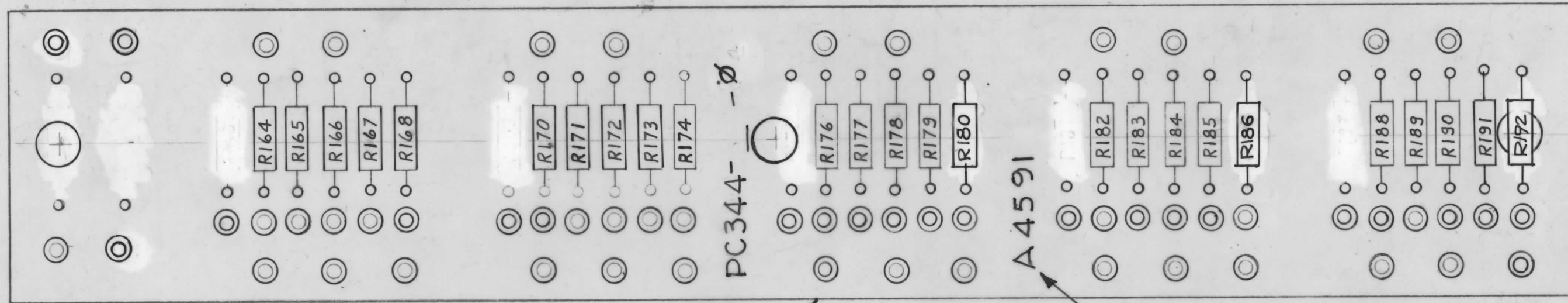


REVISIONS

ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXPERIMENTAL RELEASE	4-19-67		G.D.L		
	X1	UPDATED - STAMP WAS 1/8 HIGH					
	X2	MODEL WAS HF32-4	8-7-67		G.D.L		
	X3	R163,169,175,181,187 DELETED	11-9-67		G.D.L		
	Ø	ORIG. RELEASE FOR PROD.	11-3-67	Ø	RG		



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEAD THROUGH PLATED THRU HOLES
2. BE CAUTIOUS WHEN APPLYING HEAT & SOLDER
3. CLEAN & INSPECT AS PER S675
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4591
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE

STAMP TMC P/No. 3/32 HIGH BLACK GOTHIC. COVER MARKING WITH CLEAR LACQUER

R164 THRU 168
R170 THRU 174
R176 THRU 180
R182 THRU 186
R188 THRU 192

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
X	3	BS100	SOLDER TIN ALLOY	
25	2	SEE NOTE 4	RESISTOR FIXED COMP.	
1	1	PC344-2	PRINTED CIRCUIT BOARD	

0. POSE LIST OF MATERIAL

FINAL APPROVAL <i>SJM</i>	DATE 11/3/67	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
MECH. DES.	DATE				
ELECT. DES. <i>Janger</i>	DATE 11/3/67	ASSY, RESISTOR BD			
CHECKED <i>MS</i>	DATE 11-3-67				
DRAWN L. KOLIBABEK	DATE	SIZE B	CODE IDENT. NO. 82679	DWG NO. A4591	ISSUE <i>Ø</i>
FINISH		SCALE 2:1	SHEET OF		

1	LFE-1	BNA 113
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE A	S401-451
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