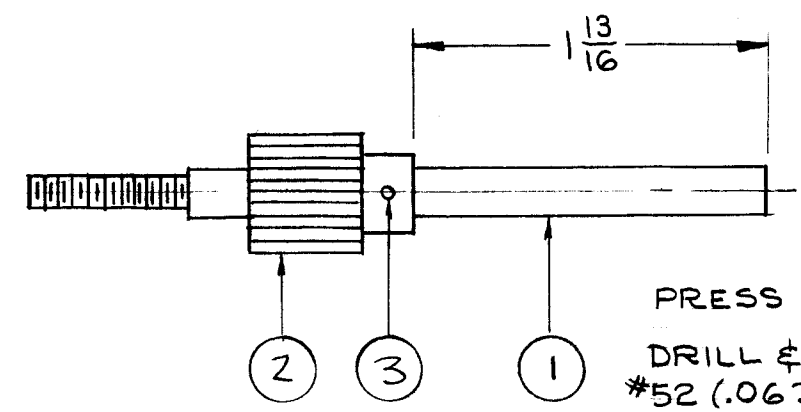
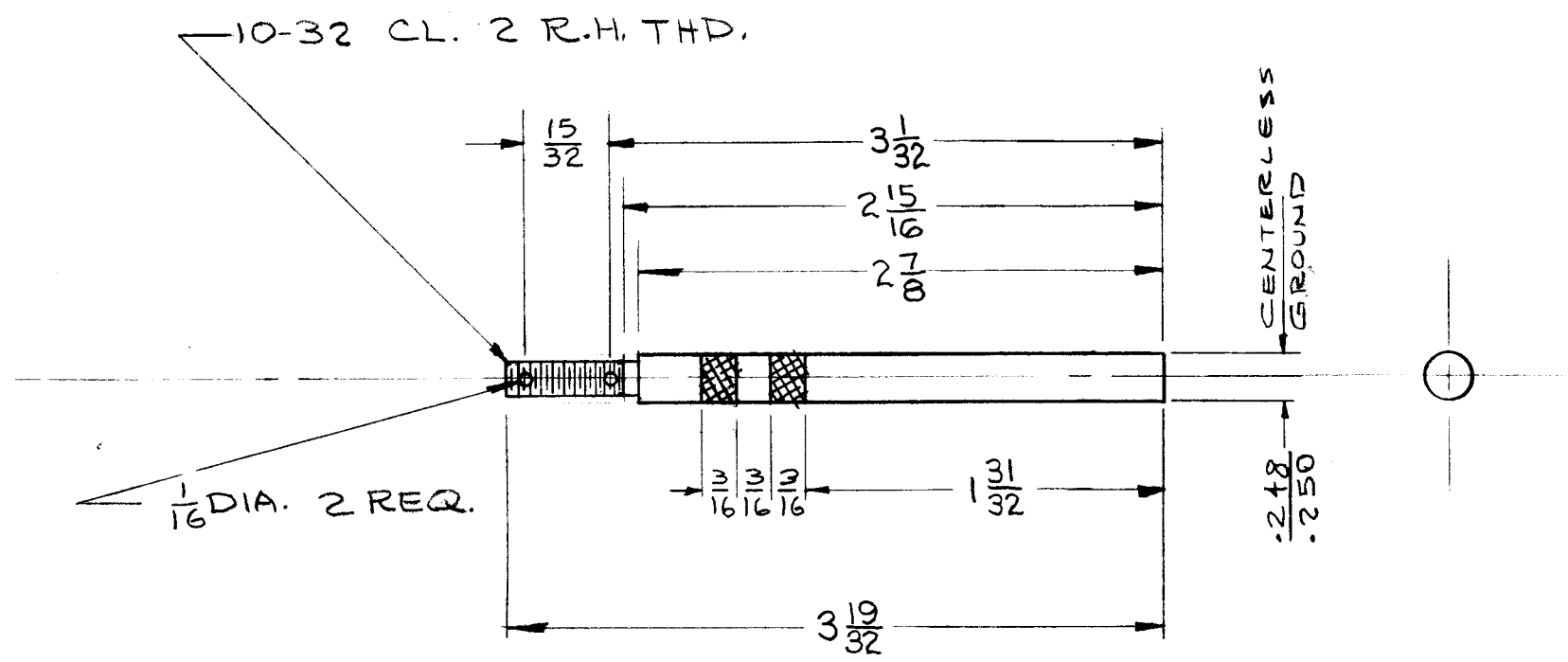


A-1982-B



KNURL $\frac{.2520}{.2525}$ FOR PRESS FIT OF GR-118

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	REVISED ALL LENGTH DIM.	7-6-62	6892	R.T.	<i>[Signature]</i>	<i>[Signature]</i>
A	1	ITEM 1 WAS PM 670	9-29-60	3104	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

TOLERANCES: SCALE: 2-1

DEC. DIM. \pm
 FRAC. DIM. \pm $\sqrt{64}$
 ANGULAR DIM. \pm

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	CMD			9-23-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3	PN-109-7	ROLL PIN
1	2	GR-118	GEAR
1	1	PM-670	SHAFT, CALIBRATE (NO DWG)
9/32 D.		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK. NEW YORK	
STAINLESS STEEL		SUB ASSEMBLY, CALIBRATE	
MATERIAL		KNOB SHAFT	
TYPE & TEMPER		DRAWN <i>[Signature]</i>	CHECKED <i>[Signature]</i>
HEAT TREAT. SPEC.		FINAL APPROVAL <i>[Signature]</i>	
FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.	

A-1982 B