

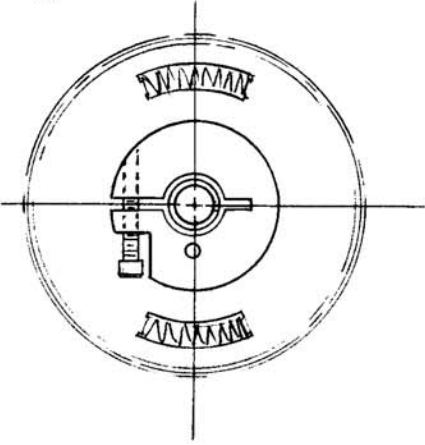
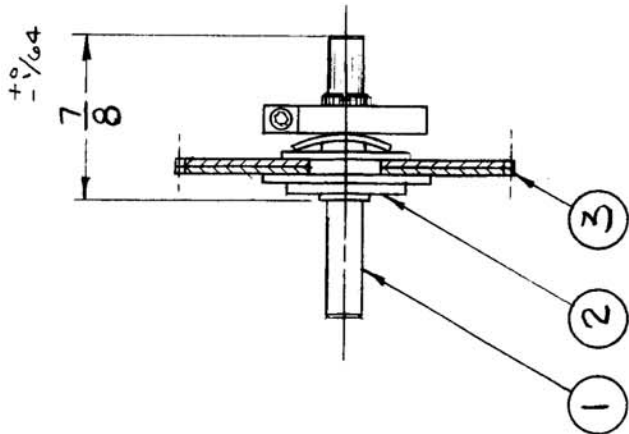
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REQ. PER UNIT	MODEL	USED ON
2	GPR-92	ASSY. NO.
		DATE
		16 DEC 62

A-3100

ASSEMBLY PROCEDURE

- 1) DIS-ASSEMBLE SLIP CLUTCH, ITEM 2.
- 2) INSERT SHAFT, ITEM 1, & SPLIT GEAR ASSY, ITEM 3, AS SHOWN.
- 3) ASSEMBLE SLIP CLUTCH & ADJUST TO 50 INCH-OZ. TORQUE.



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3 GR-174	GEAR ASSY, SPLIT	
1	2 PO-235	CLUTCH, SLIP	
1	1 PM-804-3	SHAFT	
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
MATERIAL		GEAR & CLUTCH ASSY	
TYPE & TEMPER		DRAWN <i>Jude</i>	
HEAT TREAT. SPEC.		CHECKED <i>BP</i>	
FINISH & SPEC. NO.		MECH. DES. APP. <i>D.H.</i>	
SCALE		FINAL APPROVAL	
CODE		A-3100	