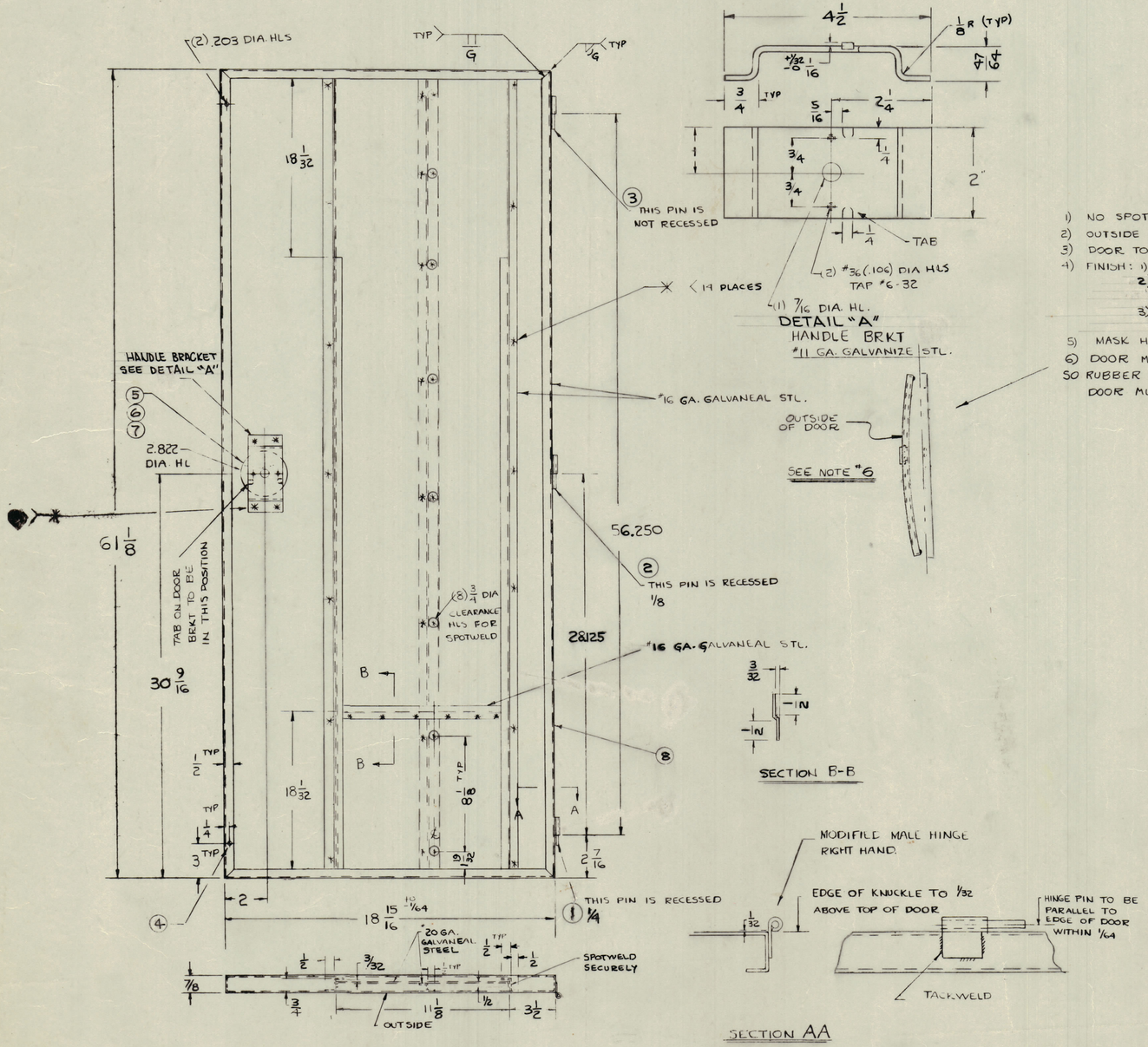
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
	X	EXPER. RELEASE	11-15-64	X			
	Ø	ORIGINAL RELEASE FOR PRODUCTION	11-25-64	Ø			



NOTES

1) NO SPOTWELD MARKS TO BE VISIBLE ON OUTSIDE.
2) OUTSIDE TO BE SANDED SMOOTH.
3) DOOR TO BE SQUARE & FLAT WITHIN 1/32.
4) FINISH: 1) DEGREASE & CLEAN
   2) 5520 PAINT BLUE-GRAY TEXTURED, FRONT & EDGES ONLY
   3) 5523 PAINT BLUE-GRAY SMOOTH, INSIDE DOOR.
5) MASK HINGE PINS & FILL WHERE NECESSARY
6) DOOR MUST HAVE SLIGHT CONCAVE ON HANDLE SIDE SO RUBBER BUMPERS HIT FIRST & MIDDLE OF DOOR MUST BE PUSHED TO LATCH.

RQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	8	MS4042	DOOR, REAR (USE THIS DWG FOR MACHINING)	
2	7	SCOP06328NG	SCREW, MACHINE, 6-32 x 3/8 OVAL HD.	
1	6	PO260	CAM, LOCK	
1	5	HA114-1	HANDLE, DOOR, FLUSH	
2	4	RY135-2	BUMPER, RUBBER	
1	3	HI120-4	HINGE, MALE	
1	2	HI120-3	HINGE, MALE	
1	1	HI120-2	HINGE, MALE	

STURMER — LIST OF MATERIAL

MATERIAL: AS NOTED

FINISH: AS NOTED

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: REAR DOOR ASSEMBLY

DRAWN		DATE	FINAL APPROVAL: KAL — DATE
CHECKED		DATE 11-25-64	
ELECT. DES.		DATE	SHEET: A 3717 — REV. LTR.: Ø
MECH. DES.		DATE 11-25-64	

O'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	RAK 102-1	
SCALE	CODE: A	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

NOTES

A 3717 Ø

TMC FORM 111

STOCK NO. 440H