

NOT TO PERSONS RECEIVING THIS DRAWING

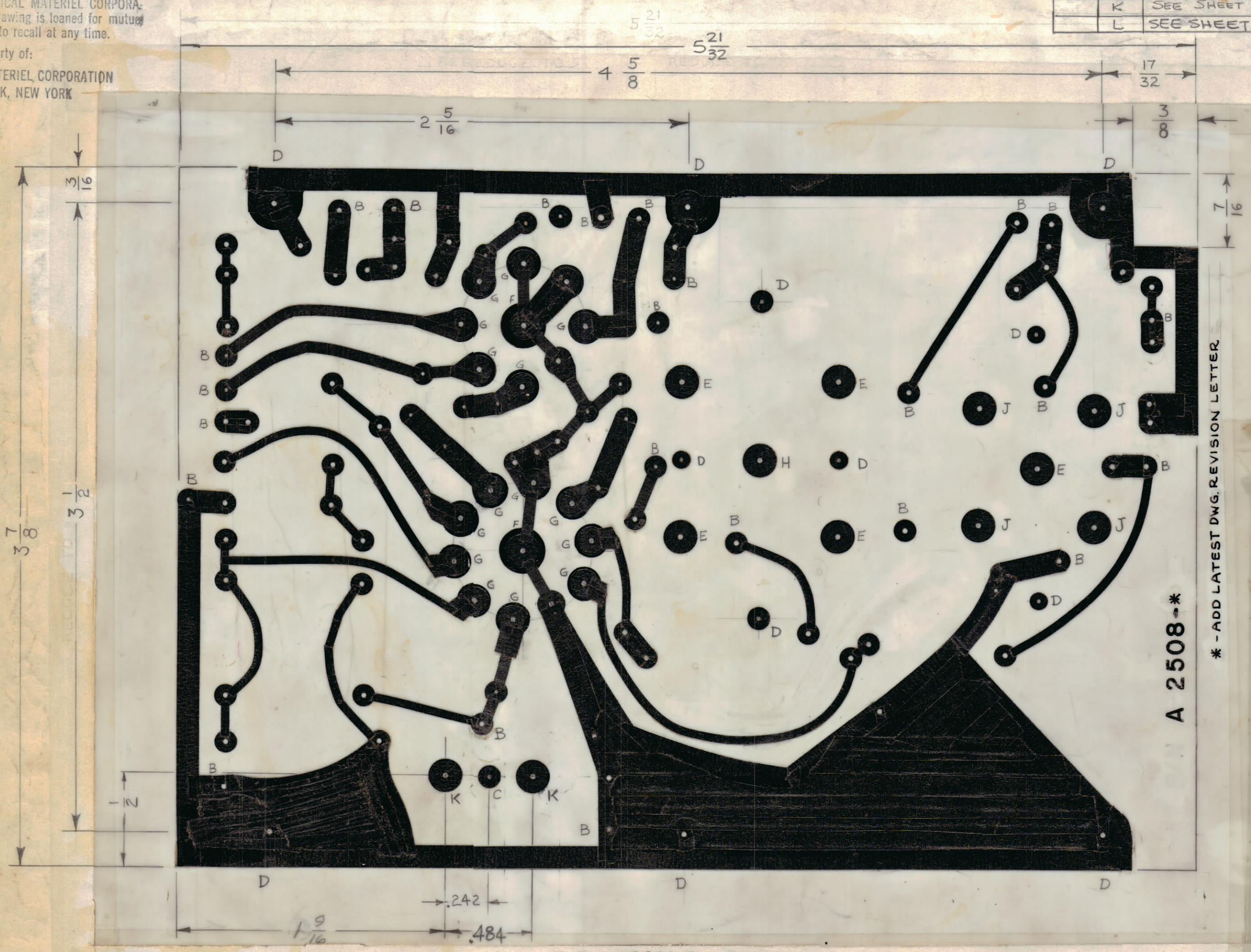
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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REVISIONS						
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD
	F	SEE SHEET 2 OF 2 FOR REVISION	4-23-64	11277	A.M.	
F1	G	HOLE "C" REQ'D WAS 7, HOLE "D" REQ'D WAS 6 ON PICT. 4 "C" HOLES CHG. TO "D", REV. LETTER NOTE ADD	6-8-64	11508	W.B.	@
E4	H	2 "C"-HOLES CHANGED TO "D"-HOLES	7-24-64	11738	W.B.	@
	J	SEE SHEET 2 OF 2 REV "J"	11-12-64	12920	W.B.	@
	K	SEE SHEET 2 OF 2 REV "K"	1-31-66	15674	H.A.	
	L	SEE SHEET 2 OF 2	2-28-67	17845		

PURCHASING NOTE:
ORIGINAL ARTWORK TO BE SUPPLIED TO VENDOR FOR MANUFACTURING. ARTWORK MUST BE RETURNED TO TMC IN GOOD CONDITION, AS SOON AS POSSIBLE.
DO NOT FOLD ORIGINAL

HOLE SCHEDULE		
LETTER	SIZE	NO. REQ'D
UNMARKED	#53 (.049) DR	AR
B	DR #42 (.093)	24
C	1/8 DIA	1
D	5/32 "	12
E	3/8 "	5
F	*27 (.144) DR.	2
G	*38 (.101) DR.	16
H	1/2 DIA	1
J	1/4 DIA	4
K	1/4 DIA	2



A 2508-*

* - ADD LATEST DWG. REVISION LETTER

SCALE: 2:1
REDUCE TO FINAL DIMENSIONS AS SHOWN

- NOTES:**
- MATERIAL: SYNTHANE G-II EPOXY GLASS LAMINATE 3/32 THICK, .002. COPPER CLAD, ONE SIDE.
 - DO NOT PRINT LETTER DESIGNATIONS AS SHOWN ON BOARD.
 - HOLES ARE TO BE "PLATED-THRU" WITH MINIMUM COPPER PLATING THICKNESS OF .0015 & MINIMUM SOLDER-PLATE (TIN) THICKNESS OF .0005. MIN. FINISHED DIA. OF "PLATED-THRU HOLES":
UNMARKED ~ .050
F ~ .136
G ~ .093
 - ETCHED CIRCUIT TO BE TINNED .0005 THICK.
 - SEE PURCHASING NOTE.



* - ADD LATEST DWG. REVISION LETTER
PRINTED CIRCUITRY
TMC NO. A 2508 SCALE: 1:1
CAUTION: THIS SIDE "FACE UP" WHEN PRINTING

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
STRUMER LIST OF MATERIAL				
MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH		TITLE PRINTED ELECTRICAL CIRCUIT GPR-92		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
DECIMALS X ± .05 XX ± .01 XXX ± .005		W.S.	1/9/62	BP
FRACTIONS ± 1/64 ANGLES ± 0° 30'		CHECKED	DATE	DATE
TOLERANCES		Hde	10/21/62	
		ELECT. DES.	DATE	
		MECH. DES.	DATE	
		MP	1-11-62	
A 2508				REV. LTR.
SHEET 1 OF 2				

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	GPR-92	A2508 SHEET 2
SCALE	CODE	
2:1	A	

NOTES

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