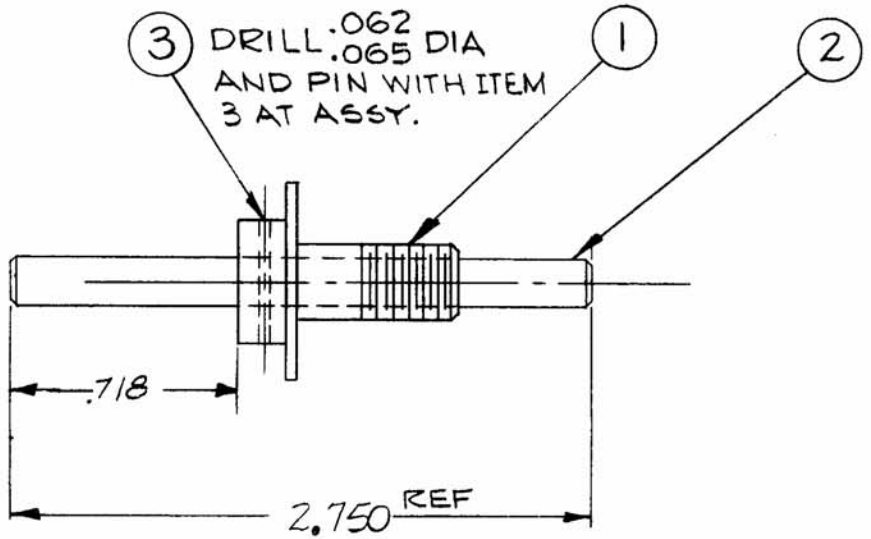
REQ. PER UNIT	USED ON			A 3598	A
	MODEL	ASS'Y. NO.	DATE		
1	HFR-2	A3624	4-13-64		
1	HFRR-2	A3625			



NOTE:

SLIP CLUTCH ITEM 1 SHOWN WITHOUT SPRING, NUTS & WASHERS FOR CLARITY.

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	DIM. 12 & 1.203 DELETED DIM. 718 ADDED	11/5/65	15101	A.V.K.	JCB	
Ø	ORIGINAL RELEASE FOR PRODUCTION	9.11.64	Ø	GK		
X1	MODEL HFRR-2 ADD.	9/10/64		J.L.		
	ITEM 1 WAS CLUTCH FRICTION					
	ITEM 2 WAS SHAFT, PRECISION					
X	EXP. RELEASE	4.13.64	—	[illegible]		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PN59-062-7	PIN, SPRING	
1	2	PM 1051-RF-2.750	SHAFT, STRAIGHT (.2497 DIA)	
1	1	PO 310	CLUTCH, FRICTION	

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

SLIP CLUTCH ASSY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

SCALE 1/1

TOLERANCES
DECIMALS .X ±.05 .XX ±.01 .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

CODE A

DRAWN	CHECKED	FINAL APPROVAL
	T. Kenny	A 3598 A

ELEC. DES. APP. | MECH. DES. APP.

TMC FORM 108-A

REPROVEL NO. 440H 1610e