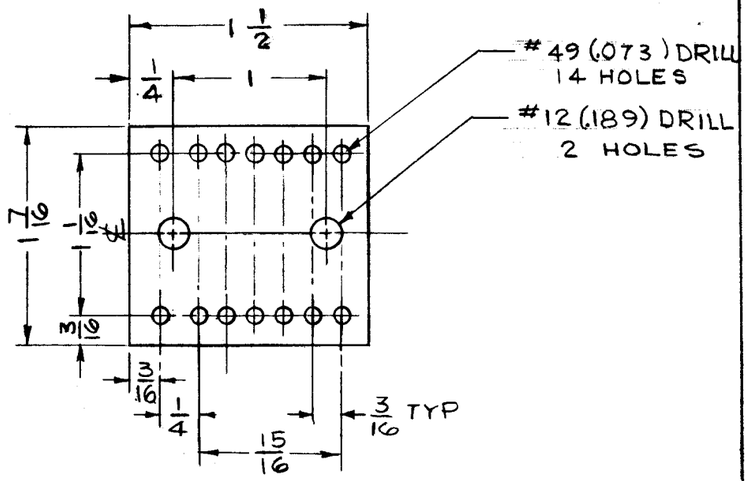
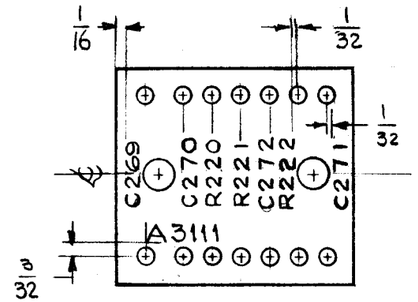


MAT'L: 1/16 PHENOLIC, NATURAL FINISH

A-3111-1 (MACHINING)



3/32 HIGH BLACK LUSTERLESS GOTHIC LETTERS ON APPROX. LOCATION SHOWN MARKING PROCESS PER TMC SPEC. S-727.

A-3111-2 (LETTERING)

B

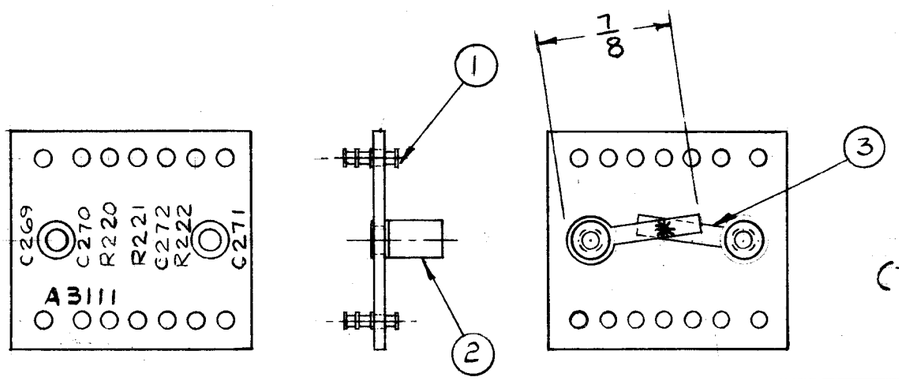
A-3111

REVISIONS

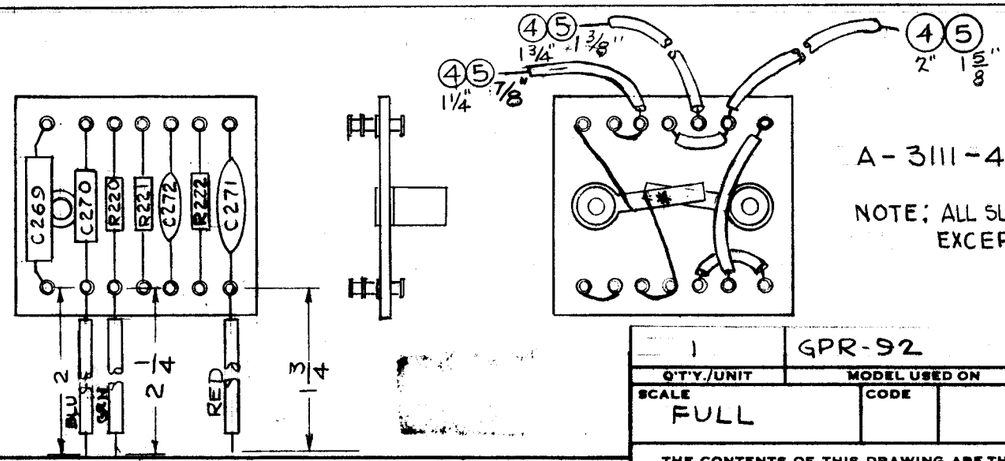
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	#49 (.073) WAS #45 (.082)	6-3-63	9112			
B	ON BUILDUP ITEM #14 WAS R272, REVERSED BLU & GRN LEADS	9-23-63	10054			

NOTE: TRIM ITEM 3 TO DIM. SHOWN.

* SOLDER



A-3111-3 (TERMINAL ASSY)



A-3111-4 (FINAL ASSY)

NOTE: ALL SLEEVING TO BE BLACK EXCEPT WHERE NOTED.

X	17	BS-100	SOLDER, SOFT	
1	16	CC-100-32	CAPACITOR, FIXED, CERAMIC	C271
1	14	RC20GF222K	RESISTOR, FIXED, COMPOSITION	R222
1	13	CC100-15	CAPACITOR, FIXED, CERAMIC	C272
1	12	RC20GF184K	RESISTOR, FIXED, COMPOSITION	R221
1	11	RC20GF470K	RESISTOR, FIXED, COMPOSITION	R220
1	10	CM15C151K	CAPACITOR, FIXED, MICA	C270
1	9	CM200E270F	CAPACITOR, FIXED, MICA	C269
1 3/8"	8	PX-104-3-034	INSULATION SLEEVING	RED
1 1/2"	7	PX-104-4-034	INSULATION SLEEVING	GRN
1 3/4"	6	PX-104-6-034	INSULATION SLEEVING	BLUE
X	5	PX-104-1-034	INSULATION SLEEVING	BLK
X	4	WL-100-7	WIRE, BUSS BAR	
2	3	TE-116-3	SOLDER LUG	
2	2	TE-108-11	STANDOFF, RIVET TYPE	
14	1	TE-168-4-B	TERMINAL, MINIATURE	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

STRUMER — LIST OF MATERIAL

MATERIAL

FINISH

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: TERMINAL BOARD ASSY, BFO

DRAWN T. RAMIREZ	DATE 1-4-63	FINAL APPROVAL BP	DATE
CHECKED	DATE 3/5/63		
ELECT. DES.	DATE	A-3111	B
MECH. DES. MP	DATE 2-6-63	SHEET	REV. LTR.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
FRACTIONS: ± 1/64
ANGLES: ± 0° 30'

1	GPR-92	A-3112
Q'TY./UNIT	MODEL USED ON	[redacted] NO.

SCALE FULL | CODE

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NOTES

TMC FORM 109