



NOT SHOWN
IN TOP VIEW
LEFT OFF FOR
CLARITY.

NOTE:

*-DRILL THRU .094-.097 &
PIN UPON ASSY.

✦.0935 DRILL 3/8 DEEP & .0940 REAM
IN ITEM 1, SPOT FROM ITEM 3 AT ASS'Y
SLIP FIT FOR ITEM 17, PRESS FIT
ITEM 17 INTO ITEM 3.

NOTES

1	GPT-10KLF	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE 1:1	CODE A	
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A 4096

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
Ø	ORIGINAL RELEASE FOR PRODUCTION	2-2-66	Ø	MJ		

4	25	FW10 HBN	WASHER, FLAT	
2	24	FW06 HBN	WASHER, FLAT	
4	23	LWS10 MRN	WASHER, LOCK, SPLIT	
1	22	LWS08 MRN	WASHER, LOCK, SPLIT	
2	21	LWS06 MRN	WASHER, LOCK, SPLIT	
1	20	SLHC0632SN3	SETSCREW	
1	19	PN79-094-10	PIN, SPRING	
1	18	PN79-094-6	PIN, SPRING	
1	17	PN116M4S	PIN DOWEL	
2	16	NTH2520BN14	NUT, HEX	
1	15	SLHC0440SN2	SETSCREW	
4	14	SCBP1032BN10	SCREW MACHINE	
1	13	SCBP0832BN6	SCREW MACHINE	
2	12	SCBP0632BN5	SCREW MACHINE	
2	11	BB129-7	BEARING, BALL, THRUST	
1	10	BB129-3	BEARING, BALL, THRUST	
1	9	TE117-77	SPACER	
1	8	TE117-76	SPACER	
1	7	GR226	WHEEL, WORM, ANTI-BACKLASH	
1	6	GR227	WORM, GEAR	
1	5	PM1291	SHAFT, WORM	
1	4	PM1292	SHAFT, WORM WHEEL	
1	3	PM1289	PLATE, BEARING	
1	2	PM1290	PLATE, COVER	
1	1	PM1293-2	GEAR BOX	

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
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F. BUDETTI LIST OF MATERIAL

MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH	TITLE RT & DRIVE LEFT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	DATE	FINAL APPROVAL	DATE
	CHECKED	DATE		2/2/66
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES.	DATE
			MECH. DES.	DATE
			A 4096	Ø
			SHEET	REV. LTR.