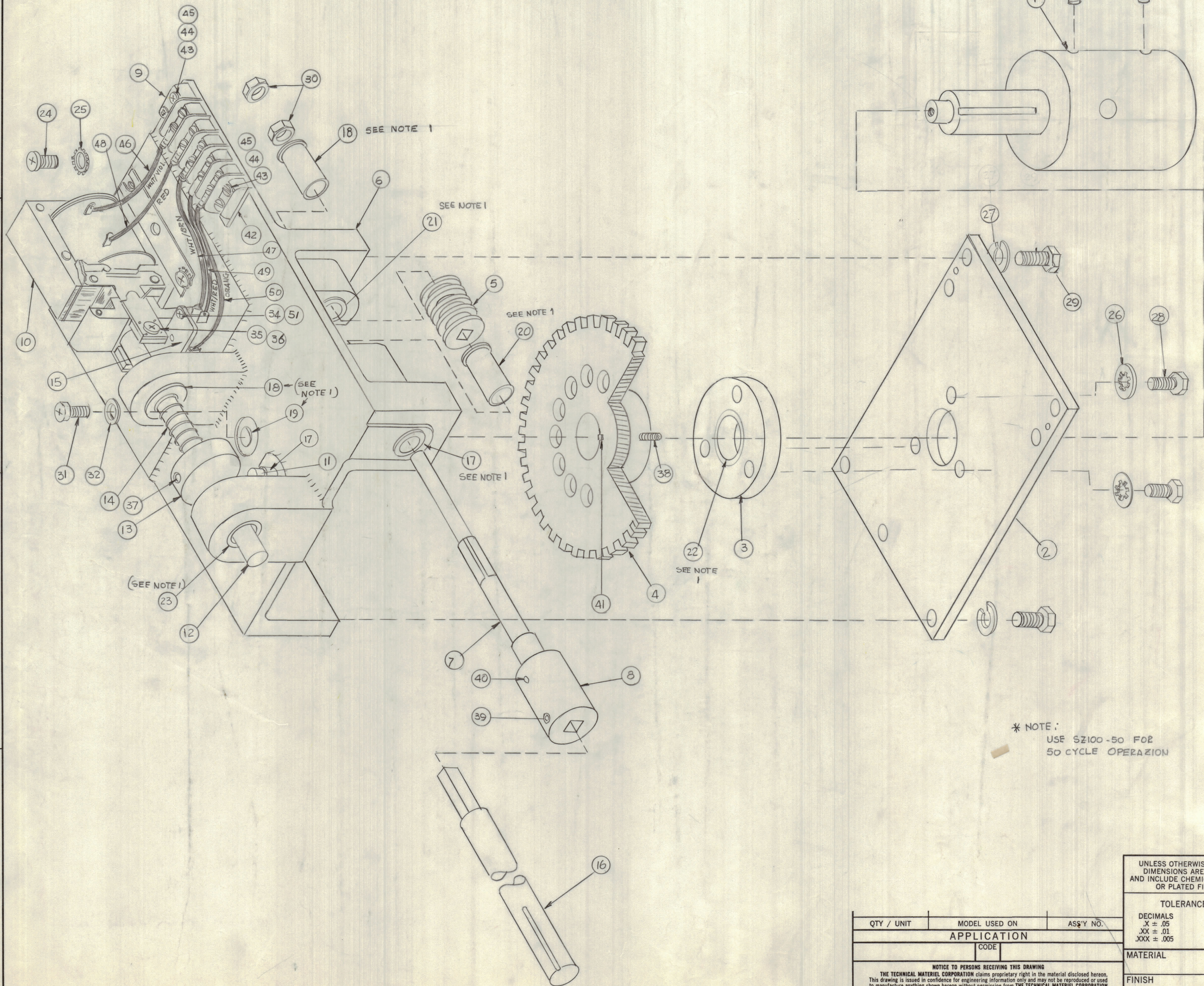


REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
22027	GDL			H	REDRAWN ON (SIZE B) WITH OUT CHANGE	6-1-83	

- NOTES:
1. BEARINGS SHOWN ARE PICKUP FOR REF ONLY. THEY ARE ASSEMBLED IN POSITIONS SHOWN PRIOR TO THIS ASSEMBLY, ON PM661 AND PM615.
  2. ITEM 9 AND ASSOCIATED PARTS TO BE MOUNTED WHEN RELAY (ITEM 10) IS WIRED.

QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	52	BS100		SOLDER, TIN ALLOY	
2	51	WA109-18		WASHER, FIBRE	
1	50	CA409-65-5.00		CABLE, JUMPER	
1	49	CA409-64-5.00		CABLE, JUMPER	
1	48	CA409-63-5.00		CABLE, JUMPER	
1	47	CA409-35-5.00		CABLE, JUMPER	
1	46	CA409-34-5.00		CABLE, JUMPER	
4	45	SCBP0632BN12		SCREW, MACHINE	
4	44	LWE06MRN		LOCKWASHER	
2	43	MS154-1		STRADDLE PLATE	
1	42	PX544-5		INSULATOR	
1	41	KY102-2-0.75OSS		KEY, FLAT	
1	40	PN59-125-12		PIN, SPRING	
1	39	SLHC1032SP3		SCREW, ALLEN	
1	38	SLHC0832SP6		SETScrew, HEADLESS	
1	37	SLHC1032SP6		SCREW, ALLEN	
1	36	SM127D-440		STOP, NUT	
1	35	SCBP0440BN16		SCREW, MACHINE	
2	34	SCBP0440BN10		SCREW, MACHINE	
2	33	SLHC1032SP4		SCREW, ALLEN	
1	32	FW10HBN		WASHER, FLAT	
1	31	SCBP1032BN8		SCREW, MACHINE	
2	30	NTH3124BN16		NUT, MACHINE	
7	29	SCHH2520BN12		SCREW, MACHINE	
3	28	SCHH1032BN10		SCREW, MACHINE	
7	27	LWS25MRN		LOCKWASHER	
3	26	LW110MRN		LOCKWASHER	
4	25	LWE10MRN		LOCKWASHER	
4	24	SCBP1032BN6		SCREW, MACHINE	
1	23	BB123-13		BEARING, CYLINDRICAL	
1	22	BB123-1		BEARING, CYLINDRICAL	
1	21	PM675-2		BEARING, PINION, MACHINED	
1	20	PM675-1		BEARING, PINION, MACHINED	
1	19	BB118-34		BEARING, FLANGE TYPE	
2	18	BB118-32		BEARING, FLANGE TYPE	
2	17	BB118-31		BEARING, FLANGE TYPE	
1	16	PM676		SHAFT, BANDSWITCH	
1	15	SW189		MICRO SWITCH	S7304
1	14	SP140		SPRING, BANDSWITCH GEAR ASSEMBLY	
1	13	PM617		BUSHING, ACTUATOR	
1	12	PM608		SHAFT, ACTUATOR BUSHING	
1	11	PM616		SHAFT, LOCKING	
1	10	SZ100		SOLENOID, RELAY W/PLUNGER	L7301
1	9	TM102-5		TERMINAL, STRIP	E7302
1	8	PM673		COUPLING, GEAR ASSEMBLY	
1	7	PM674		SHAFT, WORM GEAR	
1	6	PM661(LD983)		MACHINING, CASTING	
1	5	GR151-3		GEAR, WORM	
1	4	GR151-1		GEAR, WORM WHEEL	
1	3	PM615		HUB-BEARING	
1	2	MS2474		SUB-PLATE, BANDSWITCH	
1	1	PM591		HUB, BOTTOM	



\* NOTE:  
USE SZ100-50 FOR  
50 CYCLE OPERATION

QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
MATERIAL		
FINISH		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
TOLERANCES ON DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	MECH. DES.	DATE
	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN	DATE

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
BANDSWITCH, GEAR ASS'Y GPT-40KL				
SIZE	CODE IDENT NO.	DWG NO.	ISSUE	
D	82679	A 2024	H	
SCALE	SHEET			OF

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