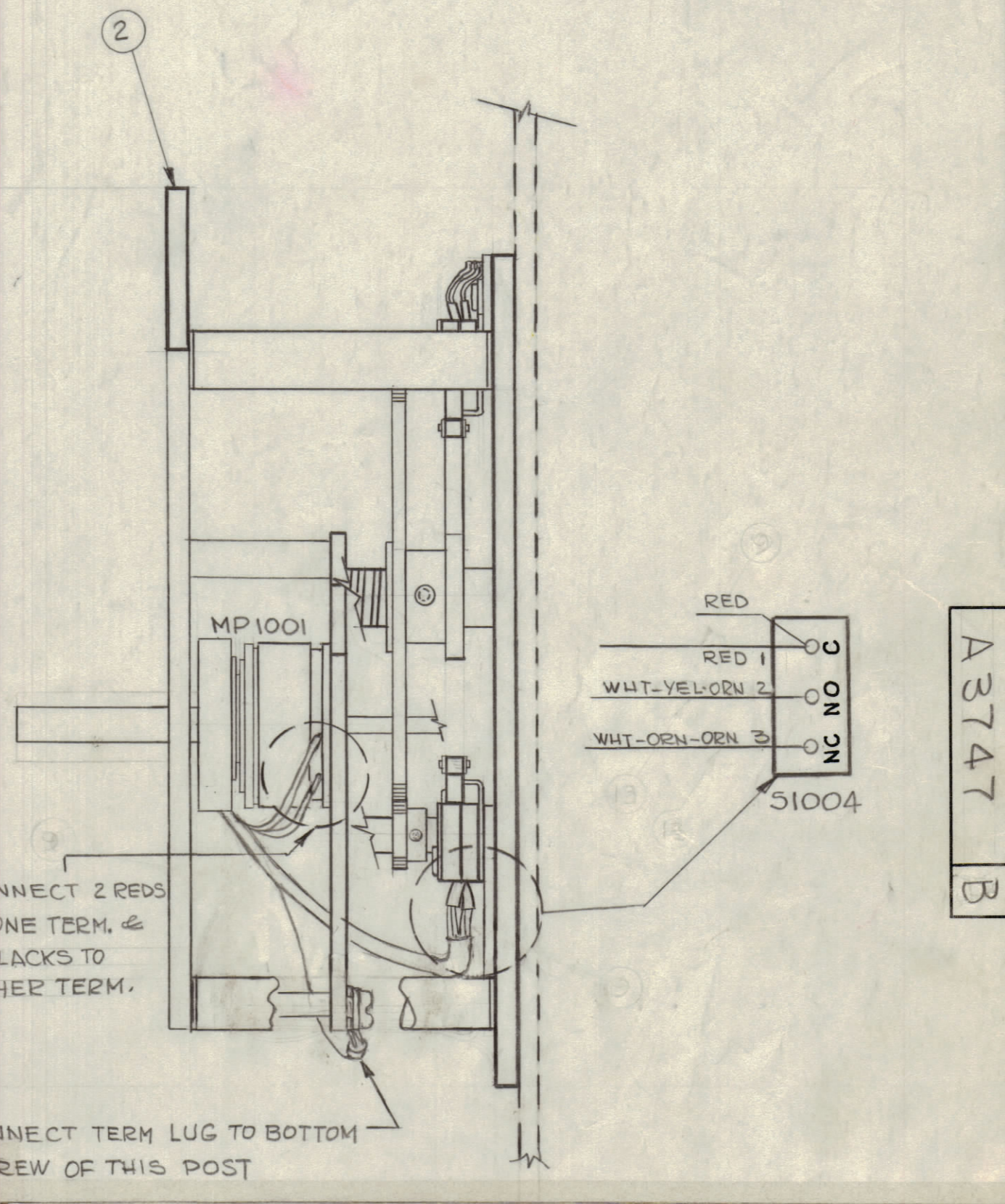
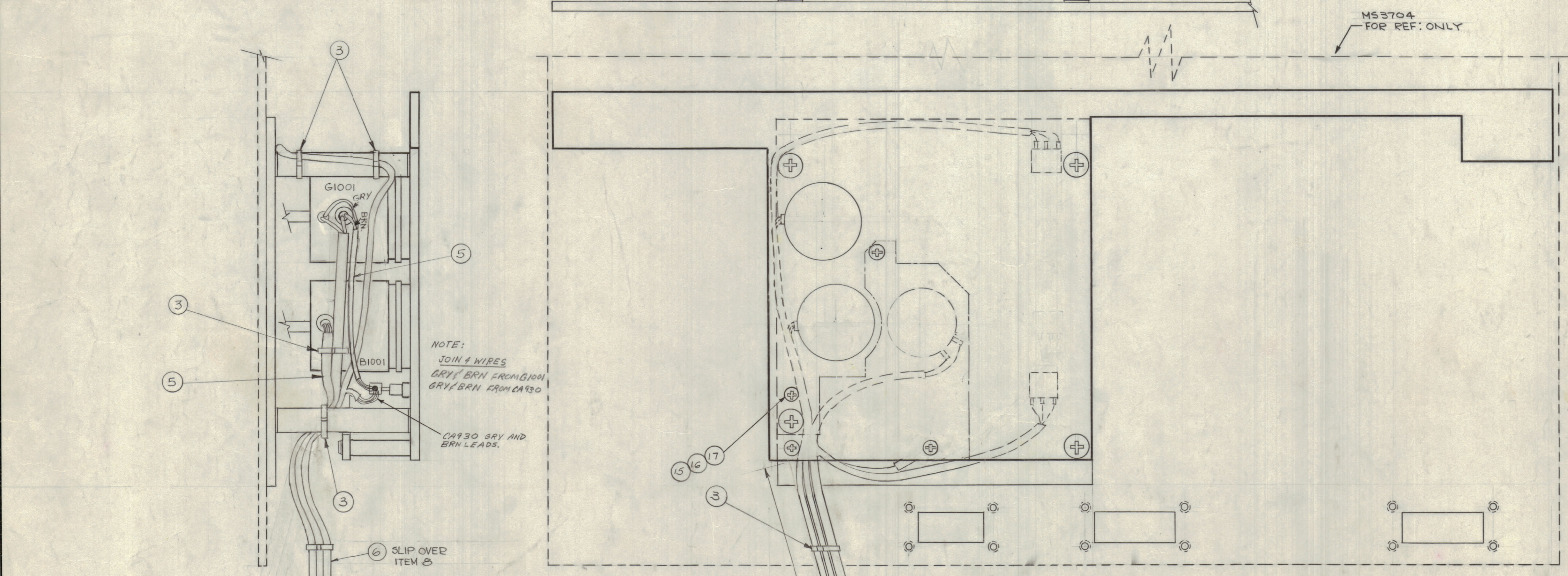


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE	7-17-64	X			
	X1	SCHEMATIC DIAGRAM & BUILDUP ADDED	7-23-64	X1		GDL	
	X2	TITLE WAS WIRING, TUNING, GEAR TRAIN	8-4-64	X2		GDL	
B5	X3	PIN A ADDED	9-2-64	X3			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	9-2-64	Ø			
	A	ITEMS 8 THRU ITEM 13 WERE WI40B22N PICTORIAL CLARIFIED	9-10-64	12290		GDL	
	B	IT. 16, 15, 17, AND NOTE (JOIN 4 WIRES) ADD	10/14/68				



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	17	SCFP0440BNE	SCREW, MACH	
1	16	LWEO4MRN	LOCK WASHER	
1	15	TE102-2	STAND OFF	
X	14	BS100	SOLDER, SOFT	
	13		DELETED	
	12		DELETED	
	11		DELETED	
	10		DELETED	
	9		DELETED	
1	8	CA930	WIRING HARNESS, BRANCHED	
3	7	PX100-1-375	SLEEVING, INSULATED	
8	6	PX100-1-234	SLEEVING, INSULATED	
20	5	PX100-1-133	SLEEVING, INSULATED	
8	4	PX830-18-1	SLEEVING, INSULATED	
5	3	CU142-6-9	STRAP CABLE	
1	2	A3825	TUNING GEAR SUB ASSY, AUTOMATIC	
1	1	PL-225-6P	PLUG, CONNECTOR	P1006

LIST OF MATERIAL			
MATERIAL	FINISH	TITLE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
		TUNING GEAR ASSY AUTOMATIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005		CHECKED	DATE
FRACTIONS: ± 1/64, ANGLES: ± 0° 30'		ELECT. DES.	DATE
TOLERANCES		MECH. DES.	DATE

NOTES	
1	HFR-2 AX513-2
QTY/UNIT	MODEL USED ON ASSY. NO.
SCALE	CODE
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