IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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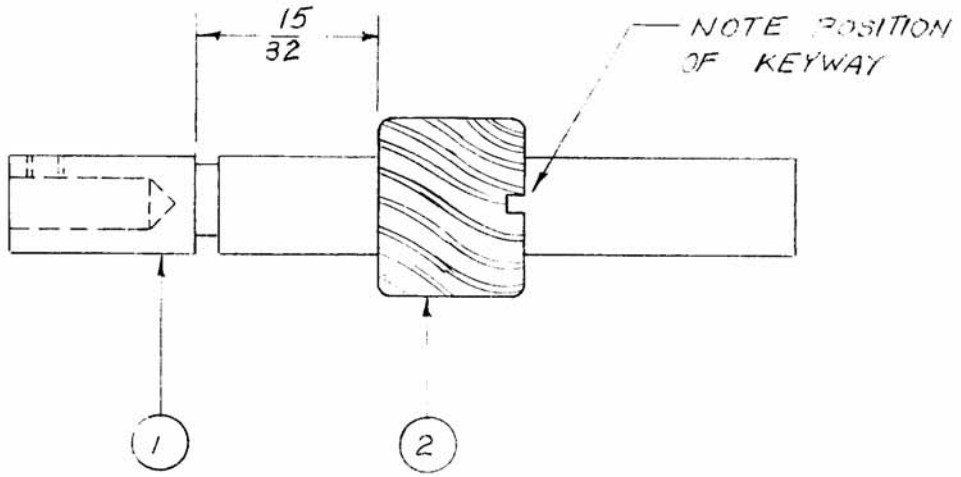
REQ. PER UNIT	USED ON MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	VOX		A-420	2-1-52



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	2	GR-107	GEAR	
1	1	PM-208	SHAFT, GEAR	

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

HELICAL GEAR SHAFT

SUB-ASS'Y.

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
#	#	REDRAWN NO CHANGE	8-31-53	#	MS	JAD	WDC

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
MS 8-31-53		WDC

CHECKED	FINAL APPROVAL
JAD	WDC

TOLERANCES

ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ±; ANGULAR DIM. ±

SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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