

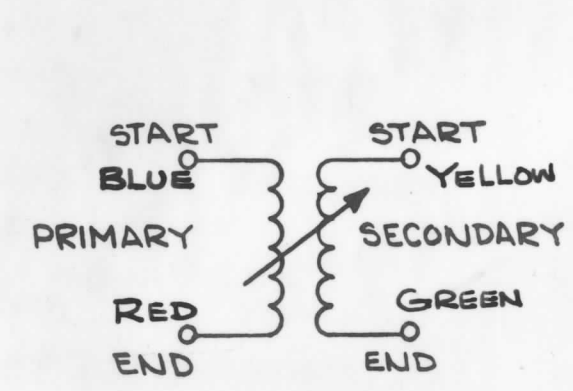
"Q" TEST FREQ.	"Q" MIN.	EXT. CAP. Q METER	NO. CODE	SYMBOL	INDUCTANCE "Q" METER 1.75 MHZ
1.75 MC	15	<del>---</del>	<del>---</del>	T2	9.5uh ± 1.0uh

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPER. RELEASE	5-11-65	X	H.L.A.	
Ø	ORIGINAL RELEASE FOR PRODUCTION	5-14-66	X	COL	
A	Q MIN. WAS 20, IND. TOL. WAS ± 0.5 uh ADDED FREQ. 1.75 MHZ	7-19-66	16576	RME	JCB
B	RELOC. TT264 LETTERING	12-5-66	17375	RME	JCB

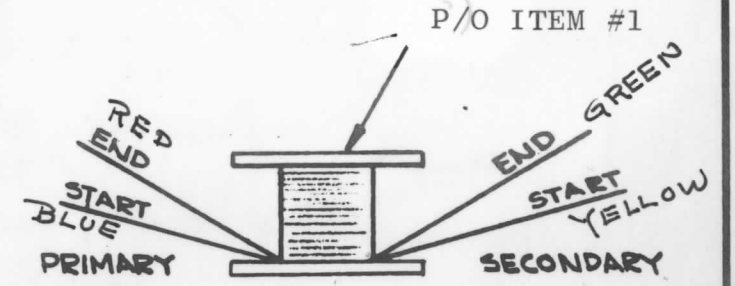
A4278

**WINDING PROCEDURE**

1. PRIMARY WIND 70 TURNS OF ITEM 3 ON ITEM 1, STAKE WITH ITEM 4.
2. SECONDARY - WIND 5 TURNS OF ITEM 27 OVER PRIMARY AND IN THE SAME DIRECTION STAKE WITH ITEM 4.
3. SECONDARY WINDING MUST BREAK OUT FROM OPPOSITE SIDE OF PRIMARY.
4. BAKE COIL FOR 15 MIN. AT 150°F, REMOVE FROM OVEN AND COAT COIL WITH ITEM #5.
5. COLOR CODE TERMINALS ON BASE AS SHOWN.
6. STRIP AND TIN LEADS TO WITHIN 1/4" OF COIL.
7. PLACE BOBBIN OVER SLUG ON BASE, TAKING CARE TO POSITION NOTCHES ON RAISED PART OF BASE.
8. SOLDER ALL LEADS TO PROPER COLOR-CODED TERMINALS ON BASE.
9. ASSEMBLE AS PER ASSEMBLY DRAWING, PLACE IN CASE; BEND THE 4 TABS DOWN IN THE NOTCHES.
10. DO NOT CUT OFF THE TWO LONG TABS.
11. CODE THE BASE, AS PER CHART.
12. STAMP TMC PART NO. AS SHOWN ABOVE.
13. TEST INDUCTANCE, AND Q AS SHOWN ABOVE. (w/o SLUG)
14. BAKE COMPLETED ASSEMBLY FOR ONE HOUR AT 212°F.
15. REMOVE COMPLETED ASSEMBLY FROM OVEN AND ALLOW TO COOL TO ROOM TEMPERATURE.
16. REPEAT STEP NO. 13.
17. DELETED.
18. TUNE THE CORE INTO THE COIL TO REACH THE INDUCTANCE AS SHOWN ABOVE.
19. TEST COIL WITH "Q" METER 260A.
20. SET THE TEST FREQUENCY AS SHOWN ABOVE. AND SET THE (MULTIPLY "Q" ) TO 1.
21. TUNE THE INDUCTANCE DIAL. TO REACH THE MAX. READING ON THE "Q" METER.



**SCHEMATIC DIAGRAM**



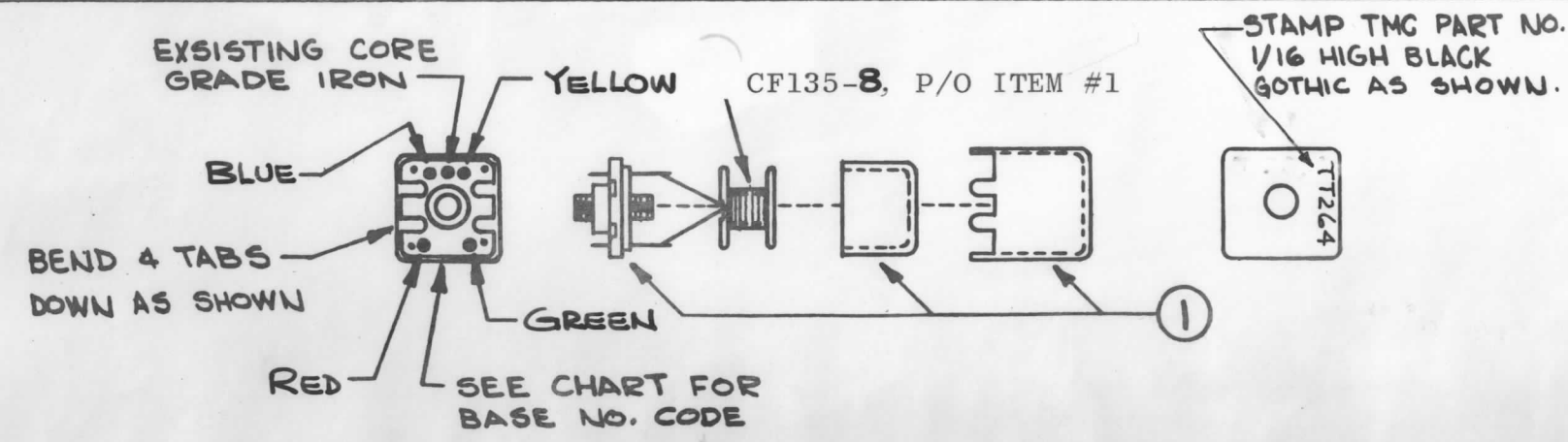
**WIRING DETAIL**

NOT TO BE RELEASED  
W/O AUTHORIZATION

AUTH. BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	6	BS-100	SOLDER, SOFT	
X	5	GL-130	ADHESIVE, Q-DOPE	
X	4	GL-103	ADHESIVE, N-CEL	
X	3	WI-104-743SNQS	WIRE, ELECTRICAL	
X	2	WI-141-32-5	WIRE, ELECTRICAL	
1	1	CI-136-2	CORE, ADJUSTABLE TUNING	

LIST OF MATERIAL			
MATERIAL	<del>---</del>	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH	<del>---</del>	TITLE TT 264 ASSY SYN-A-T2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN H.L.A.	DATE 5-11-65	FINAL APPROVAL [Signature] 5/14/65
DECIMALS .X ± .08 .XX ± .01 .XXX ± .008	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	DATE 5/13/65
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		ELECT. DES. [Signature]	DATE 5/13/65
NOTES		MECH. DES.	DATE
		A4278	
		SHEET	
		REV. LTR.	



1	CMRA-1	A421G
QTY./UNIT	MODEL USED ON	ASSY. NO.
SCALE	CODE A	