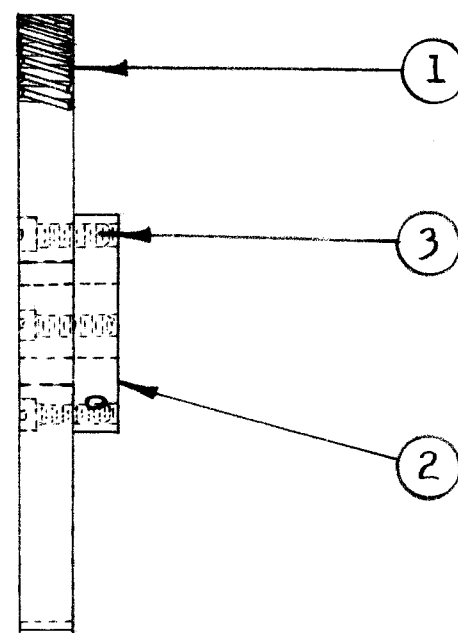
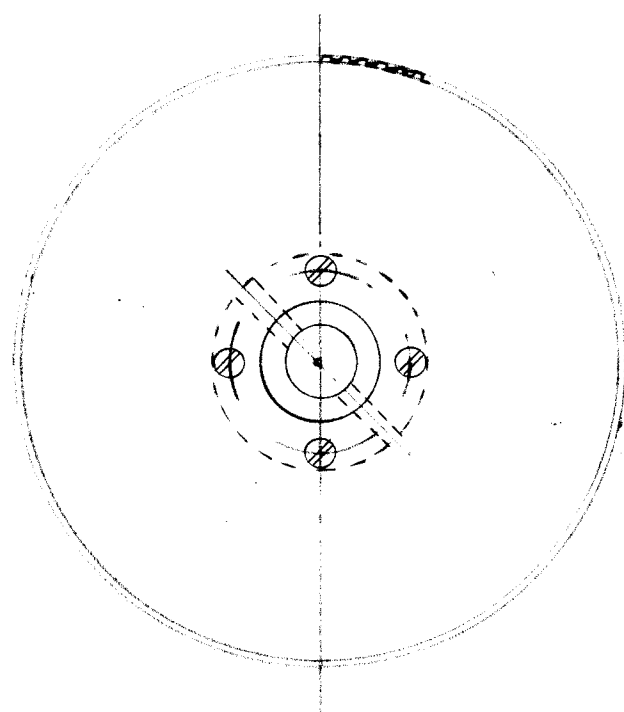


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A-230



4	3	SCPS0440BC6	SCREW, MACH.	
1	2	PM-145	GEAR BUSHING	
1	1	GR-105	GEAR	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
//			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK. NEW YORK	
//			GEAR ASS'Y	
MATERIAL			WEIGHT PER PC.	
//			//	
TYPE & TEMPER			10-27-52	
//			DRAWN	
HEAT TREAT. SPEC.			ELEC. DES. APP.	
//			MECH. DES. APP.	
FINISH & SPEC. NO.			CHECKED	
			FINAL APPROVAL	
			A-230	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: FULL SIZE					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

TWR-115	151	A-218	10-28-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			