| Q" TEST | "Q" | EXT.CAP. | NO. | SYMBOL | INDUCTANCE | 200 | 1 | REVISIONS | | | The sales | | |
|--|--|-------------|----------------|--------------|----------------------------------|------------------|--|-----------|--|--|---|--|--------------|
| FREQ. | MIN. | METER | CODE | | "Q" METER | 7 | айм | | PER, RELEASE | | 5-11-65 × | HLA C | HKD APPD |
| 2.5 MHZ | . 35 | WETER | -4- | T3 | 80Uh = 10Uh | | 8 | | EASED FOR PR | MOITSUROS | 5/14 | RCA | 10 10 10 |
| L.D IVIAL | . 55 | | | | 0.000 | 0 | A | | ST FREQ. WAS 900 | | | RMEC | CR O |
| | | | | | | 12 | | | C. TT 257 LETT | | 12.7.66 17373 | PME | MO . |
| WINDING PROCEDURE | | | | | | | 5 | KELO | | EKING | 1.0.100 11313 | 10,5 | Maj |
| 1. PRI | MARY WINI | 127 TURNS | OF ITEM 3 O | N ITEM 1, ST | TAKE WITH ITEM 4. | TION 4 | - | | | | | | The state of |
| 2. SECONDARY - WIND 9 TURNS OF ITEM 2 OVER PRIMARY AND IN THE SAME DIRECTION STAKE WITH ITEM 4. | | | | | | | | | | | | | |
| | | | T BREAK OUT | FROM OPPOS | ITE SIDE OF PRIMARY. | 14 | | | | | | | |
| | | | | | OVEN AND COAT COIL WITH I | TEM #5. | | | A THE RESERVE TO THE PARTY OF T | | 1 | 1 . | |
| | | | ON BASE AS S | | | | | | | |) | Plo ITE | 1 #1 |
| | | | UG ON BASE, | TAKING CAR | E TO POSITION NOTCHES ON F | RAISED | | | | | . / | | 4 |
| PART OF BASE. 8. SOLDER ALL LEADS TO PROPER COLOR-CODED TERMINALS ON BASE. | | | | | | | | STA | | ENED | | GREE | / |
| 9. ASSEMBLE AS PER ASSEMBLY DRAWING, PLACE IN CASE; BEND THE 4 TABS DOWN IN THE NOTCHES. | | | | | | | E | BLUE | O YELL | STAR | | E | ART |
| 10. DO NOT CUT OFF THE TWO LONG TABS. | | | | | | | PR | MAR | Y SECONDA | SY PLUE | | 1 | ELLOW |
| 11. CODE THE BASE; AS PER CHART. | | | | | | | | | 38 | PRIMARY | | SECO | YSAGU |
| 12. STAMP TMC PART NO. AS SHOWN ABOVE. 13. TEST INDUCTANCE, AND Q AS SHOWN ABOVE. (W/O SLUG) | | | | | | | | RED | · · · · · · | EN W. | IRING DET | AIL | |
| 14. BAKE COMPLETED ASSEMBLY FOR ONE HOUR AT 212°F. | | | | | | | | EN | D END | | The late has | | |
| 15. REMOVE COMPLETED ASSEMBLE FROM OVEN AND ALLOW TO COOL TO ROOM TEMPERATURE. 16. REPEAT STEP NO. 13. | | | | | | | . 50 | CHEM | ATIC DIAGRAM | · I laine la | | | 1. |
| 17. DELETED. 18. TUNE THE CORE INTO THE COIL TO REACH THE INDUCTANCE AS SHOWN ABOVE. | | | | | | | | | | NOT | O BE REE | EASED | - |
| | | WITH "Q" M | | EACH THE IF | NDUCTANCE AS SHOWN ABOVE. | | | | | MINTA | UTHORIZA | TION | |
| 20. SE | T THE TE | ST FREQUEN | CY AS SHOWN | | SET THE (MULTIPLY "Q") | | | * | | | | - | 1 1 |
| 21. 10. | NE THE I | NDUCTANCE I | DIAL. TO REA | CH THE MAX. | READING ON THE "Q" METER | • | | | | AUTH, B | Y | I. dee | |
| | | | | | | | - | No > | | PATEL | the sufficiency of the second | San | |
| | | | | | | | G | 9 | | 23 A W. W. C. | Negotian . | 195 | 100 |
| | | | | | | | X | 6 | BS-100 | SOLDER, SOFT | | 4 | |
| | P. de la company | | | 7 7 | | THE PART NO. | X | 5 | GL-130 | ADHESIVE, Q-DOI | PE | E2 4, 199 | 1 |
| | GRADE IRON YELLOW CF135-8, P/O ITEM #1 GOTHIC AS SHOWN | | | | | H BLACK | | 4 | GL-103 | ADHESIVE, N-CE | L | | , |
| | GRADE | 16014 | 1 (0,000 | UF135-8. | F/O IIIII 77 | | X | | The second of th | | 100 | | |
| | GRADE | 1 | / / / / / / | CF135-8, | P/O TIEM #1 | | X | 3 | WI-104-7435NQS | WIRE, ELECTRICA | AL | with the same of t | |
| | Ship. | 1 | | F | | | | 3 | WI-104-7435NQS | WIRE, ELECTRIC | | A MA | |
| | GREEN | 1 | | CF135-8, | 7 | | Х | 3 2 1 | | | CAL | | |
| BEND 4 | GREEN | 1 | | GF 135-8, | | | X X 1 REQ'D. | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC | CAL | | SYMBOL |
| BEND 4 | GREEN | 50 | | CF135-8, | | | X I REGID. POSE | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC | CAL LE TUNING ESCRIPTION | | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | | RED | CF135-8, | | | X X 1 REQ'D. | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC CORE, ADJUSTAB | LE TUNING | 4 | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED EE CHART F | OR . | | | X X REO D. POSE MATERIA | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC CORE, ADJUSTABLE LIST OF MATERIAL THE TECHNI | CAL MATERONECK, NEW | 4 | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED | OR . | | AS SHOWN | X X I REG'D. POSE | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC CORE, ADJUSTABE LIST OF MATERIAL THE TECHNI MAMAR | CAL TUNING ESCRIPTION CAL MATER RONECK, NEW 7 ASS'Y | 4 | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED EE CHART F | OR |] - E | A4219 | X X REOD POSE MATERIA | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER | WIRE, ELECTRIC CORE, ADJUSTABO LIST OF MATERIAL THE TECHNI MAMAR TIE TT-25 | CAL MATERONECK. NEW | YORK | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED EE CHART F | OR DE | | AS SHOWN | X X REO D. POSE MATERIA FINISH | 1 ITEM | WI-141-32-5 CI-136-2 PART NUMBER THERWISE SPECIFIED | WIRE, ELECTRIC CORE, ADJUSTABI LIST OF MATERIAL THE TECHNI MAMAR TILE TT-25 OA PATE H.Austin | CAL MATERONECK, NEW | YORK | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED EE CHART F | OR DE | CMRA-I QTY/UNIT MODEL USED ON | A4219 | X X REO D. POSE MATERIA FINISH UN DIME CHEM | I ITEM | THERWISE SPECIFIED RE IN INCHES AND INCLUDE PPLIED OR PLATED FINISHES | WIRE, ELECTRIC CORE, ADJUSTAB LIST OF MATERIAL THE TECHNI MAMAR TILE TT-25 OA BATE G-11-6 DATE STITE DATE DATE STITE DATE DATE DATE STITE DATE DA | CAL MATERIAL PROVERSITION | YORK | |
| BEND 4 | GREEN 4 TABS - 5 SHOWN | LUE | RED EE CHART F | OR DE | CMRA-I QTY/UNIT MODEL USED ON | A4219 ASS'Y. NO. | X X REO D. POSE MATERIA FINISH | I ITEM | THERWISE SPECIFIED RE IN INCHES AND INCLUDE PPLIED OR PLATED FRACTIONS ± 1/64 | WIRE, ELECTRIC CORE, ADJUSTABI LIST OF MATERIAL THE TECHNI MAMAR TILE TT-25 OA PATE H.Austin | CAL MATERIAL PROVERSITION | YORK | |

REPROVEL NO. 440H 18107