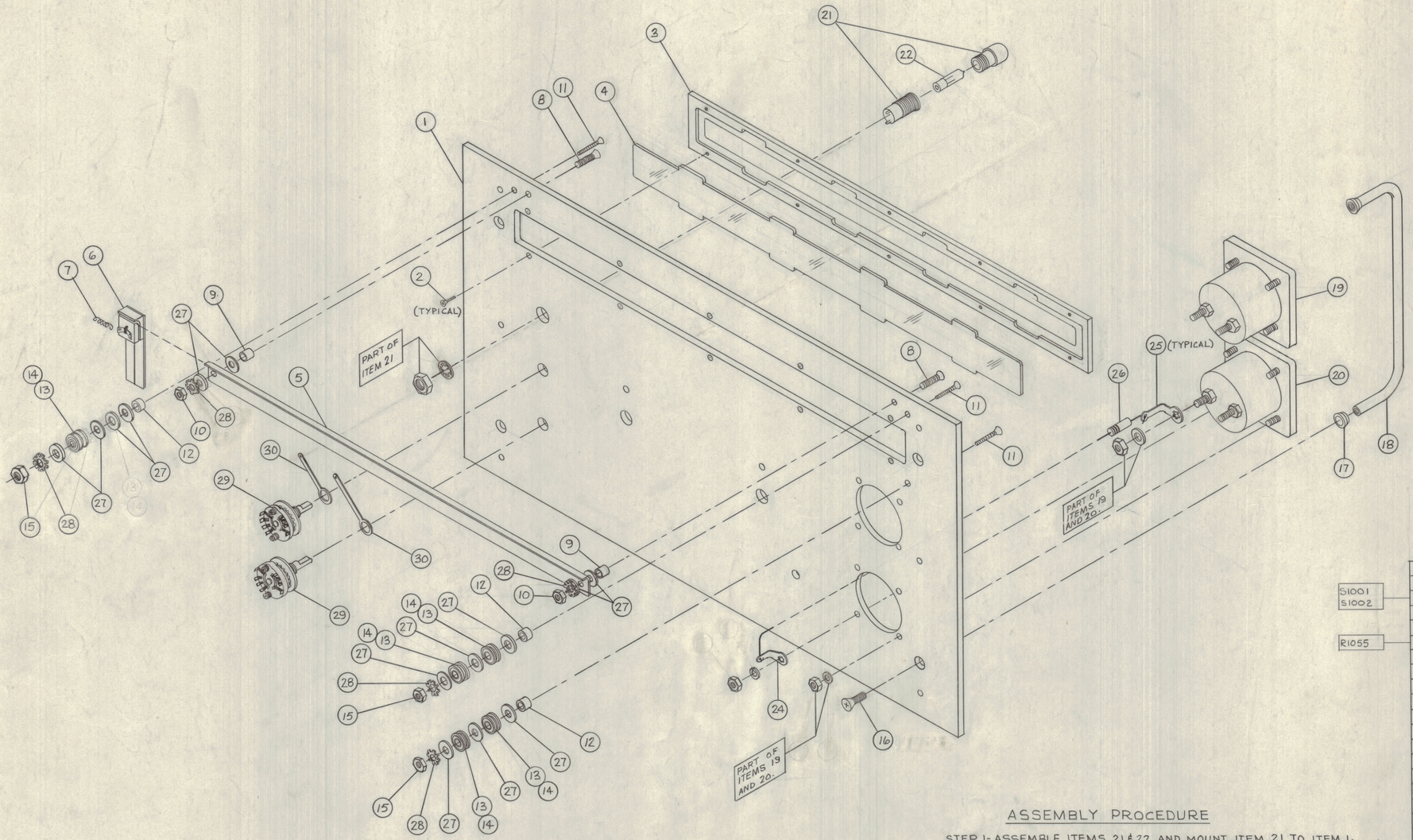
REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
—	A	ITEM (19) WAS N7H04405S6, (28) WAS LWE04 MSS	2-8-63	8112	[illegible]	[illegible]	[illegible]
—	B	ITEM (26) RC20GF154J WAS RC20GF184J	9/20/63	10434	[illegible]	[illegible]	[illegible]
E10 C3	C	HARDWARE CLARIFIED (ITEM 27) IT. 26 WAS RC20GF184J, IT. 27 QTY. WAS 12	5.15.64	10270	[illegible]	[illegible]	[illegible]



ASSEMBLY PROCEDURE

STEP 1- ASSEMBLE ITEMS 21 & 22 AND MOUNT ITEM 21 TO ITEM 1.
STEP 2- MOUNT ITEM 19 & 20 TO ITEM 1.
STEP 3- ASSEMBLE ITEMS 17 & 18 AND MOUNT TO ITEM 1.
STEP 4- ASSEMBLE ITEMS 3 & 4 AND MOUNT TO ITEM 1.
STEP 5- MOUNT ITEM 6 TO ITEM 5.
STEP 6- MOUNT ITEM 5 TO ITEM 1.
STEP 7- ASSEMBLE ALL BEARINGS (ITEM 13) WITH RED RINGS (ITEM 14).
STEP 8- ASSEMBLE ITEMS 13 & 14 TO ITEM 1.
STEP 9- ASSEMBLE ITEMS 24, 25 & 26 TO ITEM 20.

	31			
2	30	TE-111-2	LUG, SOLDER	
2	29	SW-112	SWITCH ASSEMBLY	S1001 S1002
5	28	LWE 04 MRN	LOCKWASHER, EXTERNAL	
14	27	FW04HSS	WASHER, FLAT	
1	26	RC20GF154J	RESISTOR, FIXED, CARBON	R1055
4	25	TE-104-5	TERMINAL, LOCKING	
1	24	TE-104-2	TERMINAL, LOCKING	
	23			
1	22	B1-111-1	LAMP, NEON INDESCENT	DS1001
1	21	TS-154-5	LIGHT, INDICATOR	XDS1001
1	20	MR-161	METER, FIELD STRENGTH	M1002
1	19	MR-160	METER, PHASE COMPARATOR	M1001
2	18	HA-102-10BN	HANDLE	
4	17	CU-139-2B	FERRULE, HANDLE	
4	16	SCFP1032SS9	SCREW, MACHINE	
3	15	NTH0440SS8	NUT, HEX.	
5	14	PX-665	RING, SLIP-ON	
5	13	BB-126-3	BEARING, RACE	
3	12	PM-808	SPACER	
3	11	SCFP0440SS16	SCREW, MACHINE	
2	10	NTH0632SS8	NUT, HEX.	
2	9	TE-117-46	SPACER	
2	8	SCFP0632SS9	SCREW, MACHINE	
1	7	SP-114	SPRING, CAM	
1	6	AX-378	SLIDE, INDICATOR ASS'Y.	
1	5	PM-781	TRACK, SLIDE INDICATOR	
1	4	PX-661	WINDOW, FRONT PANEL	
1	3	PM-779	PLATE, ESCUTCEON	
10	2	SCFP0348SS5	SCREW, MACHINE	
1	1	MB-2906 (LD-1062)	PANEL, FRONT, MACHINING	
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

KRUY

LIST OF MATERIAL

MATERIAL

FINISH

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE: FRONT PANEL ASS'Y

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DRAWN M. TANTILLO DATE 9-5-62
CHECKED [illegible] DATE 12/7/62
ELECT. DES. DATE
MECH. DES. [illegible] DATE
FINAL APPROVAL [illegible] DATE

SIZE A-3057 REV. LTR. C
SHEET

1	HFR-1	
QTY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

NOTES

A-3057 C

TMC FORM 111