



CEMENT ITEM 16 TO ITEM 2 WITH ITEM 21.

NOTE:  
TEST AS PER TMC  
SPECIFICATION S-617

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	31	NTH0632BN8	NUT, HEX.	
1	30	LWE 06MRN	WASHER, LOCK, EXT.	
1	29	5CBP0632BN4	SCREW MACHINE	
1	28	5CBP0832BN10	SCREW MACHINE	
1	27	GA-137-4	GASKET	
1	26	FW08HBN	WASHER, FLAT	
1	25	PM-724-1BN	ROD, SPARK	
1	24	PM-721-2BN1.875	POST, SPARK ROD	
1	23	PM-723-1BN	CONTACT, SPARK GAP	
1	22	5CHH2520SS28	SCREW, MACHINE	
X	21	GL-101-2	CEMENT, PLYBOND	
	20	DELETED	SCREW, SELF TAPPING	
	19	DELETED	SCREW, SELF TAPPING	
6	18	PM-100	PIN, COVER BOLT	
6	17	SC-108-9	BOLT, HEX	
1	16	GA-107	GASKET, COVER	
2	15	HB-103	PLUG BUTTON	
5	14	LWE 08 MRN	WASHER, LOCK	
5	13	5CBP 0832 BN5	SCREW, MACHINE	
2	12	GA-126	GASKET, BOWL	
2	11	NS-115	CAP, INSULATOR	
2	10	RY-112	GLAND, MODIFIED	
13	9	LWS 2.5MRN	WASHER, LOCK	
1	8	TE-141-4	LUG	
15	7	FW25HBN	WASHER, FLAT	
6	6	NTH 2520 BN14	NUT, HEX	
1	5	A-100	STUD, ASS'Y	
1	4	CL-280	COIL, RESISTOR EQUALING	
1	3	A-2225	RESISTOR ASS'Y	
1	2	PM-114	COVER, MACHINING	
1	1	PM-728	CASE, MACHINING	

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MAMARONECK, NEW YORK

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B		DELE. IT. 19, 20. IT. 22 WAS SCHH2520BN28	9-28-67	16529	H.G.		
B 2		ITEMS (9), (14) CLARIFIED - QUAN. ITEM (4) WAS 4					
B 2		ITEM (13) WERE 24; SCBP0832BN QUAN. 4, ITEM 23, THRU 31 ADDED	11-22-61	5942	C.D.V.		
B 2		ITEMS (14), (5), (7) WERE AC-140, NTH 2520BN14, FW25BN RES. 14					

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON  
FRACTIONS ± 1/64    DECIMALS ± .005    ANGLES ± 1/2°

SCALE  
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.  
REMOVE ALL BURRS & SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE	TYPE & TEMPER	HEAT TREAT. SPEC.	FINISH & SPEC. NO.
1	TER 250/300 U			11-9-61			

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINAL ASSEMBLY			
MODEL TER 250/300 U			
DRWN	CHECKED	FINAL APPROVAL	
aq		A-2229	
ELEC. DES. APP.		MECH. DES. APP.	
SHEET		OF	

A-2229 B