IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY. MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-MINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES CONNECT SO-239 AS BELOW TNA BEND LUG TO RIGHT ANGLE SO IT CND WILL FIT ALONGSIDE CONNECTOR IN EXISTING HOLE. REAR OF CHASSIS REMOVE EXISTING CONNECTOR UG-103/U AND SOLDER, SOFT BS-100 REPLACE WITH SO 239. TE-110-2 LUG, SOLDER 90-239 CONNECTOR REQ. ITEM PART NO. DESCRIPTION SYMBOL THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK STOCK SIZE INSTALLATION 20 533 WEIGHT PER PC. MATERIAL C.D.D. 5-29-53 TYPE & TEMPER ISSUE ITEM CHANGED FROM DATE CN. NO. DRAFTS CHECKER ENG. APP. ELEC. DES. APP. MECH-DES. APP. H. H. P. TOLERANCES DMK-4 5-29.53 HEAT TREAT, SPEC. FINAL APPROVAL 140 CHECKED DEC. DIM. ± DRILL, PUNCH, COMMERCIAL STOCK FRAC. DIM. ± SIZES AND MANUFACTURERS MODEL PROJECT NO. ASS'Y. NO. DATE A-474 ANGULAR DIM. ± TOLERANCES ARE NOT INCLUDED. USED ON FINISH & SPEC. NO.