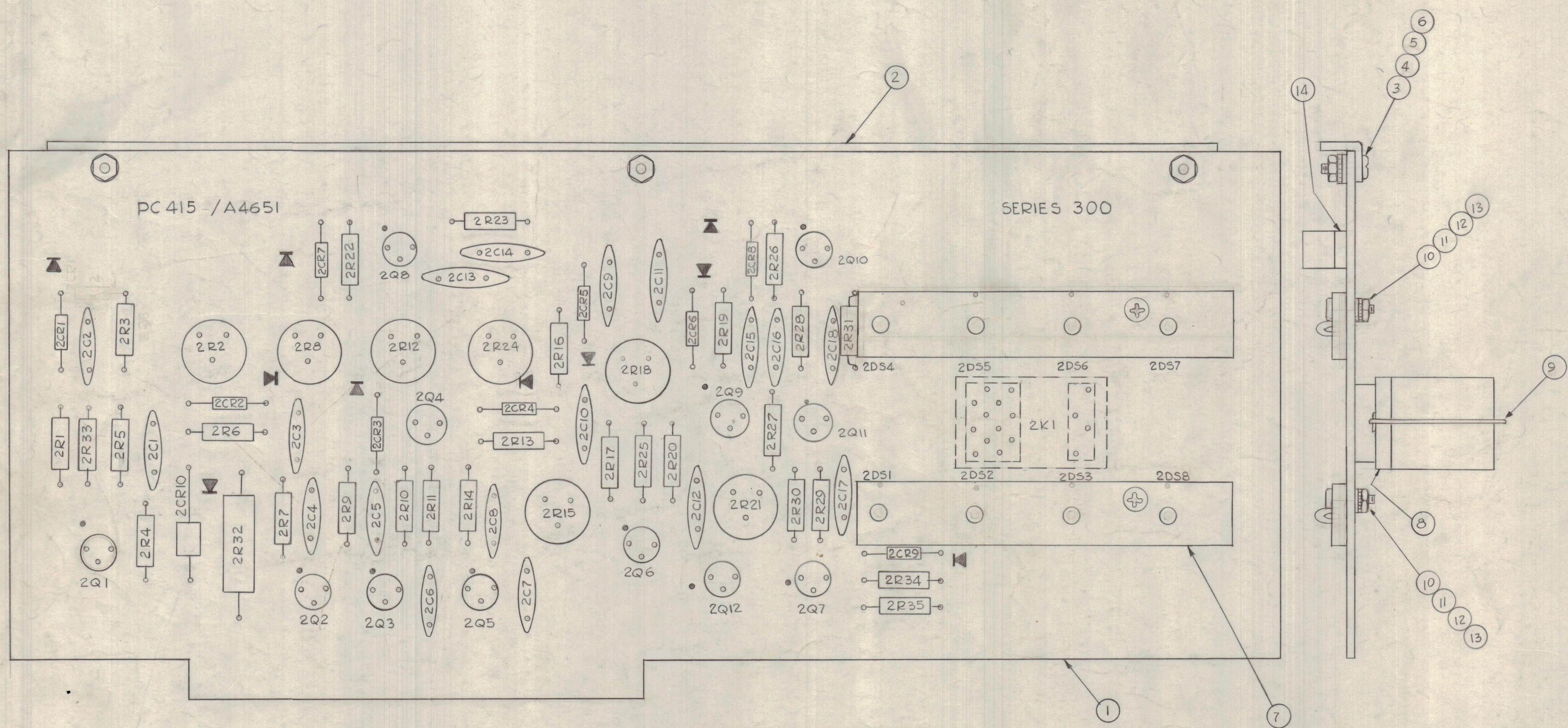


		REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP. RELEASE	4-2-68			GDL	
	Ø	ORIGINAL RELEASE FOR PRODUCTION	7/23/69			CU	



ASSEMBLY NOTES

- 1- TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU-HOLES.
- 2- CAUTION WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
- 3- CLEAN AND INSPECT AS PER S676.
- 4- FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4651
- 5- USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
11	14	PX 829-2		PAD, TRANSISTOR MTG.	
2	13	NTH0256BN6		NUT PLAIN HEXAGONAL	
2	12	LWEO2MRN		WASHER, LOCK EXTERNAL	
2	11	FWO2HBN		WASHER, FLAT	
2	10	SCBP0256BN6		SCREW, MACHINE	
1	9	CU 163-2		RETAINER COMPONENT ELEC.	
1	8	TS171-4		SOCKET, RELAY	
2	7	PX1047		SUPPORT, LAMP	
3	6	NTH0440BN6		NUT, PLAIN HEXAGONAL	
3	5	LWEO4MRN		WASHER, LOCK EXTERNAL	
3	4	FWO4HBN		WASHER, FLAT	
3	3	SCBP0440BN4		SCREW, MACHINE	
1	2	MS 6004		STIFFNER, PRINTED CIRCUIT BOARD	
1	1	PC 415		PRINTED CIRCUIT BOARD	

F. BUDETTI LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>G.D.L.</i> <i>SPM</i>	DATE 7/23/69	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES. <i>G.D.L.</i>	DATE 4-2-68	ASSY PRINTED CIRCUIT BD	
MATERIAL		CHECKED <i>G.D.L.</i>	DATE 4-2-68	SIZE D	CODE IDENT. NO. 82679
FINISH		DRAWN <i>G.D.L.</i>		DWG NO. A 4651	ISSUE Ø
		SCALE 2:1		SHEET OF	

1	BCT-10KA	AX683
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE A	S401-451	
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