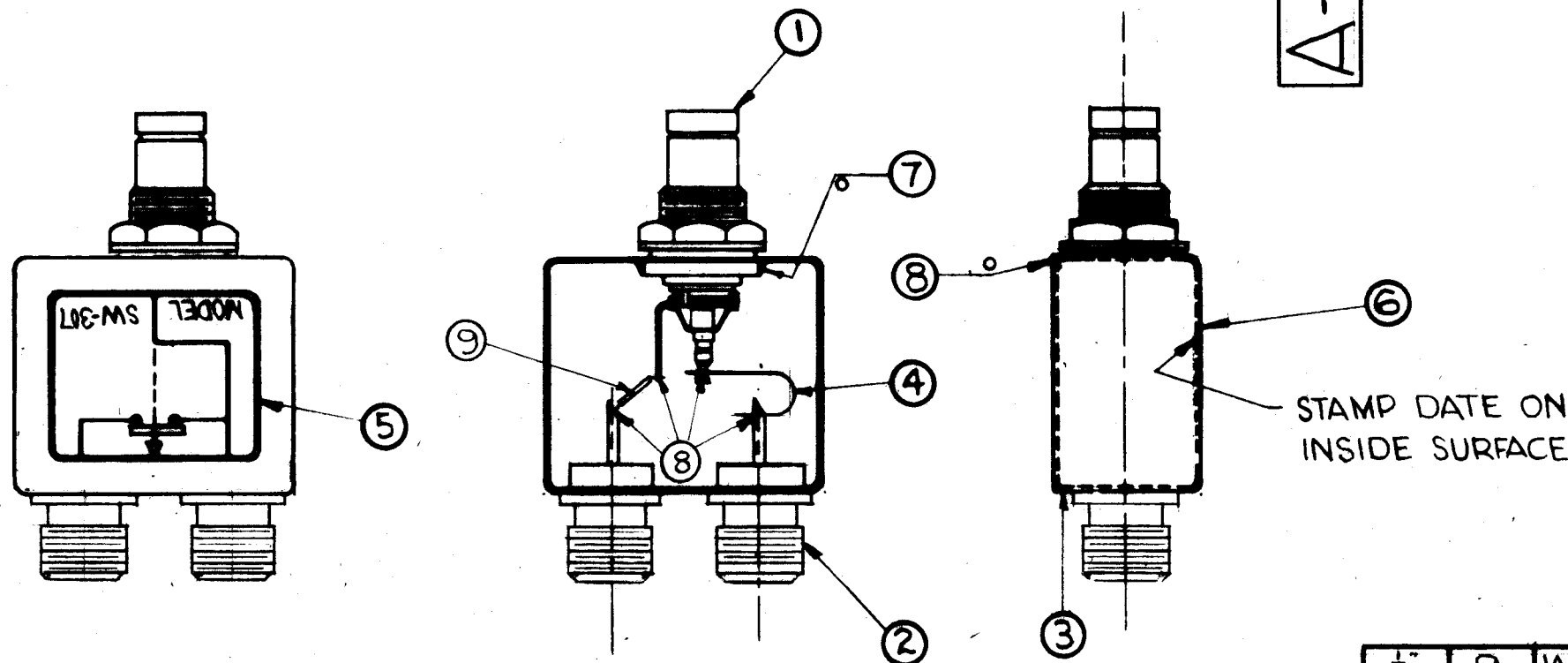


A-2458 A

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
A	ITEM 4 WAS STAP FLEXIBLE	1-30-66		GDL		



- INDUCTION HEATING EQUIPMENT SET AT:
AMPERES -
SECONDS -
- USE ITEM SEVEN (7) FOR MOUNTING ITEMS ONE (1) AND TWO (2).
- USE ITEM EIGHT (8) FOR SEALING COVER ITEM THREE (3).
- STRAP (ITEM 4) MUST BE KEPT AS FLEXIBLE AS POSSIBLE. DO NOT ALLOW SOLDER TO RUN OVER STRAP. LAY STRAP IN SO THAT IT CANNOT TOUCH CAN OR CONNECTOR BODIES.
- FINISH AS FOLLOWS:
S-114 - ZINC CHROMATE PRIMER
S-115 - TMC SMOOTH GREY ENAMEL
(DO NOT PAINT CONNECTOR BODIES.)
- AFFIX ITEM FIVE (5) TO FRONT AS SHOWN.
- AFFIX ITEM SIX (6) TO REAR AS SHOWN.

0 - DENOTES SOLDER ALL AROUND
NOTES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
1/2"	9	WL-100-5	WIRE, BUSS-BAR #18	
X	8	BS-106-2	SOLDER, SOFT 361°	
X	7	BS-106-4	SOLDER, SOFT 450°	
1	6	NP-488	NAMEPLATE IDENTIFICATION (FOIL CAL.)	
1	5	NP-489-4	SCHEMATIC, DIAGRAM (FOIL CAL.)	
1	4	WL103-2	BRAID, WIRE FLAT	
1	3	BX-199-2	CASE, COVER	
2	2	JJ-254	ADAPTOR, CONNECTOR	
1	1	JJ-239	ADAPTOR, CONNECTOR	

LIST OF MATERIAL

MATERIAL SEE LIST	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
FINISH SEE NOTE NO.5	TITLE SW-307 ASSEMBLY		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN <i>R. Funchia</i>	DATE 6-8-62	FINAL APPROVAL <i>[Signature]</i>
	CHECKED <i>[Signature]</i>	DATE 6-26-62	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	DATE 6/27/62
ELECT. DES. <i>[Signature]</i>		A-2458	
MECH. DES. <i>[Signature]</i>		SHEET	
			REV. LTR. A

1	SW-307	A-2458
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE DO NOT SCALE	CODE	
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