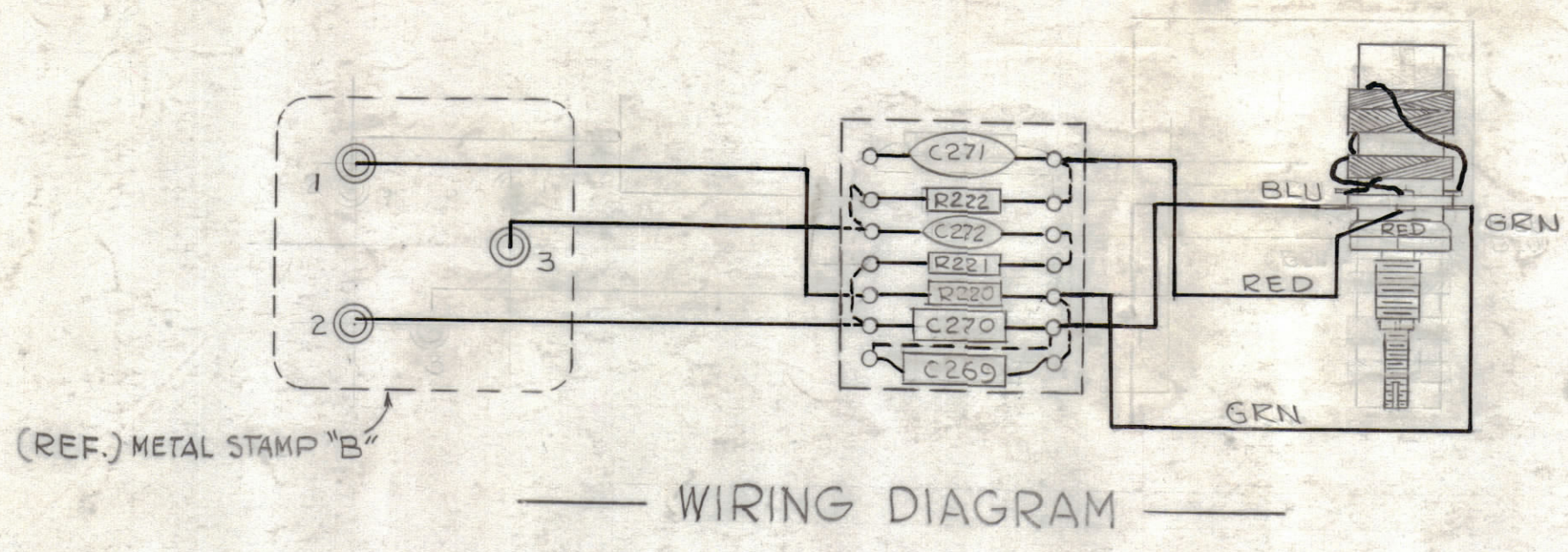
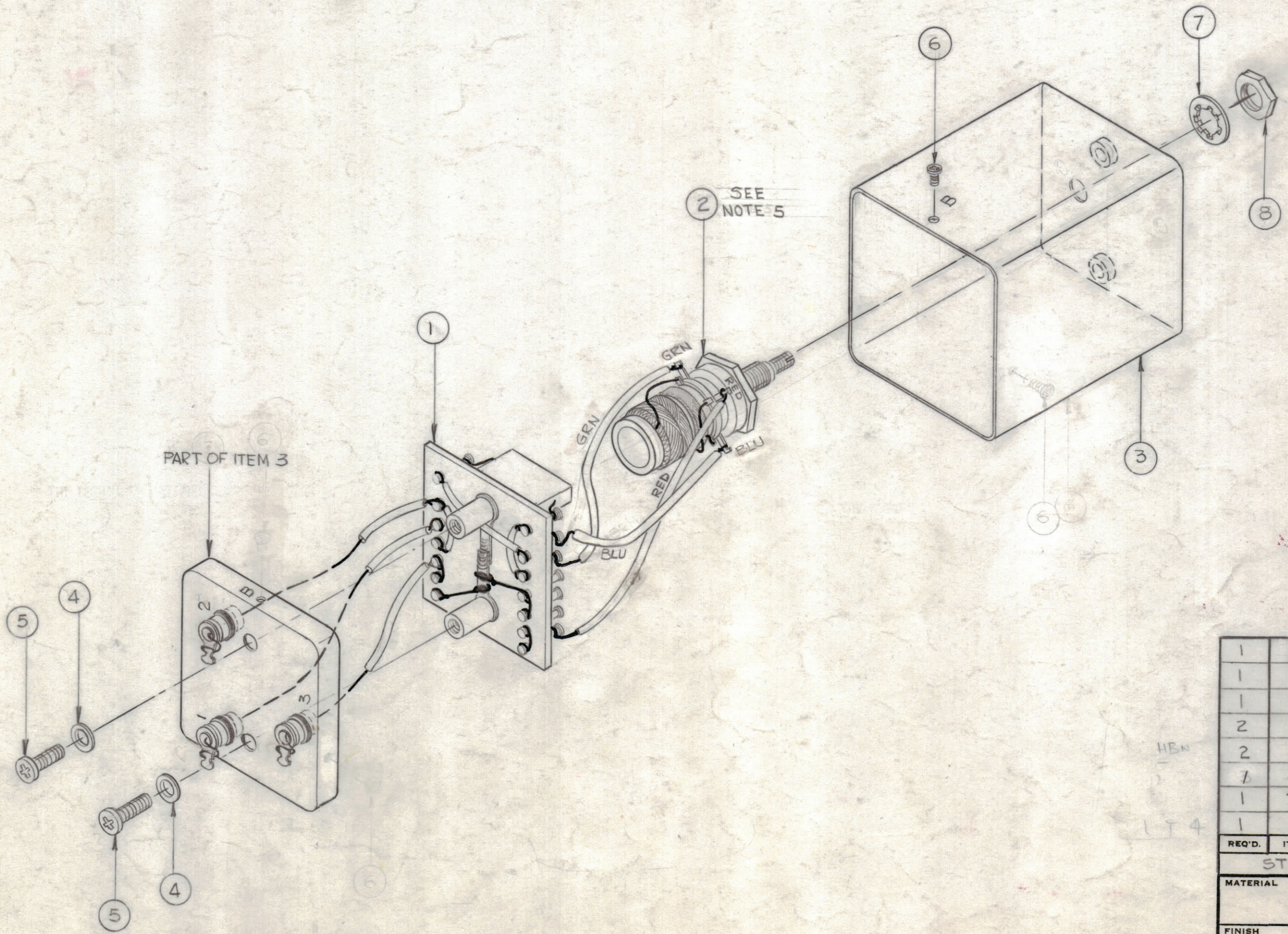


REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD.
G4,C5	A	WIRING DIAGRAM & PICT. CLARIFIED	8-29-63	9861	MC	SMY	
D5,G4	B	REVERSED GRN & BLU LEADS	9-23-63	10034	BDD	SMY	
B3	C	IN BUILDUP CHGD ITEM 3, IEA. WAS 3EA.	10-7-63	10157	SMY	SMY	
	D	PICT. "SEE NOTE 5" ADD. TO IT. @; ASSY. PROCEDURE; #5AW	2-15-65	13582	SMY	SMY	



- ASSEMBLY PROCEDURE —
- 1- ASSEMBLE ITEM 1 TO BOTTOM OF ITEM 3. (ITEM 1) TO (SEE WIRING DIAGRAM FOR PROPER CONNECTIONS)
 - 2- SECURE ITEM 1 TO BOTTOM OF ITEM 3 WITH ITEM 4 & 5
 - 3- CONNECT COLOR CODED WIRES TO ITEM 2
 - 4- ASSEMBLE ITEM 3 TOGETHER, LETTER "B" ON COVER FLANGE MUST BE ON THE SAME SIDE AS LETTER "B" ON CAN.
 - 5- REMOVE C WASHER FROM BUSHING OF COIL FORM IN ITEM 2.
 - 6- ASSEMBLE CAN & BOTTOM COVER (ITEM 3) TOGETHER AS SHOWN & LOCK WITH ITEM 6.
 - 7- LETTER "B" ON COVER FLANGE MUST BE ON THE SAME SIDE AS LETTER "B" ON CAN.
 - 8- SECURE COIL IN CAN WITH ITEM 7 AS SHOWN.



REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1	8	NTH2528BN14	NUT, HEX	
1	7	LWI25MRN	LOCK WASHER, INTERNAL TOOTH	
1	6	SFB0256BN2	SELF-TAPPING SCREW	
2	5	SCBP0632BN6	SCREW, MACHINE	
2	4	FW06LBN	FLAT WASHER	
1	3	BX-195	CAN, ASSEMBLY	
1	2	TT-189	COIL, ASSEMBLY	
1	1	A-3111	TERMINAL BOARD, ASSY.	

STRUMER LIST OF MATERIAL			
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		TITLE NW-101 ASSEMBLY	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN G.D.L.	DATE 2-5-63	FINAL APPROVAL 107
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	ELECT. DES. M.P.	DATE 2-6-63
		SHEET	

GPR-02		
Q'TY/UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	
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NOTES

A-3112 D