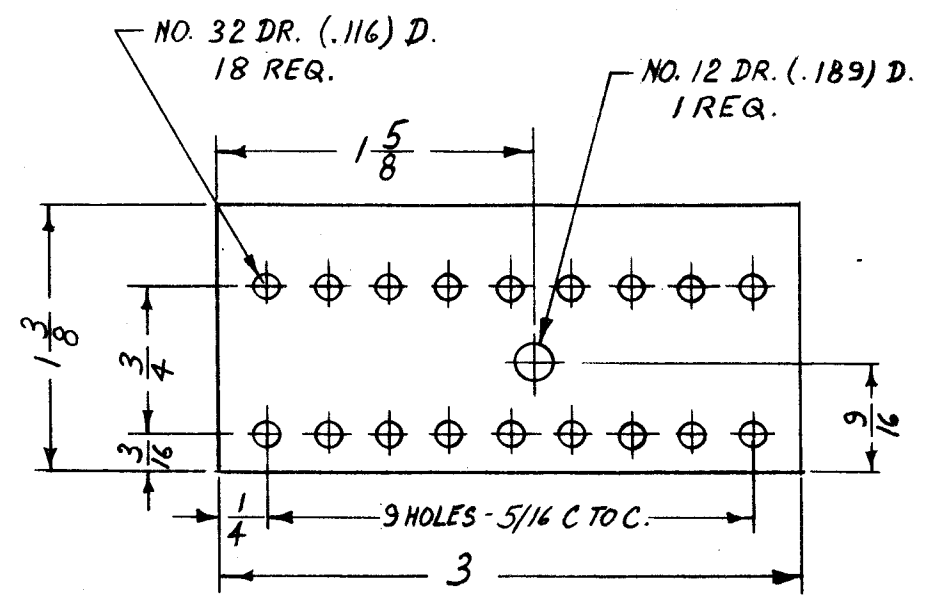
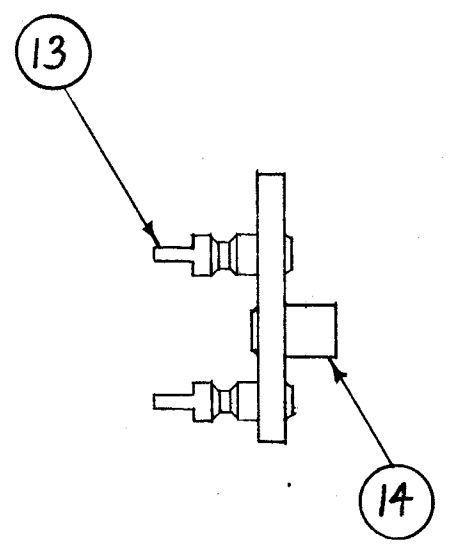


A-1927

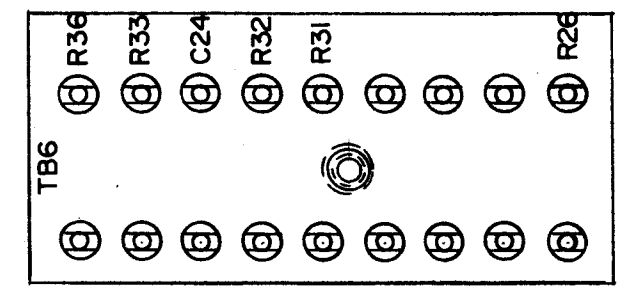


STAGE 1 (MACHINING)

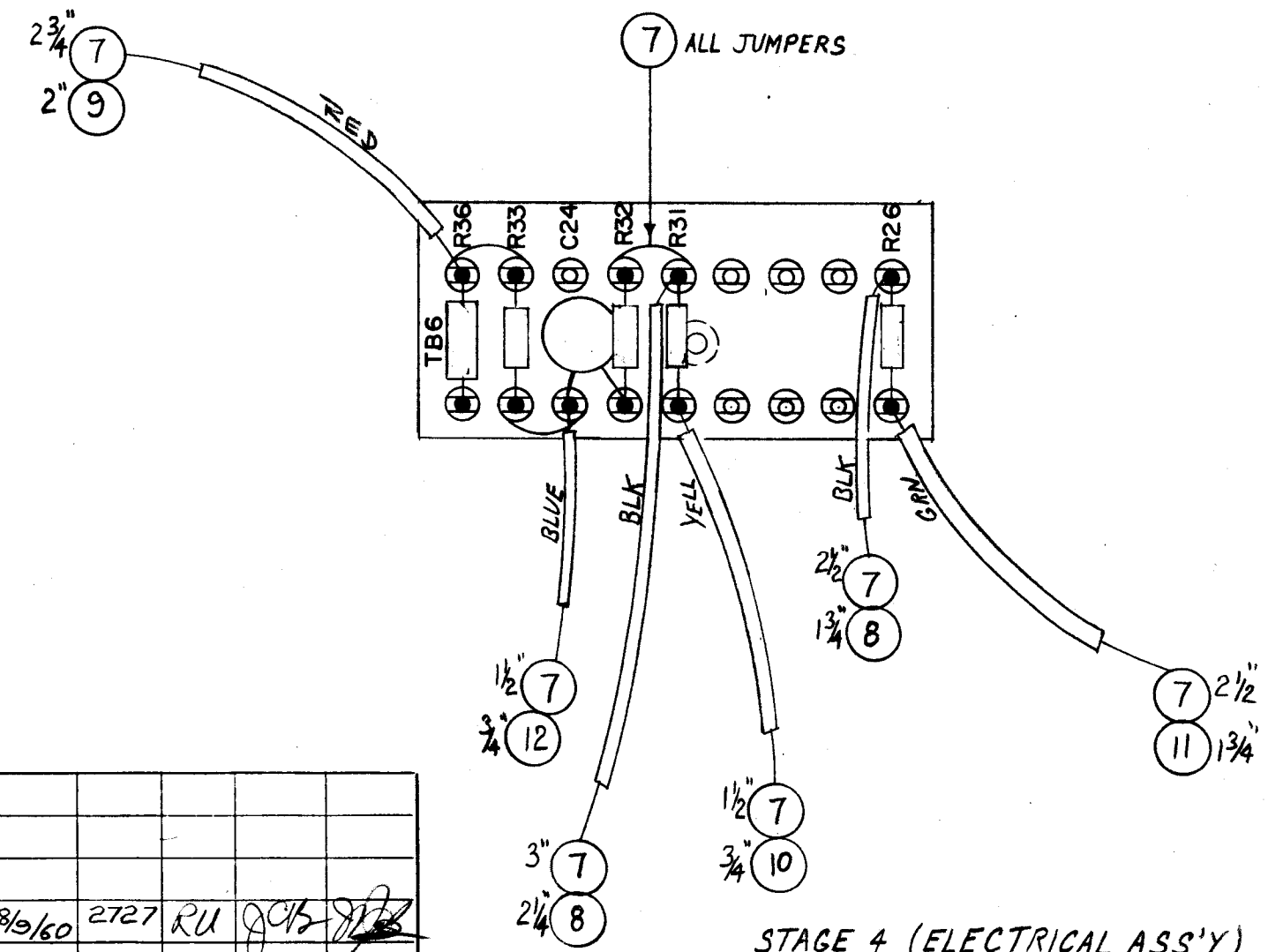


STAGE 3 (MECHANICAL ASS'Y.)

MARKING PROCESS: AS PER TMC SPECIFICATION S-727  
STAMPING TO BE 1/8 HIGH BLACK GOTHIC.



STAGE 2 (STAMPING)



STAGE 4 (ELECTRICAL ASS'Y.)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
14	TE-108-3	STANDOFF, RIVET TYPE	
13	TE-109-3	TERMINAL, LUG	
12	PX-104-6-.034	INSULATED SLEEVING	BLUE
11	PX-104-4-.034	INSULATED SLEEVING	GRN.
10	PX-104-2-.034	INSULATED SLEEVING	YELL.
9	PX-104-3-.034	INSULATED SLEEVING	RED
8	PX-104-1-.034	INSULATED SLEEVING	BLK.
7	WL-100-7	WIRE, BUSS-BAR, TINNED.	
6	CC-100-16	CAPACITOR, FIXED	C24
5	RC20GF123K	RESISTOR, FIXED COMPOSITION	R26
4	RC20GF391K	RESISTOR, FIXED COMPOSITION	R31
3	RC20GF474K	RESISTOR, FIXED COMPOSITION	R32
2	RC20GF104K	RESISTOR, FIXED COMPOSITION	R33
1	RC32GF333K	RESISTOR, FIXED COMPOSITION	R36

1/8		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK. NEW YORK	
PHENOLIC		TERMINAL BOARD NO. 6 ASS'Y.	
MATERIAL		(ALL STAGES)	
XXXXP		<i>[Signature]</i>	<i>[Signature]</i>
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
NATURAL			
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	ITEM 1 WAS RC30GF333K	8/9/60	2727	RU	<i>[Signature]</i>	<i>[Signature]</i>

TOLERANCES		SCALE:	
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.	
FRAC. DIM. ±		REMOVE ALL BURRS AND SHARP EDGES	
ANGULAR DIM. ±			

1	MSR-5		6-28-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE
USED ON			