

A-2238 A

11-4-61

USED ON

MODEL
TER 250/300 U

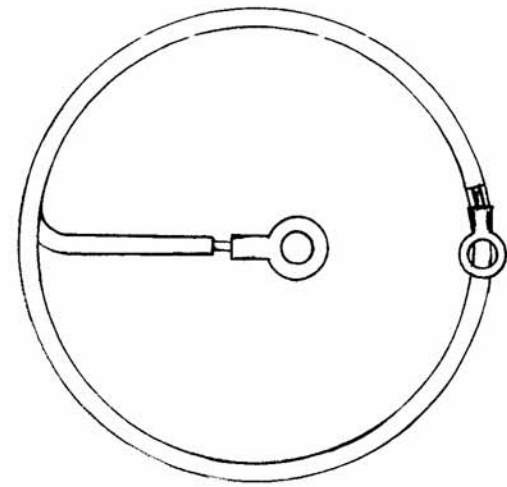
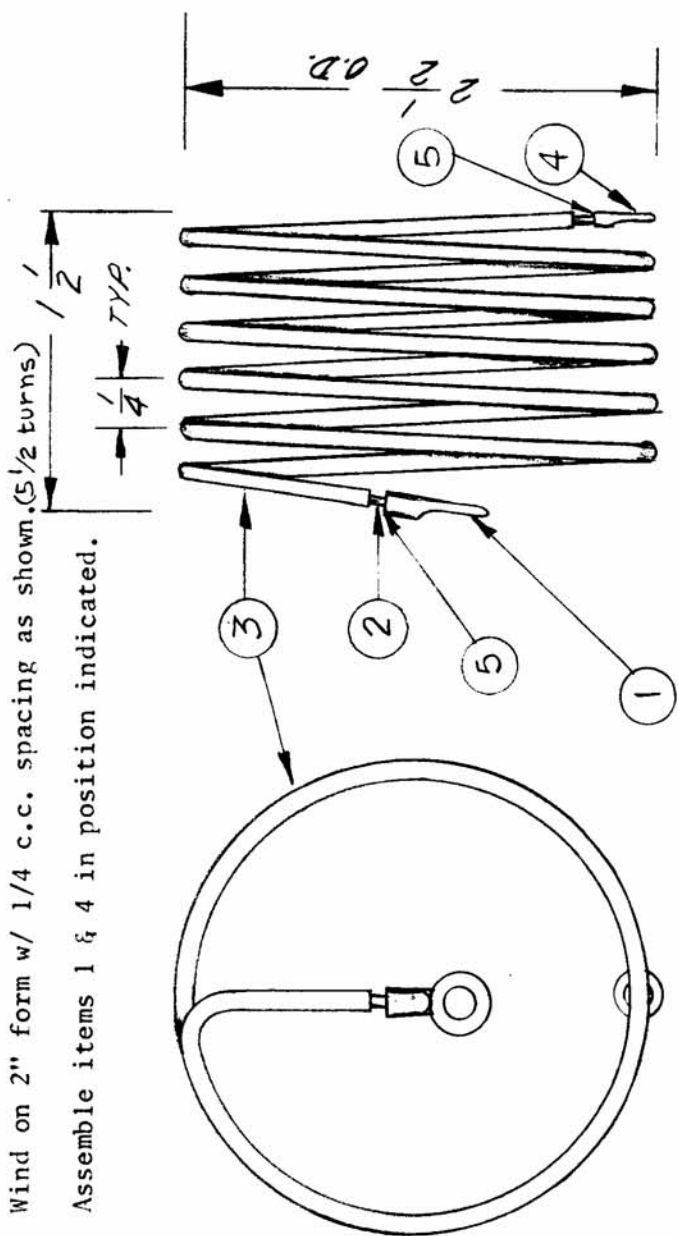
REQ. PER UNIT
1

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PROCEDURE

1. Slip item (3) (sleeving) over item (2) (wire).
2. Wind on 2" form w/ 1/4 c.c. spacing as shown. (5 1/2 turns)
3. Assemble items 1 & 4 in position indicated.

Elec. Specs.
1.6uh + .1uh @ 7.9 MCS



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 5	B5-100	SOLDER, SOFT	
1	TE-141-1	TERMINAL, SOLDERLESS	
36"	PX-370-9-7	INSULATION SLEEVING	
37"	WL-100-1	WIRE, BUSS, SIZE 10	
1	TE-141-4	TERMINAL, SOLDERLESS	
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		CL-280 ASSY (COIL, RF, FIXED)	
TYPE & TEMPER		DRAWN <i>W.R.</i> CHECKED <i>[Signature]</i> FINAL APPROVAL <i>[Signature]</i>	
HEAT TREAT. SPEC.		ELEC. DES. APP. <i>[Signature]</i> MECH. DES. APP. <i>[Signature]</i>	
FINISH & SPEC. NO.		A-2238 A	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	ITEM (3) WAS PX-370-8, ITEM (5) ADDED ITEM (2) WAS WL-100-1-CABLE, MULTI-COIL TITLE WAS AC-140 ASSY.	11-27-61	5942	6.0	<i>[Signature]</i>	<i>[Signature]</i>

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRAC. ± 1/64 DEC. ± .05 ANGLES ± 1/2°

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

SCALE:

TMC FORM NO. 106-A

DEFIANCE NO. 1020 38445