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REQ. PER UNIT
3

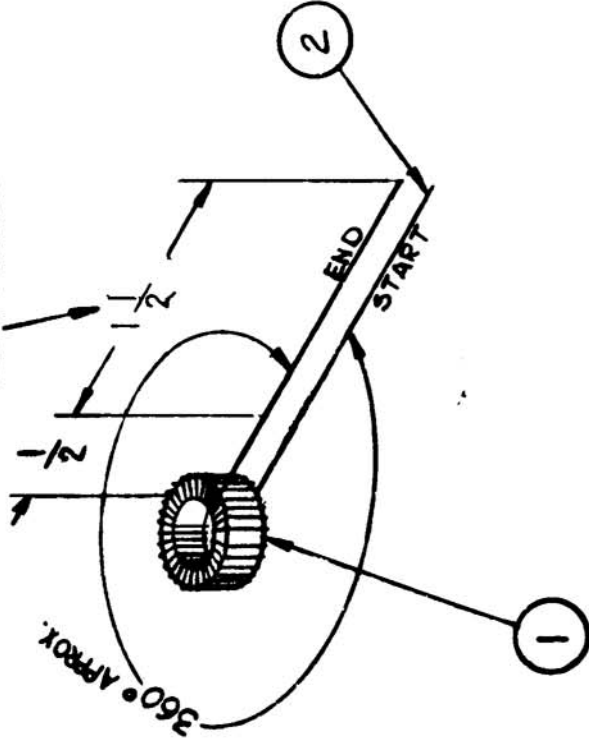
M DEL
HFR-1/T

USED ON
ASSY. NO.

DATE
6-6-62

A-2486
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STRIP ENAMEL & TIN BOTH LEADS



— PROCEDURE —

- 1 - APPROX. 44 T. CLOSE WOUND IN THE DIRECTION SHOWN
- 2 - REMOVE OR ADD TURNS TO MEET INDUCTANCE SHOWN IN TEST SPECS.
- 3 - BAKE FOR 1/2 HR. AT 215° F TO REMOVE MOISTURE
- 4 - COAT COIL & CORE WITH GL-102 Q MAX. AND BAKE FOR 1/2 HR. AT 215° F.

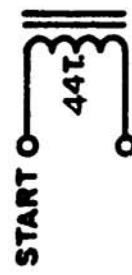
* NOTE: USE TMC COIL STANDARDS FOR TEST REFERENCE.

TEST SPECIFICATIONS

L = 7.8 μ h \pm 0.15 μ h
Q = 200 MIN. AT 3.5 MC.

SYMBOL USED

L1016, L1018 & L1020



X	3	GL-102	Q-MAX		
X	2	WI-122-25	MAGNET WIRE, SINGLE #25		
1	1	CI-127-1	CORE, TOROID		
REQ. ITEM	PART NO.	ANGAR DESCRIPTION		SYMBOL	
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
	STOCK SIZE	CL-297 ASSY			
	MATERIAL	COIL, RF, TOROID BAND #2. (2,3,4RF)			
	TYPE & TEMPER	G.D.L	BP	FINAL APPROVAL	
	HEAT TREAT. SPEC.	DRAWN	CHECKED		
	FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.		A-2486 A	

DATE	CHK. NO.	DRAFTS	CHECKER	ENGR. APP.
1-12-67	17575	RME	G.D.L	
SCALE:				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON FRAC. \pm 1/64 DEC. \pm .008 ANGLES \pm 1/30				
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				