



PAINT FRONT PANEL SCREW HEADS & ITEM 25
GRAY (S-115) ON ASSEMBLY.

1	22	MS-319	COVER, OVEN SUPPORT, BOTTOM
4	21	SFB0256SN3	SCREW, THD. CUTTING
1	20	NP-103-11	NAME PLATE
1	19	FC-101	CLIP, FUSE
1	18	A-1016	COUNTER & MOTOR DRIVE ASSY.
4	17	CU-126-B	FERRULE
4	16	LWS10MRN	WASHER, LOCK- SPLIT
1	15	MS-320	TOP COVER, P.S.
5	14	NTH3732BN16	NUT, HEX.
4	13	MP-100-4	KNOB
7	12	SCFP0832BN8	SCREW, MACHINE - PHILLIPS
2	11	A-1020	COVER, OVEN SUPPORT, TOP
8	10	SCFP1032BN8	SCREW, MACHINE - PHILLIPS
1	9	A-1017	FRONT PANEL SUB ASSY
4	8	SCHH1032SN10	SCREW, HEX. HEAD
2	7	HA-102-4BN	HANDLE
4	6	LWI37LRN	WASHER, LOCK- SPLIT
28	5	LWEO6MRN	WASHER, LOCK
28	4	SCBP0632BN6	SCREW, MACHINE - PHILLIPS
1	3	AX-344	POWER SUPPLY ASSY
1	2	AX-345	R.F. CHASSIS ASSY
1	1	AO-108	OVEN, OSCILLATOR ASSY.

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MAMARONECK, NEW YORK

BYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
		UNLESS OTHERWISE SPECIFIED:	SCALE DO NOT SCALE				
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
TOLERANCES ON FRACTIONS ± 1/64			DECIMALS ± .005		ANGLES ± 1/2°		

1	VOX-4,6			3-1-62
1	VOX-1,2			6-1-55
REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
USED ON				

REG. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINAL ASSY., MOTOR DRIVEN VARIABLE FREQUENCY OSCILLATOR			
MATERIAL		G. SENCEN	
TYPE & TEMPER.		CHECKED	
HEAT TREAT. SPEC.		FINAL APPROVAL	
FINISH & SPEC. NO.		A-2402	
ELEC. DES. APP.		MECH. DES. APP.	
SHEET		OF	

A-2402