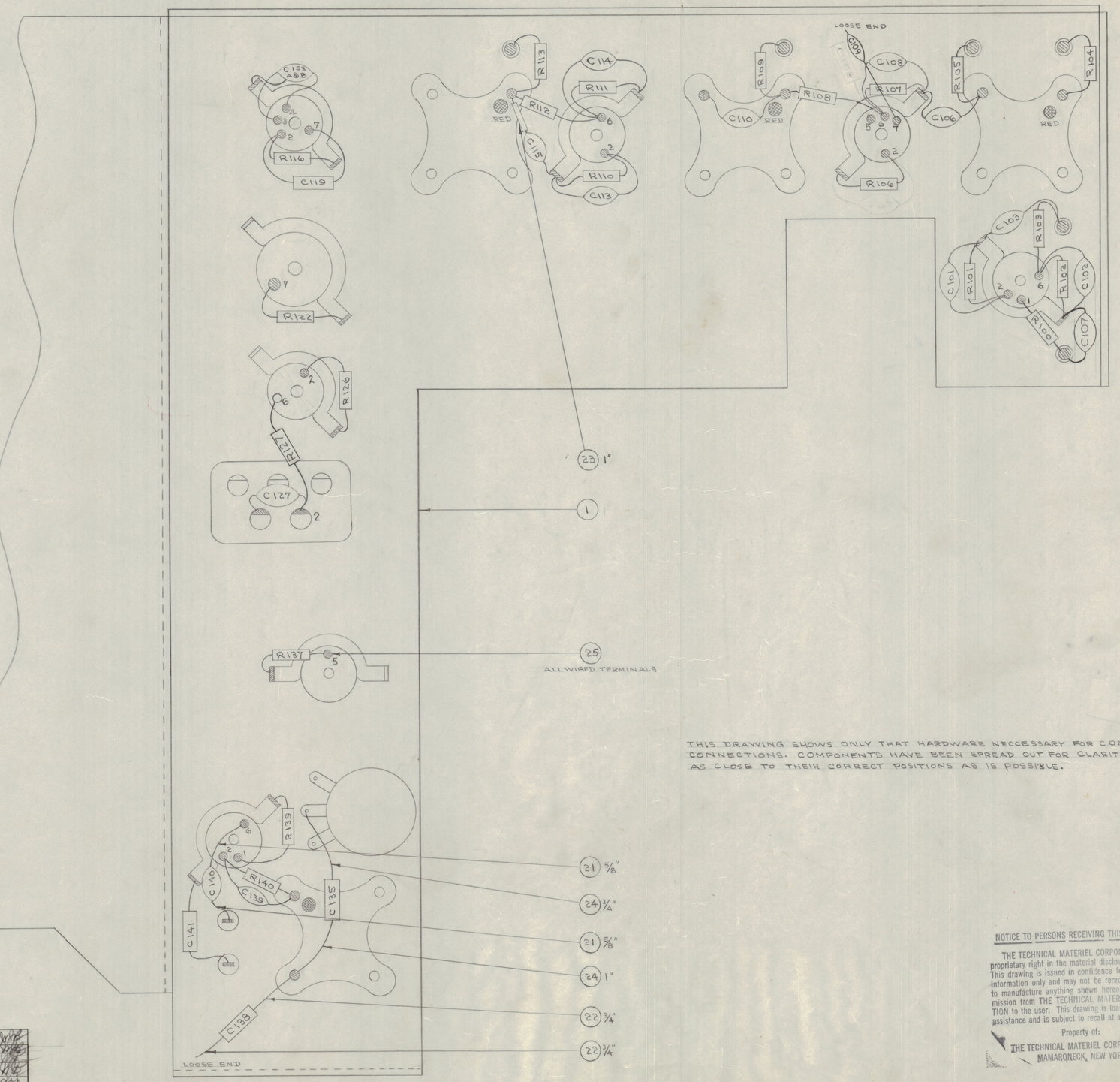
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



THIS DRAWING SHOWS ONLY THAT HARDWARE NECCESSARY FOR COMPONENT CONNECTIONS. COMPONENTS HAVE BEEN SPREAD OUT FOR CLARITY BUT ARE AS CLOSE TO THEIR CORRECT POSITIONS AS IS POSSIBLE.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	26	RC42GF152K	RESISTOR, FIXED, 1500Ω	R-127
X	25	BS-100	SOLDER, SOFT	
1¾"	24	PX-104-6-.034	INSULATION, SLEEVING (BLUE)	
2	23	PX-104-3-.034	INSULATION, SLEEVING (RED)	
1½"	22	PX-104-2-.034	INSULATION, SLEEVING (YEL)	
1¼"	21	PX-104-1-.034	INSULATION, SLEEVING (BLK)	
1	20	RC20GF121K	RESISTOR, FIXED 120Ω	R140
1	19	RC20GF473K	RESISTOR, FIXED 47K	R139
1	18	RC32GF511J	RESISTOR, FIXED 510Ω	R126
1	17	RC20GF272K	RESISTOR, FIXED 2.7K	R122
1	16	RC20GF125K	RESISTOR, FIXED 1.2 meg.	R116
2	15	RC20GF333J	RESISTOR, FIXED 33K	R137 R105
3	14	RC20GF222K	RESISTOR, FIXED 2200Ω	R113 R109 R104
3	13	RC20GF683K	RESISTOR, FIXED 68K	R112 R108 R103
3	12	RC20GF104K	RESISTOR, FIXED 100K	R111 R107 R102
3	11	RC20GF221K	RESISTOR, FIXED 220Ω	R110 R106 R101
1	10	RC20GF274K	RESISTOR, FIXED 270K	R100
1	9	CC-100-23	CAPACITOR, FIXED 2X.01μf	C153 A&B
1	8	CC21SL300J	CAPACITOR, FIXED 30μμf	C141
1	7	CC21SL470K	CAPACITOR, FIXED 47μμf	C138
1	6	CC-101-2	CAPACITOR, FIXED 150μμf	C135
1	5	CC-100-15	CAPACITOR, FIXED .005μf	C127
1	4	CC21SL510J	CAPACITOR, FIXED 51μμf	C119
	3			
13	2	CC-100-16	CAPACITOR, FIXED .01μf	C139 C140 C135 C115 C114 C113 C110 C108 C107 C106 C105 C102 C101
1	1	A-263	CEN. CHASSIS & CABLE ASSY.	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	ITEM 3 DELETED. C169 RELOCATED ITEM 2 QTY WAS 12	7/16/63	10403	[illegible]	MHF	MHF
F	1	C107 RELOCATED	2-7-63	9187	[illegible]	[illegible]	[illegible]
E	1	ITEM (18) WAS RC42GF511J	5-22-63	9080	[illegible]	[illegible]	[illegible]
D	2	ITEM (18) WAS RC42GF241J ITEM (26) ADDED-R107	4-26-63	8897	[illegible]	[illegible]	[illegible]
C	1	ITEM 12 WAS RC42GF511J	4/11/63	3	[illegible]	MHF	MHF
B	1	REDRAWN W/CHANGES	5-15-53	2	C.D.D.	[illegible]	PMH

FFR.

TOLERANCES — SCALE: —

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
FFR-3		A-275	
FFR-2			
USED ON			

STOCK SIZE — MATERIAL — WEIGHT PER PC. — TYPE & TEMPER — HEAT TREAT. SPEC. — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CENTER CHASSIS
COMPONENT ASSEMBLY

C.D.D. 5-15-53		
DRAWN	ELEC. DES. APP.	MECH. DES. APP.
[illegible] 5-18-53		
CHECKED	FINAL APPROVAL	

SUPERSEDES FFR

A-274 G

A-274 G