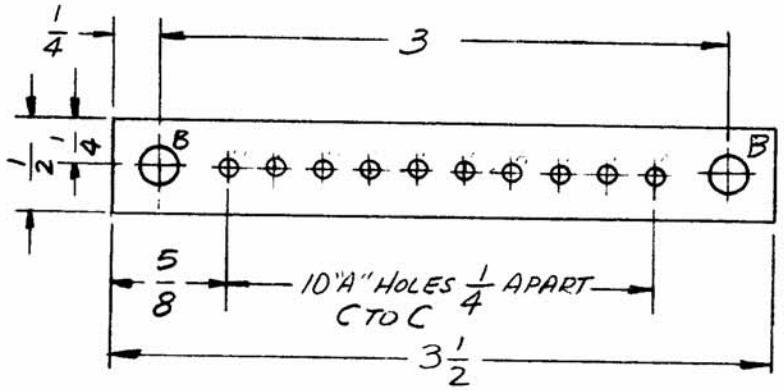
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
2	SBS-1		11-13-61

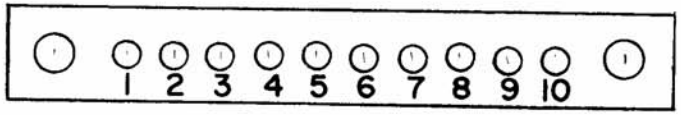
A-2235 A

A-.073 DIA 10 REQ'D.
B-.189 DIA 2 REQ'D.

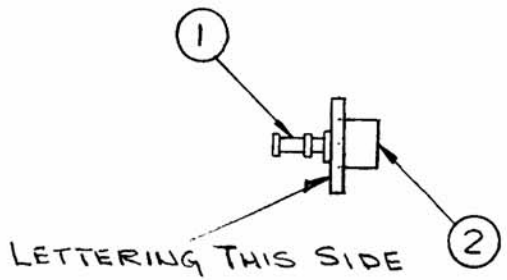


STAGE 1 MACHINING (A-2235-1)
MAT'L. 1/16 THK, XXXP, PHENOLIC, NATURAL

ALL LETTERING TO BE 1/8 HIGH BLACK GOTHIC.
MARKING PROCESS: AS PER T M C SPECIFICATION



STAGE-2 STAMPING (A-2235-2)



STAGE - 3 ASSEMBLY
(A-2235-3)

REF: A-2232 TB ASS'Y. (8)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	TE-108-3	STAND OFF, RIVET TYPE	
10	1	TE-168-4-B	TERMINAL, MINATURE	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	ITEM ② WAS TE-108-7	3-6-62	6474			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATI NS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TERMINAL BOARD ASS'Y.

DRAWN	CHECKED	FINAL APPROVAL
ab		

ELEC. DES. APP.	MECH. DES. APP.	
D.P.		A-2235 A

TMC FORM NO. 108-A

DEFIANCE NO. 1020 36645