Q'' TEST	''Q''	EXT.CAP.		SYMBOL	INDUCTANCE		X	REVISIONS							
REQ.	MIN.	l Q			10KC BRIDGE		Ø.	SYM		DESCRIP		DATE	E.M.N. NO.		CHKD AF
		METER	<u> </u>	↓			-			ER, RELEASE		3.15.6		HLA	
25 MCS	105				8.4 uh ±.2 uh]		0	<u>Q</u> F	RIGINAL RELEASE FOR	PRODUCTION	5.4.	5 22.		<u> </u>
						-	7				1				
	•						4								
		WIND	OING PROCEDU	JRE			0			. •					
1. PRIM	ARY WINI	28 TURNS	OF ITEM 2	ON ITEM 1.ST	TAKE WITH ITEM 4.		3								
2. SEC	ONDARY -	WIND 9 TUR			MARY AND IN THE S										
	KE WITH		TO DDE AV OUT	T FROM ODDOG	ITE SIDE OF PRIMA	inv	\triangleleft								
					OVEN AND COAT CO						· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·			
5. COL	OR CODE	TERMINALS	ON BASE AS	SHOWN.		, , , , , , , , , , , , , , , , , , , ,	į							P/O IT	гм #1
				4" OF COIL.									/	P/O 11.	CIVI #I
	ICE ITEM		JUG ON BASE,	TAKING CAR	E TO POSITION NOT	CHES ON RAISED						_			لع
		-	PROPER COLOR	R-CODED TERM	INALS ON BASE.	•			STA	_		RED _		GREY EN	
9. ASS	SEMBLE AS				CASE; BEND THE 4	TABS DOWN IN THE			BLUE	OYE!	LLOW				-AET
	CHES.		WO TOMO MAN	g				00		\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \	DADY 1	START BLUE			TART ELLOW
	NOT CUT €LETED		WO LONG TAB	.				PK	MAR	SECON!	~~~ ·	RIMARY			ONDARY
12. STA	MP TMC I	PART NO. AS							D==	$\langle \langle \langle \rangle \rangle \rangle$	EEN	-			
					inductance fire	ST	- 1		RED		CEN	WIRIN	G DET	<u> </u>	
14. BAKE COMPLETED ASSEMBLY FOR ONE HOUR AT 212°F.									EN	D END					
15. REMOVE COMPLETED ASSEMBLY FROM OVEN AND ALLOW TO COOL TO ROOM TEMPERATURE. 16. REPEAT STEP NO. 13.								SC	CHEM	ATIC DIAGRAM	1				
17. TES	T COIL V	WITH A 1/49			.(INDUCTANCE ONL										
10 mm	IE THE CO	ΑΡΕ ΙΝΤΑ ΤΙ		AT 1011 TA	TO THE ASSESSMENT AND ASSESSMENT						t .			. 6.0	, ,
					NDUCTANCE AS SHOW	N ABOVE.	ł								
19. TES	ST COIL	WITH "Q" MI	ETER 260A(FO	OR "Q" ONLY)).	-					' .				^. ∦ .
19. TES 20. SET	ST COIL THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND). SET THE (MULTIPL	Y "Q" BY) TO 1									*. ∦ .
19. TES 20. SET	ST COIL THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND).	Y "Q" BY) TO 1									**
19. TES 20. SET	ST COIL THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND). SET THE (MULTIPL	Y "Q" BY) TO 1								·	**
19. TES 20. SET	ST COIL THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND). SET THE (MULTIPL	Y "Q" BY) TO 1									*
19. TES 20. SET	ST COIL THE TE	WITH "Q" MI ST FREQUENC	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND). SET THE (MULTIPL	Y "Q" BY) TO 1		x	6	BS-100	SOLDER,	TIN ALLOY			*
19. TES 20. SET 21. TUN	THE TES	WITH "Q" MI ST FREQUENO NDUCTANCE I	ETER 260A(FOCY AS SHOWN	OR ''Q'' ONLY) ABOVE, AND). SET THE (MULTIPL	Y "Q" BY) TO 1 "Q" METER.	No.	X X	6 5	BS-100 GL-130		TIN ALLOY VE, Q-DOPE			*
19. TES 20. SET 21. TUN	EXSISTIN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER.	T T				ADHESIV			(r	
19. TES 20. SET 21. TUN	THE TES	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL	Y "Q" BY) TO 1 "Q" METER.	T T	х		GL-130	ADHESIV ADHESIV	/E, Q-DOPE	47		
19. TES 20. SET 21. TUN	EXSISTIN GRADE	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER.	NU.	X X X	5 4	GL-130 GL-103 WI-141-32-5	ADHESIV ADHESIV WIRE, E	VE, Q-DOPE VE, N-CEL ELECTRICAL		4	
19. TES 20. SET 21. TUN	EXSISTIN GRADE	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	NU.	x x	5 4 3	GL-130 GL-103 WI-141-32-5 WI-141-28-2	ADHESIV WIRE, E	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL			
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER.	NU.	x x x x	5 4 3 2	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV WIRE, E	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE T	JN I NG		
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	. CN	X X X X A T REG'D.	5 4 3 2 1	GL-130 GL-103 WI-141-32-5 WI-141-28-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO	JN I NG		
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	×2.	x x x x	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT	JNJ NG		SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A(FOCY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	×2.	X X X X 1 REO'D.	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL	MATE	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	N 23 .	X X X X 1 REO'D.	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A LIST OF MA	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEO	MATE	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	N 23 .	X X X X 1 REO'D.	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A LIST OF MA THE	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEO TT 233	MATEI	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX). SET THE (MULTIPL . READING ON THE	Y "Q" BY) TO 1 "Q" METER. - STAMP THC PART VIG HIGH BLACK GOTHIC AS SHOT	N 23 .	X X X X 1 REO'D.	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIV ADHESIV WIRE, E WIRE, E CORE, A LIST OF MA THE	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEO	MATEI	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE	Y "Q" BY) TO 1 "Q" METER. STAMP THE PART VIG HIGH BLACK GOTHIC AS SHOTE TT233 A3791 DEED ON ASS'Y. N	×2.	X X X X 1 REO'D. PO'	5 4 3 2 1 ITEM	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2	ADHESIVE ADHESIVE WIRE, EVEN CORE, AND THE	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEO TT 233	MATEI	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE P/O ITEM #1	Y "Q" BY) TO 1 "Q" METER. STAMP THE PART VIG HIGH BLACK GOTHIC AS SHOTE TT233 A3791 DEED ON ASS'Y. N	×2.	X X X X 1 REO'D. PO'S MATERIA	5 4 3 2 1 ITEM SE	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2 PART NUMBER THERWISE SPECIFIED IRE IN INCHES AND INCLUDE	ADHESIVE ADHESIVE WIRE, EVEN BY THE TRANSFORMATION H. AUSTIN	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEC TT 233 DRMER, RF	MATEI	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE. AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE P/O ITEM #1 LFSB-1 OTY/UNIT MODEL ALE CODE	Y "Q" BY) TO 1 "Q" METER. - STAMP THE PART VIE HIGH BLACK GOTHIC AS SHOT TT233 O A 3791 DEED ON ASSIV. N	N 2 .	X X X X 1 REO'D. PO'S MATERIA	5 4 3 2 1 ITEM SE	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2 PART NUMBER THERWISE SPECIFIED	ADHESIVE ADHESIVE WIRE, EVEN CORE, AND THE	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEC TT 233 DRMER, RF	MATEI	RIEL C	SYME
19. TES 20. SET 21. TUN	EXSISTINGRADE YELLOW TABS- S SHOWN	WITH "Q" MI ST FREQUENC NDUCTANCE I	ETER 260A (FO CY AS SHOWN DIAL. TO REA	OR "Q" ONLY) ABOVE, AND ACH THE MAX.	SET THE (MULTIPLE READING ON THE P/O ITEM #1	Y "Q" BY) TO 1 "Q" METER. STAMP THE PART VIE HIGH BLACK GOTHIC AS SHOT TT233 O A3791 USED ON ASSY. N	NU.	X X X X 1 REO'D. HATERIA FINISH UN DIME CHEMI	3 2 1 ITEM SEAL	GL-130 GL-103 WI-141-32-5 WI-141-28-2 CI-136-2 PART NUMBER THERWISE SPECIFIED RE IN INCHES AND INCLUDE PPLIED OR PLATED FINISHES	ADHESIVE ADHESIVE WIRE, EN WIRE, EN CORE, AND THE TITLE TRANSFORMAN H. AUSTIN CHECKED G. Security Secu	VE, Q-DOPE VE, N-CEL ELECTRICAL ELECTRICAL ADJUSTABLE TO DESCRIPT ATERIAL TECHNICAL MAMARONEC TT 233 DRMER, RF	MATEI	RIEL C	SYME