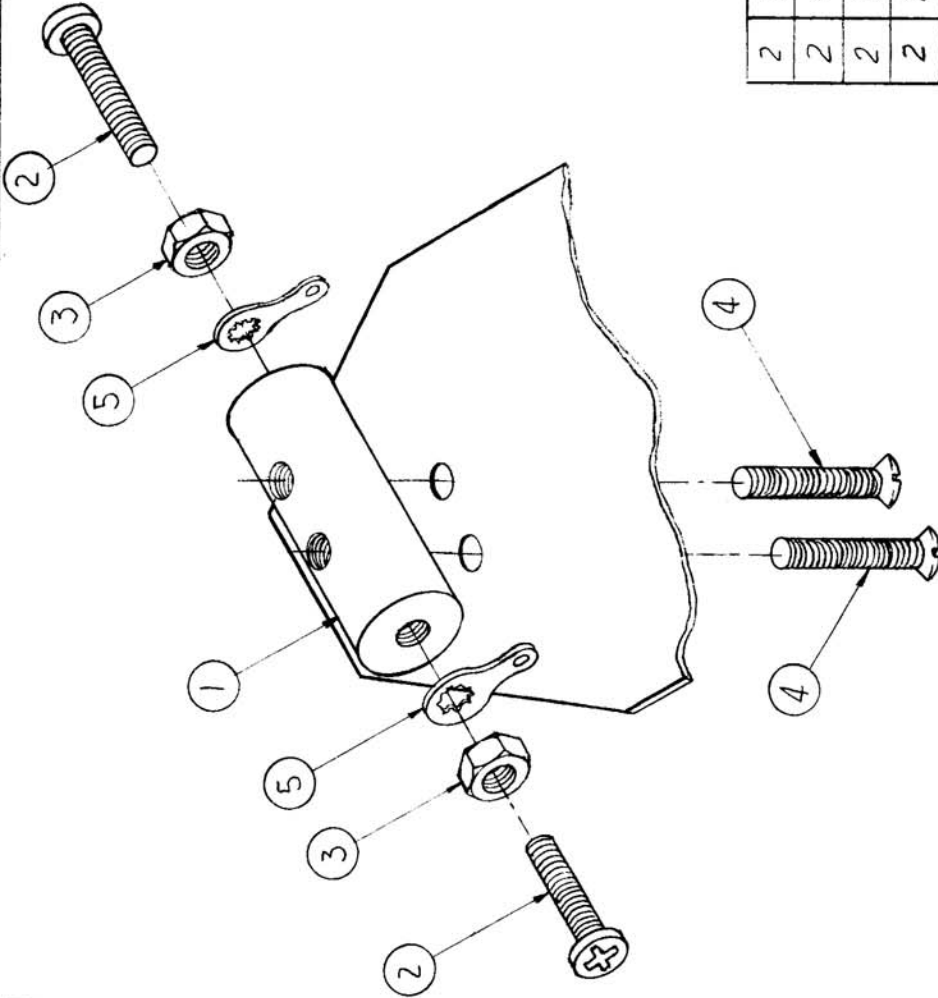


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REQ. PER UNIT	MODEL	USED ON ASSY. NO.	DATE
1	DAC-15	A-2451	6-15-62
1	DAC-16	A-2455	6-15-62

A-2523



SETTING SPARK GAP

- 1- INSERT END SCREWS UNTIL THEY ARE IN CONTACT WITH MOUNTING SCREWS.
- 2- RETRACT END SCREWS 1 REVOLUTION & LOCK BY MEANS OF TWO END NUTS

TEST

THERE SHOULD BE NO DC CONNECTION BETWEEN END SCREWS & MTDG. SCREWS AFTER BACKING.

2	5	TE-104-2	TERMINAL LOCKING
2	4	SC131-0632 FN8	SCREW UNDERCUT FLAT HEAD
2	3	NTH0632EN10	NUT, HEX
2	2	SCBP0632EN10	SCREW, MACHINE
1	1	PX-246	HOLDER SPARK ROD

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		SPARK ROD HOLDER ASSY	
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	FINAL APPROVE
FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.	

ORIGINAL RELEASE 1/4/65
 ITEMS 2, 3 & 4 PLATING WAS 1/4/66
 SCALE: 1/1
 DATE 1/4/66
 CH. NO. DRAFTS CHECKER ENG. APP.
 UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON
 FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES