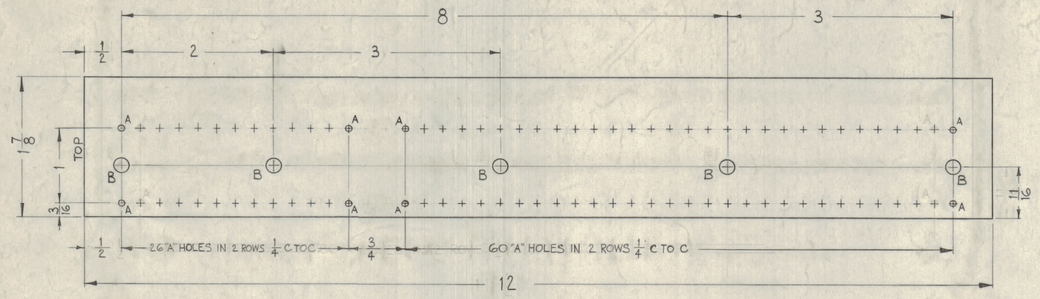
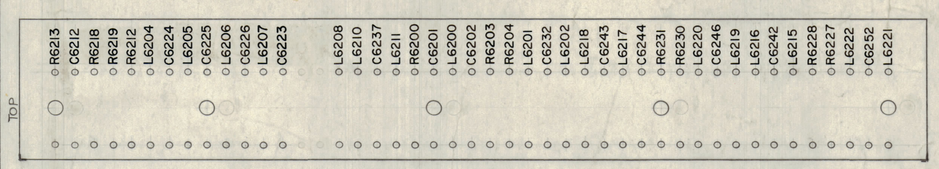
A ~ .073 DIA. 86 REQ.
B ~ .189 DIA. 5 "



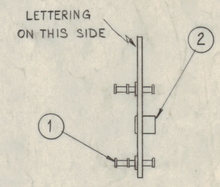
STAGE 1 ~ MACHINING (A-2227-1).
MATERIAL ~ 1/16 THICK, XXXP. PHENOLIC, FINISH ~ NATURAL

MARKING PROCESS: AS PER T.M.C SPECIFICATION S-727

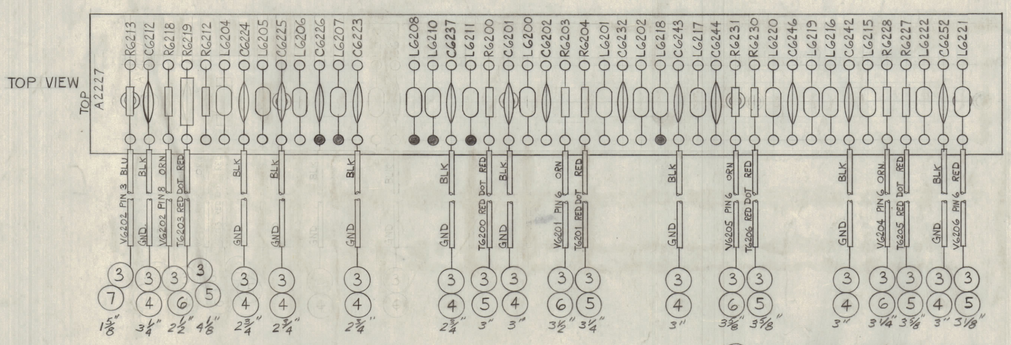
ALL LETTERING TO BE 1/8 HIGH BLACK GOTHIC.

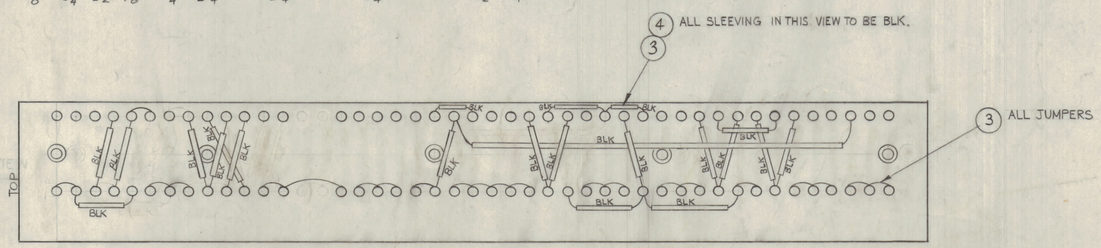


STAGE 2 ~ STAMPING (A-2227-2).



STAGE 3 ~ SUB-ASSY (A-2227-3).





STAGE 4 ~ ELECTRICAL ASSY. (A-2227-4).

NOTE:
1. BUSS WIRE MUST EXTEND 1/2" BEYOND SLEEVING.
2. SOLDER ALL CONNECTIONS EXCEPT AS INDICATED BY "●"

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	~	LENGTHS CORRECTED, NOTES REVISED	12-1-65	15270	A.V.L.		
B	+	ADDED SOLDER NOTE 2 "●" ON STAGE 4	3-6-64	10964	A M		
A	B2	ITEM # 8 WAS CC-100-32	9/23/63	10,011	HB		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS & SHARP EDGES

TMC FORM NO. 111

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

LG200					
01	X	18	BS-100	SOLDER, SOFT	
02	18	17	CL-140-1	COIL, MOLDED	
04	1	16	RC42GF472K	RESISTOR, FIXED COMP	R6219
05	2	15	RC20GF332K	↑ ↑	R6227 6230
06	2	14	RC20GF223K	↑ ↑	R6228, 6231
07	1	13	RC20GF563K	↑ ↑	R6203
08	2	12	RC20GF472K	↑ ↑	R6200, 04
10	1	11	RC20GF393K	↑ ↑	R6212
11	1	10	RC20GF153K	↑ ↑	R6218
15	1	9	RC20GF822K	RESISTOR, FIXED COMP.	R6213
16	14	8	CC-100-37	CAPACITOR, FIXED CERAMIC	
17	X	7	PX-370-20-6	INSULATION SLEEVING	BLUE
18	X	6	↑ ↑ -3	↑ ↑	ORN
19	X	5	↓ ↓ -2	↓ ↓	RED
20	X	4	PX-370-20-0	INSULATION SLEEVING	BLK
21	X	3	WL-100-6	WIRE, BUSS (SIZE 20).	
22	5	2	TE-108-7	STANDOFF, RIVET TYPE	
	86	1	TE-168-4-B	TERMINAL, MINIATURE	

CC6201					
02					
12					
23					
24					
25					
26					
32					
37					
42					
43					
44					
46					
52					

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL			B+ FILTER BOARD	
TYPE & TEMPER	HEAT TREAT. SPEC.		DRAWN	CHECKED / FINAL APPROVAL
FINISH & SPEC. NO.			ELEC. DES. APP. / MECH. DES. APP.	SHEET OF

REQ. PER UNIT	MODEL	SECTION	ASSY. NO.	DATE
	SBS-1	CONVERTER		11-10-61
USED ON				

A-2227 C

DEFIANCE NO. 1053 56789