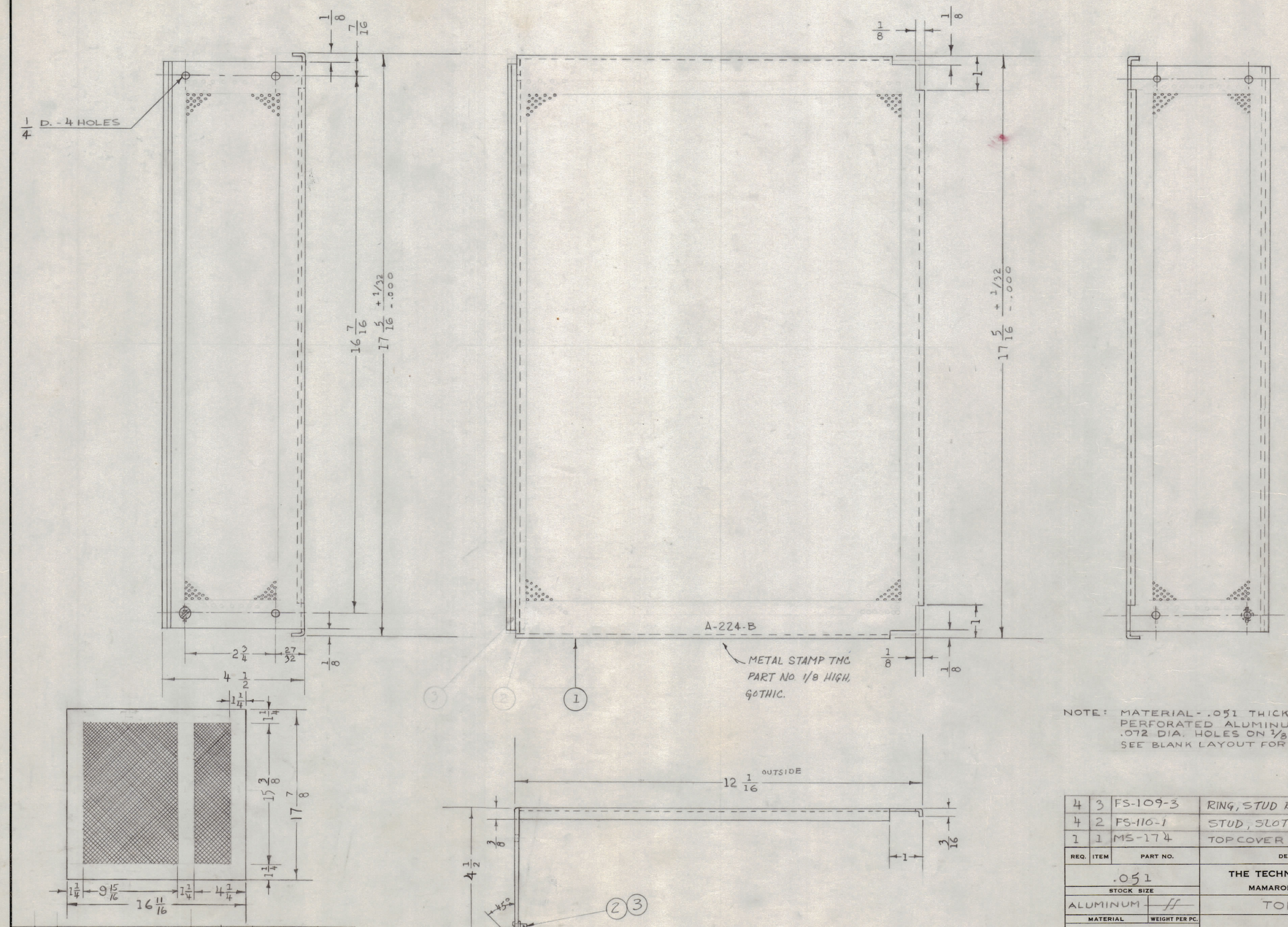
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED



NOTE: MATERIAL - .051 THICK 52S-H32, PERFORATED ALUMINUM. .072 DIA. HOLES ON 1/8" CENTERS. SEE BLANK LAYOUT FOR BORDERS

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	FS-109-3	RING, STUD RETAINING	
4	2	FS-110-1	STUD, SLOTTED HEAD	
1	1	MS-174	TOP COVER (NO DRAWING)	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	3	ITEM(3) WAS FS-105-S, 4 REQ	10-28-52	7492			
	2	ITEM(2) WAS PN-105, 4 REQ					
	1	(4) 1/4 HOLES WERE 7/32 DIA					

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE: 1/2 SIZE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
LFA	109	A-183	10-24-52

USED ON

.051	STOCK SIZE
ALUMINUM	MATERIAL
ff	WEIGHT PER PC.
SEE NOTE	TYPE & TEMPER
ff	HEAT TREAT. SPEC.
S404 YEL-IRIDITE	FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

TOP COVER

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
10-24-52		

CHECKED	FINAL APPROVAL
10-27	

A-224 B

FORM — 110