Q'' TEST	''Q''	EXT.CAP.	NO.	SYMBOL	INDUCTANCE	1 ~	REVISIONS					
FREQ.	MIN.	<b>O</b>	CODE	51502	"Q"METER	<u>a</u>	SYM		DESCRIPTION		DATE E.M.N. NO. DRAFT CHKD APPD	
75 440	<del>                                     </del>	METER			1.75 MHZ		X,		ER RELEASE		5-13-65 X HLA	
.75 MC	15			T3	9.5 Mb ± 1.0 mh	1.0	7	REL	EASED FOR T	PRODUCTION	5/14 8	
						9	A	IND GWW	WAS 20. , ADDE WAS 10.5Uh.	D 1.75 MHZ	7.18.66 16.573 RME OF	1/2
WINDING PROCEDURE						9			C TT267 LETTER	ING	12.7.66 17373 RME	12/
						5	,		Marie Committee of the	time recommended for the extension of the state of the st		100
1. PRIMARY WIND 70 TURNS OF ITEM 3 ON ITEM 1, STAKE WITH ITEM 4.												
2. SECONDARY - WIND 5 TURNS OF ITEM 2 OVER PRIMARY AND IN THE SAME DIRECTION												
STAKE WITH ITEM 4.  3. SECONDARY WINDING MUST BREAK OUT FROM OPPOSITE SIDE OF PRIMARY.							ļ					
4. BAK	E COIL F	FOR 15 MIN.	AT 150°F,	REMOVE FROM	OVEN AND COAT COIL WITH ITE	м #5.						
5. COLOR CODE TERMINALS ON BASE AS SHOWN.											D/0 ******	
6. STRIP AND TIN LEADS TO WITHIN 1/4" OF COIL. 7. PLACE BOBBIN OVER SLUG ON BASE, TAKING CARE TO POSITION NOTCHES ON RAISED											P/O ITEM	#1
PAR'	T OF BAS	SE.	OG ON BASE,	IAKING CARE	TO POSITION NOTCHES ON RAI	SED						1
8. SOLDER ALL LEADS TO PROPER COLOR-CODED TERMINALS ON BASE.							START START					
9. ASSEMBLE AS PER ASSEMBLY DRAWING, PLACE IN CASE; BEND THE 4 TABS DOWN IN TH NOTCHES.								BLUE	AETTO	W END	EN EN	HOW
10. DO NOT CUT OFF THE TWO LONG TABS.							DE	IMAR	Y SECONDA	BLUE START	\ <b>\</b>	
11. CODE THE BASE, AS PER CHART.								II'IMK	SECONDA	PRIMARY	SECOL	YSAGU
12. STAMP TMC PART NO. AS SHOWN ABOVE.							-	REI	GREE	<b>v</b>		
13. TEST INDUCTANCE, AND Q AS SHOWN ABOVE. (w/o SLUG) 14. BAKE COMPLETED ASSEMBLY FOR ONE HOUR AT 212°F.								EN	<u> </u>	W	IRING DETAIL	
15. REMOVE COMPLETED ASSEMBLE FROM OVEN AND ALLOW TO COOL TO ROOM TEMPERATURE.						RE.		CN	U END		· · · · · · · · · · · · · · · · · · ·	
16. REPEAT STEP NO.13.						•	_50	CHEM	ATIC DIAGRAM		a control of the second	
17. DELETED							-				o be released	
18. TUNE THE CORE INTO THE COIL TO REACH THE INDUCTANCE AS SHOWN ABOVE. 19. TEST COIL WITH "Q" METER 260A.										WIO A	MOTANION	
20. SET THE TEST FREQUENCY AS SHOWN ABOVE. AND SET THE (MULTIPLY "Q" ) TO 1.21. TUNE THE INDUCTANCE DIAL. TO REACH THE MAX. READING ON THE "Q" METER.						o <b>1</b> .				•		
21. TUN	E THE IN	NDUCTANCE D	IAL. TO REA	CH THE MAX.	READING ON THE "Q" METER.					AUTH. BY	Control of the contro	
							!		A	#ATH.	e con produce a super a finance difference d	
									• · · · · · · · · · · · · · · · · · · ·	And the state of t		
							7.		PG 100	,, *		
							X	6	BS-100	SOLDER, SOFT	<del></del>	
	EXSISTING		_		STAMP TM VIG HIGH		X	5	GL-130	ADHESIVE, Q-DO	<del></del>	<u> </u>
•	GRADE	IRON	— YELLOW	CF135-8, I	P/O ITEM #1 GOTHIC AS		X	4	GL-103	ADHESIVE, N-CE	L	
							X	3	WI-141-32-9	WIRE, ELECTRIC	AL,	
	RED TO THE PORT OF THE PARTY OF							2	WI-141-32-5	WIRE, ELECTRICAL		
	KED-							1	CI-136-2	CORE, ADJUSTAB	LE TUNING	
	-		▎ ▝▜▃▓▓▘╱		· ¬ 1 • • • • • • • • • • • • • • • • • •							SYMBOL
BEND 4	TABS-				19711		REO'D.	ITEM	PART NUMBER		ESCRIPTION	
BEND 4 DOWN AS	TABS-		- GOLLA				Pos	Æ.	PART NUMBER	LIST OF MATERIAL	ESCRIPTION; ES	
	TABS— SHOWN	//	- GREEN		1 (19711)			Æ.	PART NUMBER	LIST OF MATERIAL		RP.
	TABS-	WE J L SE	E CHART F		1 (19711)		Pos	Æ.	PARY NUMBER	THE TECHN	ICAL MATERIEL CO	RP.
	TABS— SHOWN	WE J L SE			1 (19711)		Pos	Æ.		LIST OF MATERIAL THE TECHN MAMAI	ICAL MATERIEL CO	RP.
	TABS— SHOWN	WE J L SE	E CHART F			12/8	POS.	Æ.		THE TECHNIMAMAI	ICAL MATERIEL CORONECK. NEW YORK	RP.
	TABS— SHOWN	WE J L SE	E CHART F	DE	/ CMRA-/ A4	<i>12/8</i> ASS'Y. NO.	POS. MATERIA FINISH	-	-M-	THE TECHNIMAMAI	ICAL MATERIEL CORONECK, NEW YORK  ASS'Y.  B - T3	RP.
	TABS— SHOWN	WE J L SE	E CHART F	DE	CAIRA-/ A4		POSS. MATERIA FINISH  UN DIME	LESS O'	THERWISE SPECIFIED RE IN INCHES AND INCLUDE	THE TECHNIMAMAI	ICAL MATERIEL CORONECK, NEW YORK  ASS'Y.  B - T3  FINAL APPROVAL  WHEN	DATE ;
	TABS— SHOWN	ue Se Ba	E CHART F	DE ©	/ CMRA-/ A4	ASS'Y. NO.	POSS. MATERIA FINISH  UN DIME	LESS O'	THERWISE SPECIFIED RE IN INCHES AND INCLUDE PLIED OR PLATED FINISHES	THE TECHNIMAMAN  THE TT-267  SYN-  TANNIA DATE  TECHNIA  TO TO THE TO THE TECHNIA  TO THE TECH	ICAL MATERIEL CORONECK, NEW YORK  ASS'Y.  B-T3  INTERIOR OF THE PROVAL MARK  A A CORONEL MARK	5/14/6
	TABS— SHOWN	WE J L SE	E CHART F	Q SCAL	CAIRA-/ A4	ASS'Y. NO.	POS. MATERIA  FINISH  UN  DIME CHEMI	LESS O'	THERWISE SPECIFIED RE IN INCHES AND INCLUDE PLIED OR PLATED FINISHES FRACTIONS ± 1/64	THE TECHNIMAMAI	ICAL MATERIEL CORONECK. NEW YORK  ASS'Y.  B - T3  FINAL APPROVAL  WWW.	OATE