



PAINT FRONT PANEL SCREW HEADS & ITEM 25
GRAY (S-115) ON ASSEMBLY.

A-2403 E

1	22	MS-319	COVER, OVEN SUPPORT, BOTTOM	
4	21	SFB0256SN3	SCREW, THD. CUTTING	
1	20	NP-103-11	NAME PLATE	
	19		DELETE	
1	18	A-2321	ASSY, GEAR	
4	17	CU-139-2B	FERRULE	
4	16	LWSIOMRN	WASHER, LOCK - SPLIT	
1	15	MS-320	TOP COVER, P.S.	
5	14	NTH3732BN16	NUT, HEX.	
4	13	MP-100-4	KNOB	
7	12	SCBP0632BN8	SCREW, MACHINE - PHILLIPS	
1	11	A-1020	COVER, OVEN SUPPORT, TOP	
8	10	SCBP1032BN8	SCREW, MACHINE - PHILLIPS	
1	9	A-1018	FRONT PANEL SUB ASSY	
4	8	SCHH1032SN10	SCREW, HEX HEAD	
2	7	HA-102-4BN	HANDLE	
4	6	LWI37LRN	LOCKWASHER, INT.	
28	5	LWI06MRN	LOCKWASHER, INTERNAL	
28	4	SCBP0632BN6	SCREW, MACHINE - PHILLIPS	
1	3	AX-344	POWER SUPPLY ASSY	
1	2	AX-345	R.F. CHASSIS ASSY	
1	1	AO-107	OVEN, OSCILLATOR ASSY.	

E		IT IS DELETED QTY 11 WAS 2; IT 1 WAS 10-108	2-9-67	17811	WTD	9/25	
D	B2	IT 5 WAS LW06MRN	7-9-64	11776	NTB	9/25	
C	B2,C2	ITEM 12 WAS SCBP0632BN8, A-1020 WAS SCBP1032BN8	1/23/69	10713	NTB	9/25	
B	E2	PAINT NOTE DEL. IN BUILDUP ITEM (4) WAS LOCK-WASHER-SPLIT, (14) WAS LWSIOMRQ(17) WAS CU-126-B.	9-5-63	9794	NTB	9/25	
A	A5	MODEL # WAS VOX-2	7-23-63	9604	NTB	9/25	
SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:			SCALE DO NOT SCALE				
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
TOLERANCES ON FRACTIONS ± 1/64			DECIMALS ± .005			ANGLES ± 1/2°	

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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

1	VOX-3,5			2-28-62
1	VOX-2			6-1-55
REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
USED ON				

REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
MATERIAL		FINAL ASSEMBLY		
TYPE & TEMPER		VARIABLE FREQUENCY OSCILLATOR		
HEAT TREAT. SPEC.		DRAWN: [Signature] CHECKED: [Signature] FINAL APPROVAL: [Signature]		
FINISH & SPEC. NO.		A-2403 E		
ELEC. DES. APP.		MECH. DES. APP.		SHEET OF