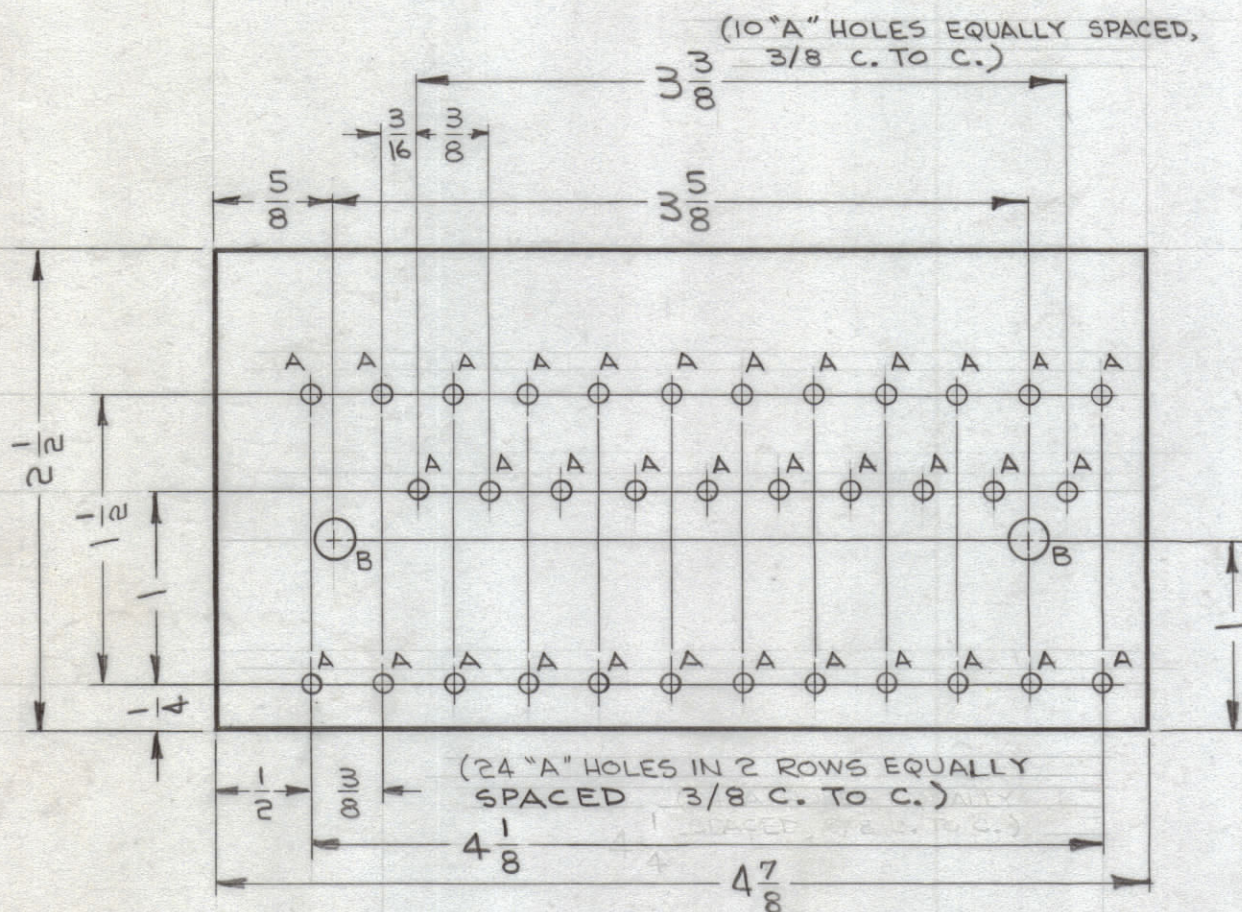


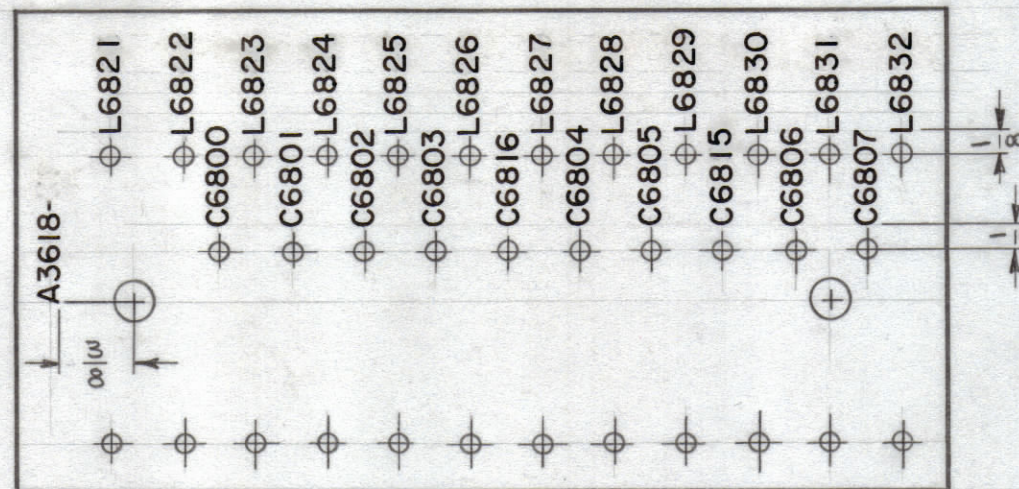
LEGEND		
HOLE	DESCRIPTION	REQ.
A	.078 DIA	34
B	.189 DIA	2

UNLESS OTHERWISE SPECIFIED:
 MARKING PROCESS: AS PER TMC SPECIFICATION S-727.
 LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.
 TMC SPECIFICATION S-113, AFTER
 MARKING PROCESS.
 MARK TMC PART NO WITH LATEST REVISION LETTER,
 1/8 HIGH BLACK GOTHIC.

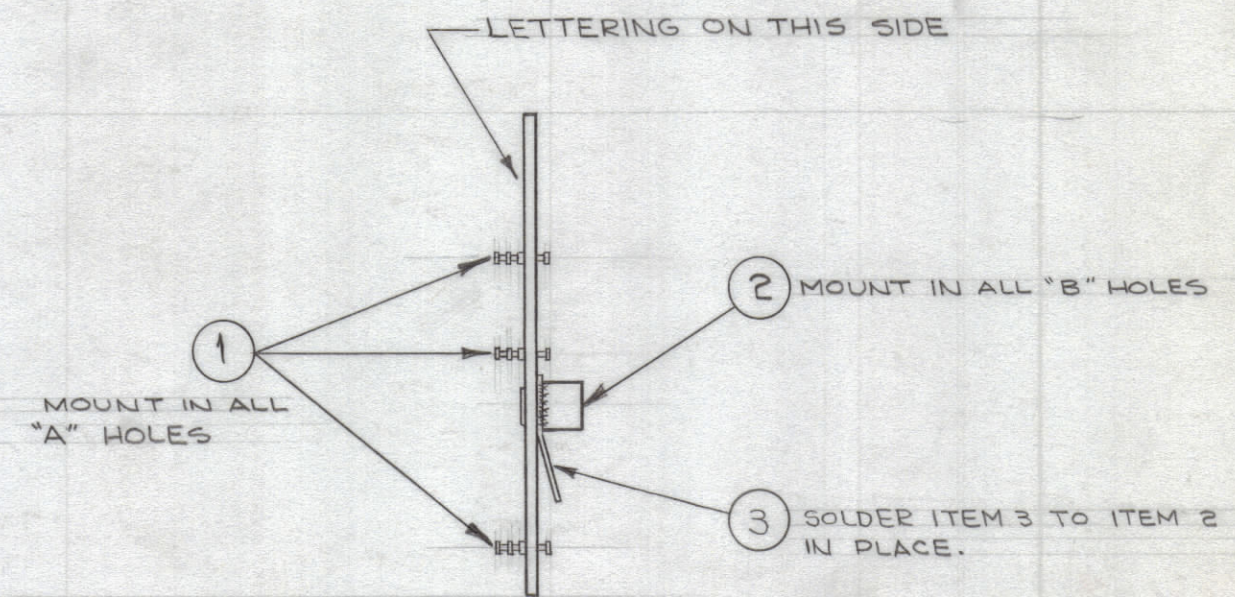
REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
X1		COMPLETELY REDRAWN WAS SIZE 1	5/5/64	2		
X2		ITEM 5 ADDED TO B/M, WAS 12 REQ. SYMBOLS L6821 THRU L6832 WERE L6843 THRU L6854	7-7-64	3		
X3		ITEM 8 WAS PX101-1-.034. Q'TY/UNIT WAS 2	10-27-65		GDL	WJ
Ø		ORIGINAL RELEASE FOR PRODUCTION	11-3-65		GDL	
A		ADDED SOLDER NOTES (A3618-4)	11/10/66	17146	RME	JLB



-MACHINING- (A3618-1)
 MATERIAL - EPOXY G-10, 1/16 THICK
 FINISH - NATURAL

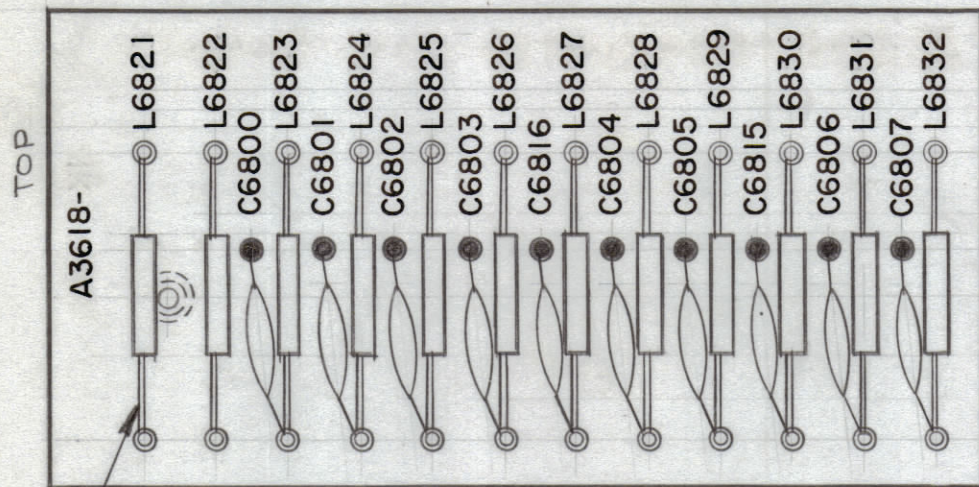


-MARKING- (A3618-2)



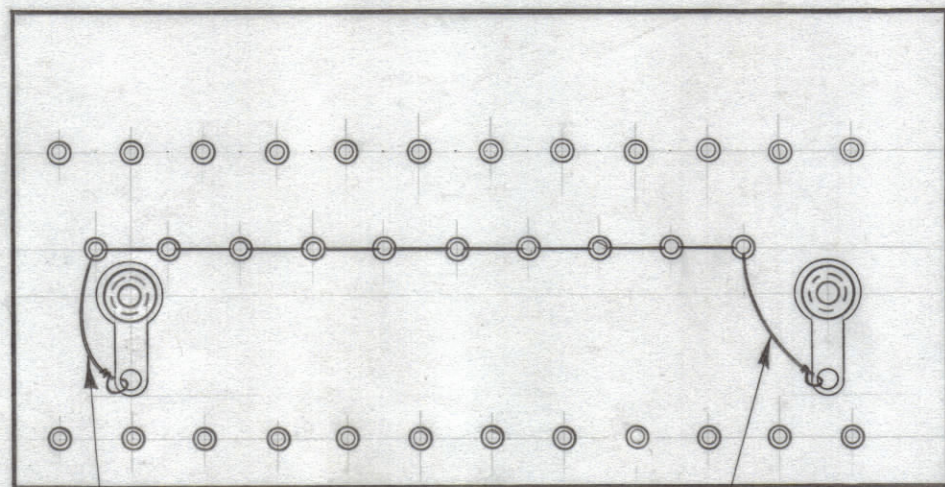
-SUB ASSY- (A3618-3)

-ELECTRICAL ASSY- (A3618-4)



8 SLIP ON BOTH END OF
 ITEM 5 (24 PIECES REQ)

● = DENOTES SOLDER
 ○ = NO SOLDER



L6821 THRU L6832

C6800 THRU C6807,
 C6815, C6816

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	8	PX104-1-034	SLEEVING, INSULATED	BLK
X	7	BS100	SOLDER, SOFT	
X	6	WL100-6	WIRE, BUSS (#20)	
12	5	CI120-1	CORE, TOROID, BEAD TYPE	
10	4	CC100-37	CAPACITOR, FIXED, CERAMIC	
2	3	TE113-.149	LUG, TERMINAL	
2	2	TE108-2	STANDOFF, RIVET TYPE	B
34	1	TE168-4-B	TERMINAL, MINIATURE	A

O. POSE LIST OF MATERIAL			
MATERIAL SEE MACHINING		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH SEE MACHINING		TITLE TERMINAL BOARD ASSY (FILTER)	
DRAWN J. Swann	DATE 5-5-64	FINAL APPROVAL J. Swann	DATE 11/3/65
CHECKED JCB	DATE 10/26/65	A3618	
ELECT. DES. JCB	DATE 11/3/65	A	
MECH. DES. JCB	DATE 11/3/65	SHEET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REV. LTR.	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	11/2/65

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	SBS-7	A2874
SCALE	CODE	
1:1	A	
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NOTES

A3618
A