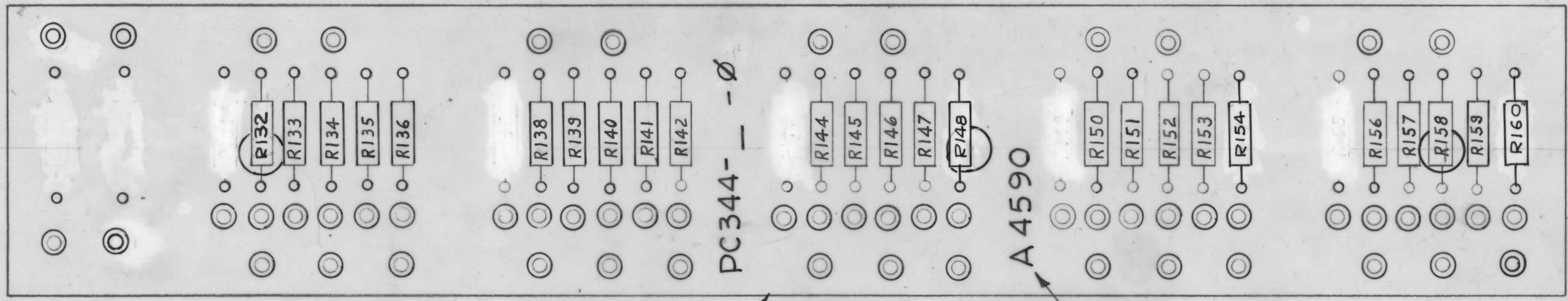


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	4-21-67		G.D.L	
	X1	UPDATED .STAMP WAS 1/8 HIGH	5-16-67		G.D.L	
	X2	MODEL WAS HFSR-4	8-7-67		G.D.L	
	X3	R131, 137, 143, 149 & 155 DELETED	11-3-67		G.D.L	
	Ø	ORIG. RELEASE FOR PROD.	11-3-67	Ø	RG	



ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEAD THROUGH PLATED THRU-HOLES
2. BE CAUTIOUS, WHEN APPLYING HEAT & SOLDER
3. CLEAN & INSPECT AS PER S676
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A 4590
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE

STAMP TMC P/No 3/32 HIGH BLACK GOTHIC - COVER MARKING WITH CLEAR LACQUER.

R132 THRU 136
R138 THRU 142
R144 THRU 148
R150 THRU 154
R156 THRU 160

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
X	3	BS100	SOLDER TIN ALLOY	
25	2	SEE NOTE 4	RESISTOR FIXED COMP.	
1	1	PC344-1	PRINTED CIRCUIT BOARD	

O. POSE LIST OF MATERIAL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

ASSY, RESISTOR BD

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	A4590	Ø
SCALE 2:1		SHEET OF	

1	LFE-1	BMA 113
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE	S401-451	
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	TOLS.
.X ± .05	1/64	
.XX ± .01	ANGLES	
.XXX ± .005	0° - 30'	

MATERIAL

FINISH

FINAL APPROVAL *SJM* DATE 11/3/67

MECH. DES. DATE

ELECT. DES. *Janger* DATE 11/3/67

CHECKED *[Signature]* DATE 11/3/67

DRAWN L. KOLIBABEK DATE 11/3/67

M.L. Allen 11/3/67