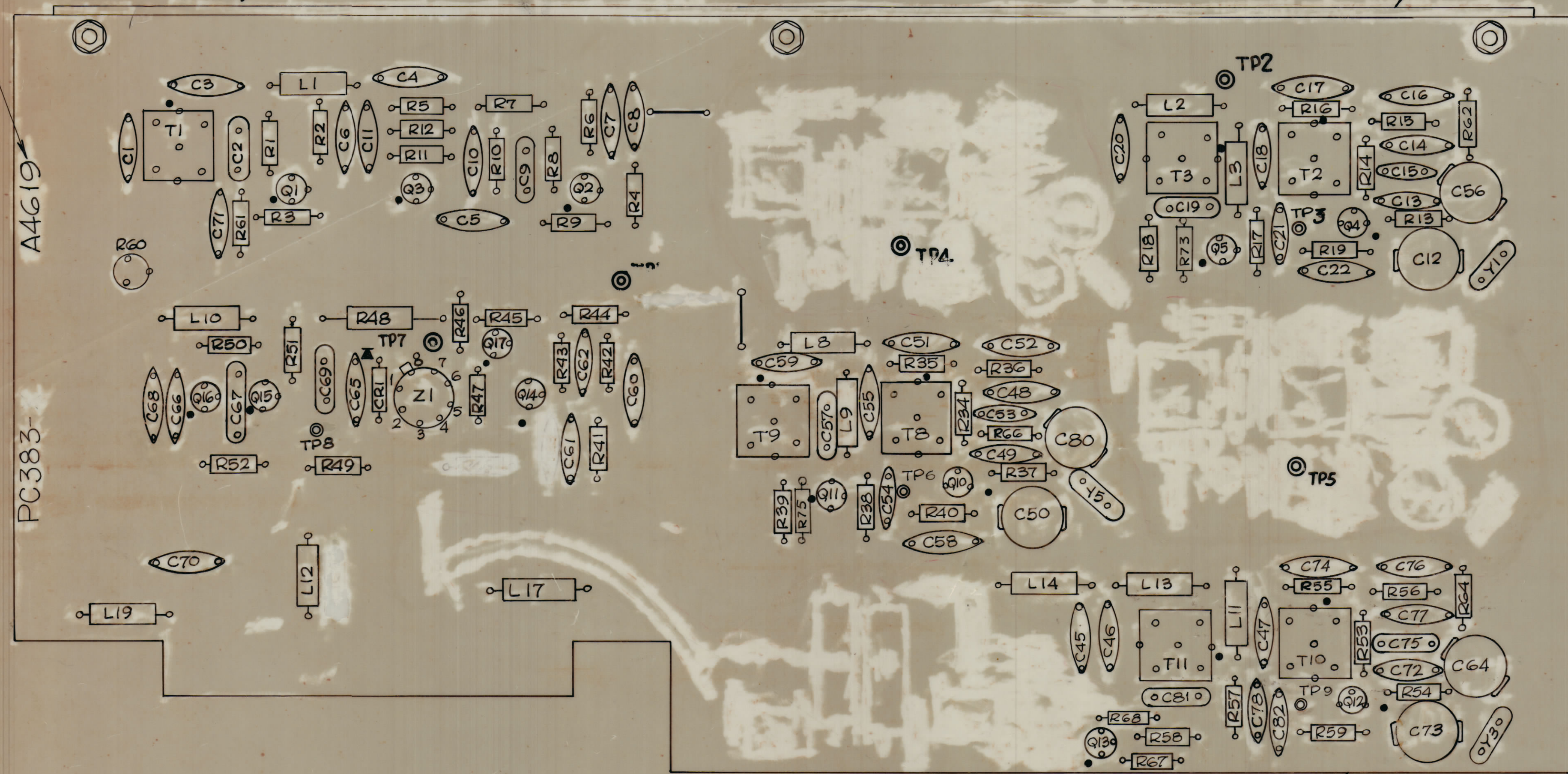


		REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE	7-25-67	-	AKB		
	X1	REVISED & UPDATED	7-27-68	-	AKB		
	Ø	ORIGINAL RELEASE FOR PRODUCTION	2-26-68	-	AKB		
	A	REF SYMBOLS TP1,2,4,5 & 7 Added	11-21-71	20910	AKB		SP

MARL TMC PART NO. 1/8 HIGH BLACK
GOTHIC AS SHOWN - COVER MARKING
W/ CLEAR LACQUER.
(WITH LATEST REV)



ASSEMBLY NOTES

- 1- TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED-THRU HOLES.
- 2- USE CAUTION WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
- 3- CLEAN & INSPECT AS PER SGT6.
- 4- FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4619.
- 5- USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

1	LFE-1	A4619
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE	S401-451	
NOTICE TO PERSONS RECEIVING THIS DRAWING		
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material depicted herein. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown herein without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE
TOLERANCES ON		ELECT. DES. <i>[Signature]</i>	DATE 2-26-68
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS ± 1/64 ANGLES ± 0°-30'	CHECKED <i>[Signature]</i>	DATE 2-27-68
MATERIAL		DRAWN H.L.A.	DATE 7-24-67
FINISH			

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	7	BS 100	SOI DER, TIN ALLOY	
1	6	MS 6004	STIFFENER, PC 3T	
2	5	NTH04402N6	NUT, PLAIN EXAGONAL	
3	4	LWCOAMPN	WASHER, LOCK EXT	
3	3	FW041BN	WASHER, FLAT	
3	2	SCRPO441PN4	SCREW, MACHINE	
1	1	PC383	PRINTED CIRCUIT BOARD	

O. POSE		LIST OF MATERIAL	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
ASS'Y., PRINTED CIRCUIT BD. (SPECTRUM GEN.)			
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
D	82679	A4619	A
SCALE	2:1		SHEET OF