

A-424

USE MOLY ON HELICAL GEARS.
GEARS ARE TO RUN SMOOTHLY.

6-32 X 3/8 RD. HD. M/S SCRS0632 BC 6
6-32 X 1/4 HEX. NUT NTH0632 BC 8
* 6 LOCK WASHER LWE06 MRC
2 EACH REQ.

PILOT LIGHT BRACKET
DWG. MS-305

4-40 X 3/4 RD. HD. M/S SCRS0440 BC 12
4-40 X 1/4 HEX. NUT NTH0440 BC 8
1/4 D. X 3/8 LG. SPACER * 4 HOLE TE-117-1
* 4 LOCK WASHER LWE04 MRC
4 EACH REQ.

COUNTER
VEEDER-ROOT * A114233
PO-100-1

CENTER COUPLING
DWG. MC-110

4-40 X 1/8 ALLEN HD. SET SCR.
2 EACH REQ.
SC-115-1

FLEXIBLE SHAFT
DWG. A-784

TE-104-2 TERMINAL LUG

AVD VERNIER MECHANISM
DWG. PM-207

6-32 X 3/8 RD. HD. M/S SCRS0632 BC 6
6-32 X 1/4 HEX. NUT NTH 0632 BC 8
* 6 LOCK WASHER LWE06 MRC
4 EACH REQ.

HELICAL GEAR SHAFT ASSEMBLY
DWG. A-420

6-32 X 3/8 BINDER HD. M/S SCBS0632 BC 6
* 6 EXT. LOCK WASHER LWE06 MRC
2 EACH REQ.

8-32 X 1/2 BINDER HD. M/S SCBS0832 BC 8
8 LOCK WASHER LWE08 MRC
3 REQ.

FRONT MOTOR MOUNT
MS-134

NOTE: GL-105.
USE GLYPTAL ON HELICAL GEAR
SHAFT ASS'Y. MOUNTING SCREWS.

REQ: ONE PER UNIT

USED ON A-586

E	TE-104-2 ADDED	8-24-54	
D	LAMP HOLDER REMOVED - SEE A-631	1-11-54	
C	6-32 X 3/8 BHMS ADDED & LWE06 MRC	11-10-53	
B	Revised	9-9-52	
A	Split Washers Were Int + Ext.	5-14-52	
SYM	DESCRIPTION	DATE	AP
COUNTER ASSEMBLY			
MODEL VOX			
THE TECHNICAL MATERIEL CORPORATION MAMARONECK, NEW YORK			
DATE	4-17-52	CHKD.	969
DRAWN	JADe	APPD.	MS
SHEET	OF	NO	A-424 E
SUPERCEDES BMS084-B			