' TEST	"Q"	EXT.CAP.	NO.	SYMBOL	INDUCTANCE		0.	*		REVISIONS			
FREQ.	MIN.	0	CODE	ST MBOL	INDUCTANCE		Q. SY		. DESCRIPTION		- 3 - 3	NO. DRAFT CHK	D APPE
		METĚR					0	OR	IGINAL RELEASE FOR PRO	DUCTION	2-16-66		1
355 KHZ	80	1800PF		7401,3	115UH + AND-15UH								
							0						
		WIND	ING PROCEDU	TRE			-						
					*		4						
1.PRIMA	RY WINI	0 84 TURNS	OF ITEM 3	ON ITEM 1,ST	'AKE WITH ITEM 4. IN THE SAME DIREC	TION	4						
	WITH I		or Tible	2 OVER MID	IN THE SAME DIREC	TION	4						
					SITE SIDE OF PRIM					,			
			AT 150 F, ON BASE AS		OVEN AND COAT CO	IL WITH ITEM #5.						P/O ITEM -	1
6. STR	IP AND	TIN LEADS T	O WITHIN 1/	4" OF COIL.								1	
	CE ITEM T OF BAS		UG ON BASE,	TAKING CARI	E TO POSITION NOT	CHES ON RAISED					/		
			PROPER COLOR	R-CODED TERM	INALS ON BASE.			ST	ART START	ENN		- EMO	
9. ASS	EMBLE AS				CASE; BEND THE 4	TABS DOWN IN THE		B	LUE GREEN	START		STAR	T
	CHES.	OFF THE T	WO LONG TAB	S.				PRIMA	3 %	-CRT		/	
11.	MOI CUI	orr me 1	TONG IAD						8 5			5	
			S SHOWN ABOY					RE	ED 3 YELLO	W	WIRING DE	TAU	
			Q AS SHOWN	HOUR AT 212	°F.			EI	ND END	_	WIKING DE	TIMIL	
15. REM	OVE COM	PLETED ASSE			OW TO COOL TO ROO	M TEMPERATURE.		SCHE	MATIC DIAGRAM				
16. REP	EAT STE	P NO. 13.					-	SCHE	MATIC DIAGRAM				
		the state of the s											
TO LOW	E THE C	ORE INTO TI	HE COIL TO	REACH THE IN	DUCTANCE AS SHOWN	N ABOVE.							
19. TES	T COIL	WITH "Q" MI	ETER 260A(F	OR "Q" ONLY)									
19. TES 20. SET	THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND		Y "Q" X) TO 1.							
19. TES 20. SET	THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1.							
19. TES 20. SET	THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1.							
19. TES 20. SET	THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1.				SOLDED SOR			
19. TES 20. SET	THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1.	7	_	BS-100	SOLDER, SOFT			
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. 'Q" METER.	-	_	BS-100 GL-130	SOLDER, SOFT ADHESIVE, Q-			
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. 'Q" METER.	No. 2	5			-DOPE		- 21
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "STAMP THE PART VIG HIGH BLACK GOTHIC AS SHOW	No. 2	5	GL-130	ADHESIVE, Q-	-DOPE -CEL		
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. 'Q" METER. STAMP THE PART VIE HIGH BLACK GOTHIC AS SHOW	No. 2	5 4 3	GL-130 GL-103	ADHESIVE, Q-ADHESIVE, N-WIRE, ELECTR	-CEL		
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. 'Q" METER. "STAMP THE PART VIG HIGH BLACK GOTHIC AS SHOW W/LATEST REV	No. 2	5 4 3	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5	ADHESIVE, Q-ADHESIVE, N-WIRE, ELECTR	CEL TICAL, LITZ	0 0/ 10	
19. TES 20. SET 21. TUN	T COIL THE TE E THE I	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "TER. "TER. "YIG HIGH BLACK GOTHIC AS SHOW WILATEST REV LETTER.	No. 2	5 4 3	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR	CEL TICAL, LITZ	0 0/ 10	SYME
19. TES 20. SET 21. TUN	EXSISTING GRADE GR	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "TER. "TER. "YIG HIGH BLACK GOTHIC AS SHOW WILATEST REV LETTER.	No. 2	5 4 3 2 2 1 1 TEM POS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR	CEL RICAL, LITE RICAL, LITE TABLE TUNING DESCRIPTION	0 0/ 10	SYME
19. TES 20. SET 21. TUN	EXSISTING GRADE GR	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "TER. "TER. "YIG HIGH BLACK GOTHIC AS SHOW WILATEST REV LETTER.	No. 2	5 4 3 2 1 1 TEM	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST	CEL RICAL, LITE RICAL, LITE TABLE TUNING DESCRIPTION		
19. TES 20. SET 21. TUN	EXSISTING GRADE GR	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "TER. "TER. "YIG HIGH BLACK GOTHIC AS SHOW WILATEST REV LETTER.	No. 2	5 4 3 2 2 1 1 TEM POS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH	CEL TICAL, LITE TABLE TUNING DESCRIPTION	ERIEL COF	
19. TES 20. SET 21. TUN	EXSISTINGRADE GRADE GRADE GRADE SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLY	Y "Q" X) TO 1. "Q" METER. "TER. "TER. "YIG HIGH BLACK GOTHIC AS SHOW WILATEST REV LETTER.	No. 2	5 4 3 2 2 1 1 TEM POS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH	TABLE TUNING DESCRIPTION L HNICAL MAT MARONECK. NE	ERIEL COF	RP.
19. TES 20. SET 21. TUN	EXSISTINGRADE GRADE GRADE GRADE SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE . AND	SET THE (MULTIPLE READING ON THE	Y "Q" X) TO 1. "Q" METER. "STAMP THE PART VIG HIGH BLACK GOTHIC AS SHOW W/LATEST REV LETTER.	No. 2	5 4 3 2 2 1 1 TEM POS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH	CEL TICAL, LITE TABLE TUNING DESCRIPTION L HNICAL MAT MARONECK, NE	ERIEL COF	RP.
19. TES 20. SET 21. TUN	EXSISTINGRADE GRADE GRADE GRADE SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE	Y "Q" X) TO 1. "Q" METER. "YIG HIGH BLACK GOTHIC AS SHOW W/LATEST REV LETTER. O A4350	NO. 2	5 4 3 2 1 POS PERIAL	GL-130 GL-103 WI104-7/435NQ5 WI104-7/435NQ5 CI-136-1 PART NUMBER	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH MA	TABLE TUNING DESCRIPTION L HNICAL MAT MARONECK, NE TT 279 RMER, RF,	ERIEL COF W YORK	RP.
19. TES 20. SET 21. TUN	EXSISTINGRADE GRADE GRADE GRADE SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE	Y "Q" X) TO 1. "Q" METER. "YIG HIGH BLACK GOTHIC AS SHOW W/LATEST REV LETTER. O A4350	No. 2	1 3 2 2 1 1 TEM POS TERIAL UNLESS DIMENSIONS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-I PART NUMBER OTHERWISE SPECIFIED S ARE IN INCHES AND INCLUDE	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH MA TRANSFOR	TABLE TUNING DESCRIPTION L HNICAL MAT MARONECK. NE TT 2 79 RMER, RF, ATE ATE THE PINAL APPRIL ATE TO ATE	ERIEL COF W YORK	BLE
19. TES 20. SET 21. TUN	EXSISTINGRADE GRADE GRADE GRADE SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (F CY AS SHOWN DIAL. TO RE	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE	Y "Q" X) TO 1. "Q" METER. "YIG HIGH BLACK GOTHIC AS SHOW W/LATEST REV LETTER. O BELOW ASSTY. NO.	NO. 2	1 3 2 2 1 1 TEM POS TERIAL UNLESS DIMENSIONS	GL-130 GL-103 WI/04-7/435NQ5 WI/04-7/435NQ5 CI-136-I PART NUMBER OTHERWISE SPECIFIED S ARE IN INCHES AND INCLUDE APPLIED OR PLATED FINISHES	ADHESIVE, Q- ADHESIVE, N- WIRE, ELECTR WIRE, ELECTR CORE, ADJUST LIST OF MATERIA THE TECH MA THE TECH MA TRANSFOR	TABLE TUNING DESCRIPTION L HNICAL MAT MARONECK, NE TT 2 79 RMER, RF, ATE PINAL APPRO	ERIEL COF W YORK	RP.