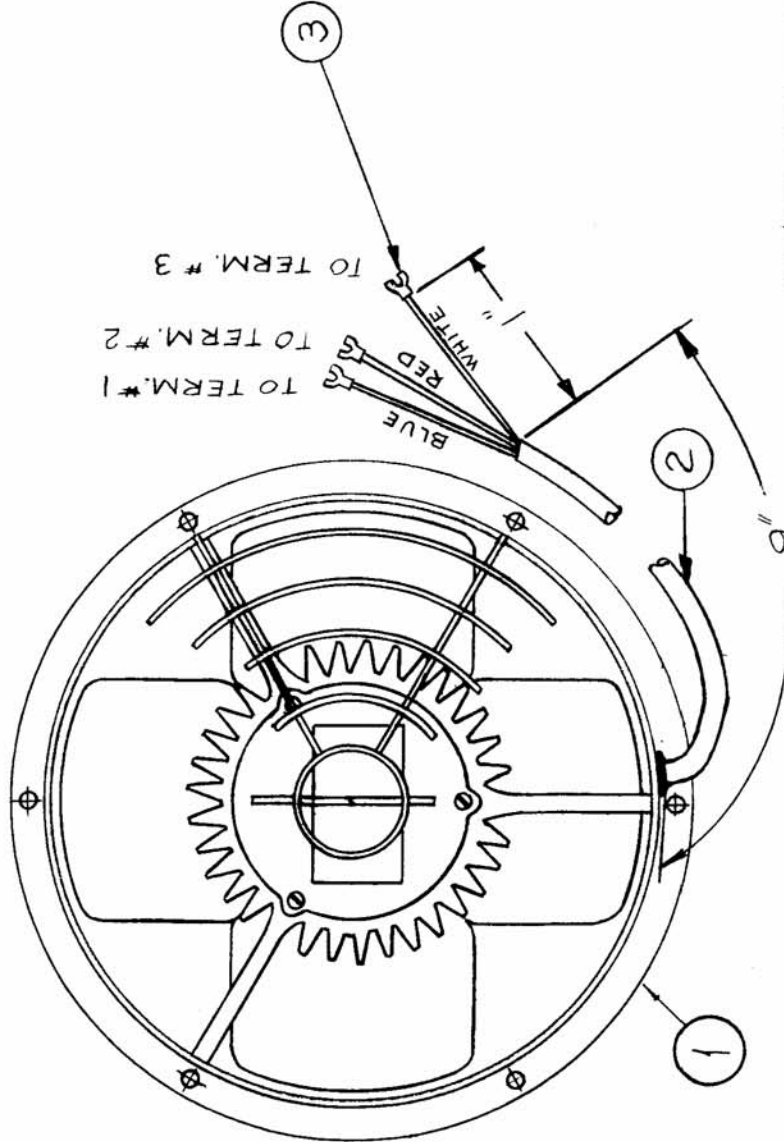


REQ. PER UNIT	1
MODEL	RAK-31A
USED ON ASS'Y. NO.	A-3666
DATE	5-4-64
A 3620	



X 5	CD101-1MW	CORD, LACING	
X 4	BS100	SOLDER, TIN ALLOY	
3	TE120-2	TERM. LUG, SPADE	
0.9"	PX100-1-186	INSULATION, SLEEVING	Black
1	BL121	FAN, TUBE AXIAL	
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		STURMER	
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FAN/TERMINAL ASS'Y			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
		John C Biele	@ 6-16-64
FINISH & SPEC. NO.		ELC. DES. APP.	MECH. DES. APP.
			FINAL APPROVAL
			A 3620

Ø	ORIGINAL RELEASE FOR PRODUCTION	6/19/64	Ø	A.M.
X2	ITEM 5 & 9" ADDED	6/15/64	X2	A.M.
X1	ITEM 3 ADDED - WIRING DETAIL DELETED 5 WAS MS 3420-10A, 7 WAS PX100-1-204 3 WAS MS 3057-6, 4 WAS MS-3420-6A ITEMS, 2 WAS MS3108A14S-2P	6-12-64	#	SRG
X	EXPERIMENTAL RELEASE			
SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS CHECKER
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES				
DECIMALS	SCALE			
.X ± .05				
.XX ± .01				
.XXX ± .005				
TOLERANCES	FRACTIONS			
	± 1/64			
	ANGLES			
	± 0° 30'			
	CODE			
	A			