

REQ. PER UNIT	1	MODEL	LPP-4	USED ON ASS'Y. NO.	A3512	DATE	10/27/64
	1		A3512		10/27/64		
A3509							

SYMBOL(S)	ITEM NO.	USED TO MOUNT	QTY
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J1 thru J38	3	HA102	4
	5	LD1430	2
	8	LD1431	2
		PM1021-1	4
		PM1021-2	4
	12	LD1430	2
		LD1431	2
		PM1021-1	4
		PM1021-2	4
	13	HA102	4
	14	NP223-11	3

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3	SFB0256SN3	SCREW, TAPPING, THREAD CUTTING	
4	SCFP1032BN8	SCREW, MACHINE	
12	SCBP0632BN7	SCREW, MACHINE	
1	PM1021-2	SUPPORT, PANEL, TOP	
1	PM1021-1	SUPPORT, PANEL, BOTTOM	
1	NP223-11	PLATE, IDENTIFICATION, COMMERCIAL	
12	LWE06MRN	WASHER, LOCK, EXTERNAL	
1	LD1431/PM1022	SUPPORT, PANEL, LEFT	
1	LD1430/PM1022	SUPPORT, PANEL, RIGHT	
1	JJ304	JACK ASSY, TELEPHONE	
2	HA102-11BN	HANDLE, BOW	
4	CU139-2B	FERRULE, HANDLE	
4	CA883	WIRING HARNESS, BRANCHED	
1	BS100	SOLDER, TIN ALLOY	

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A3509							
STURMER							
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK							
PANEL ASSEMBLY, FRONT							
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL				
		STOCK SIZE					
		MATERIAL					
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED				
		10-30-69	RDE				
		ENG COORD	10-30-69				
FINAL APPROVAL							
ELEC. DES. APP.			A3509				
MECH. DES. APP.							
FINISH & SPEC. NO.							

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES  
 DECIMALS  
 .X ± .05  
 .XX ± .01  
 .XXX ± .005

FRACTIONS  
 ± 1/64  
 ANGLES  
 ± 0° 30'

SCALE  
 11-2-64

DATE  
 11-2-64

CH. NO.  
 0

DRAFTS  
 02

CHECKER  
 [Signature]

ENG. APP.  
 [Signature]

ORIGINAL RELEASE FOR PRODUCTION

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

PANEL ASSEMBLY, FRONT

10-30-69  
ENG COORD  
RDE  
10-30-69

FINAL APPROVAL

ELEC. DES. APP. MECH. DES. APP. A3509

TMC FORM 108-A 18323 CURRENCY NO. 140M