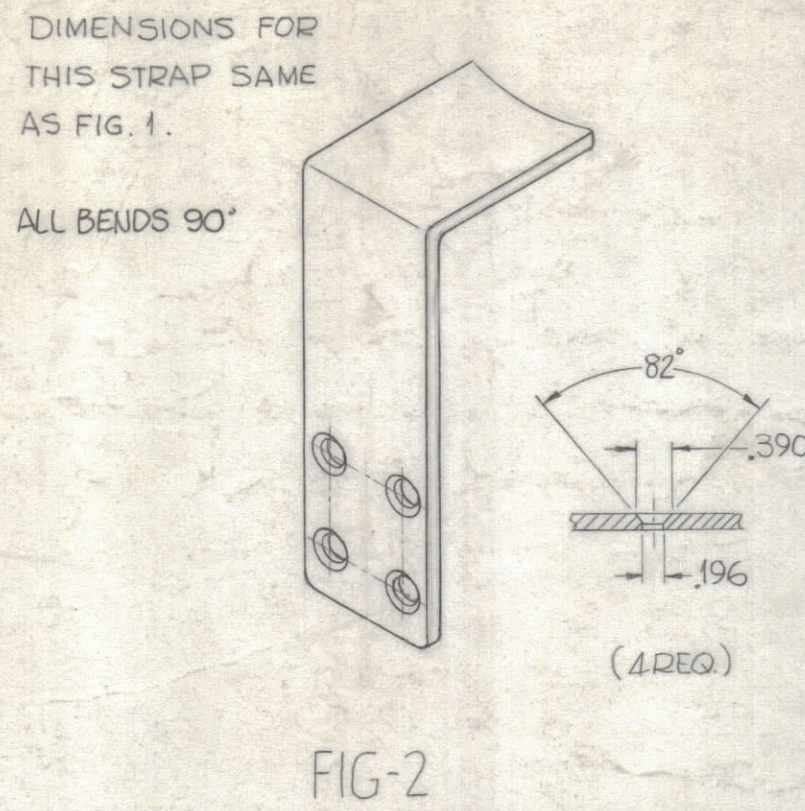
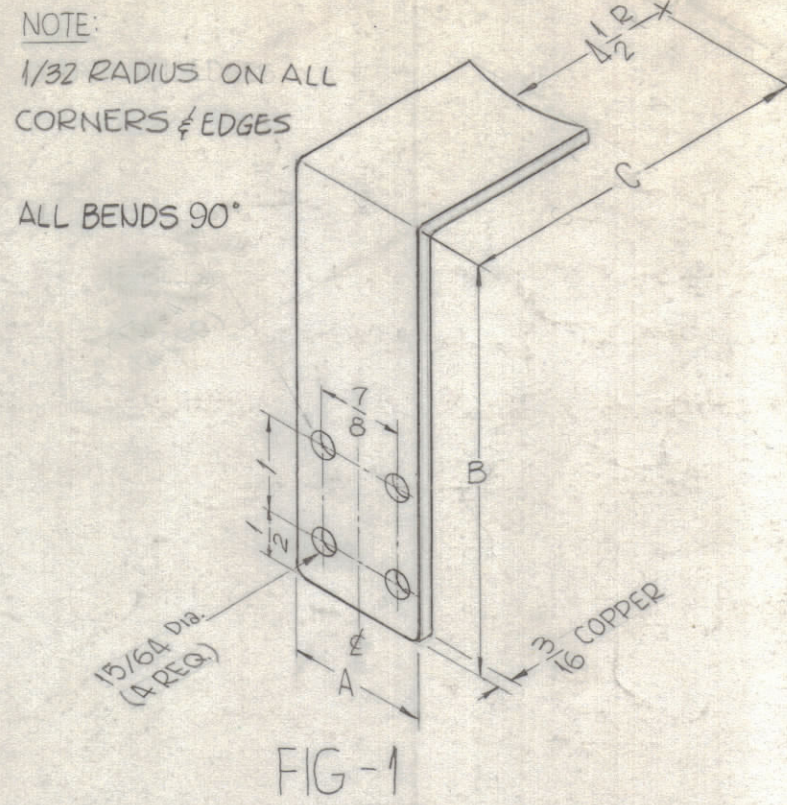
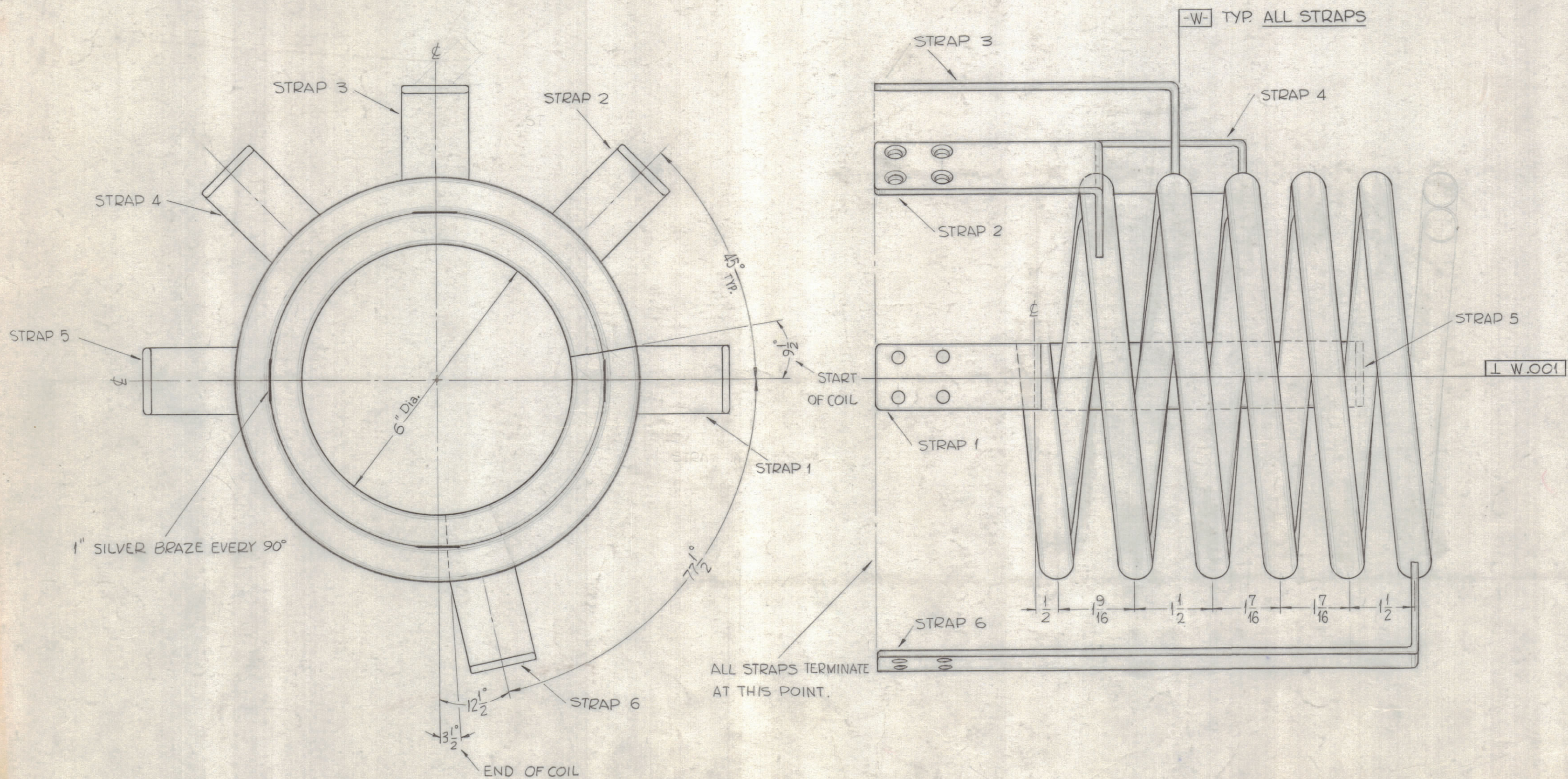


STRAP NO.	A	B	C	FIG.
1	1-1/2	3-5/8	6-19/32	1
2	1-1/2	5-1/4	6-21/32	2
3	1-1/2	6-3/4	6-19/32	1
4	1-1/2	8-1/8	6-21/32	2
5	1-1/2	10-1/2	6-19/32	1
6	1-1/2	11-3/8	6-19/32	1



REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
#	0	ORIGINAL RELEASE FOR PRODUCTION	5-14-64	0	A.M.		



MANUFACTURING NOTE:

COIL TO BE MADE OF 3/4 O.D. SOFT COPPER TUBING
2 COILS TO BE WOUND CONCENTRICALLY; THE O.D. OF THE INSIDE COIL TO BE CONTINUOUSLY TANGENT TO THE I.D. OF THE OUTSIDE COIL. AT APPROXIMATELY EVERY 90° OF EACH COIL'S TANGENCY, COILS WILL BE BRAZED; LENGTH OF BRAZE TO BE APPROXIMATELY 1". ALL STRAPS MUST BE BRAZED TO COIL AFTER FINISHING.

ROUND ALL SHARP EDGES & CORNERS 1/32 RADIUS.
POLISH BEFORE PLATING.
ALL BENDS 90°

NOTES

1	GPT-200K	AS-124
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE #	CODE A	
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	F. BUDETTI		LIST OF MATERIAL	
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
COPPER (SEE NOTE)		TITLE CL-311 ASS'Y PI-2		
FINISH		S-245 SILVER PLATE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN Granfilippo	DATE 2-8-63	FINAL APPROVAL [Signature]
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED aa	DATE 11/27/64	DATE
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES. [Signature]	DATE 3/1/64	DATE
TOLERANCES		MECH. DES. [Signature]	DATE	DATE
			SHEET	REV. LTR.

A-3164
0