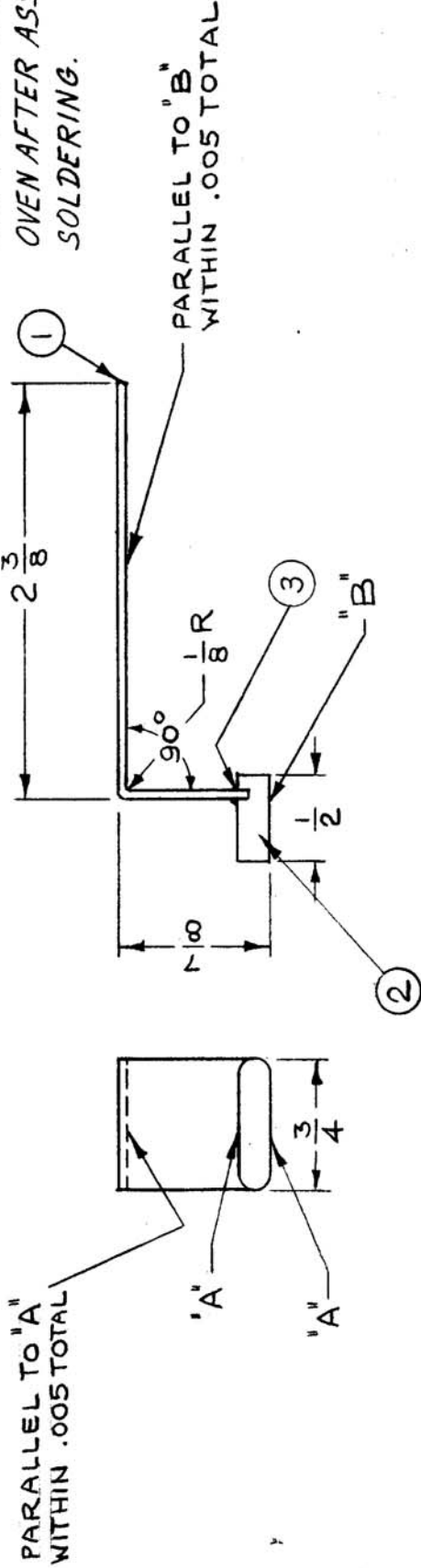


REQ. PER UNIT	USED ON	M DEL	DATE
5	AT-101	GPT-40K	3-11-60
A-1819		H	

NOTE: (HEAT TREATMENT)
600° F FOR 2 HOURS IN CLOSED
OVEN AFTER ASSEMBLY AND
SOLDERING.



ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H 3	ADDED BS101-1, DELETED DOZE SILVER SOLDER	9-7-67	17885	LAK	[Signature]	[Signature]
G 1	PICT. REVISED COMP	5-26-64	11428	AB	[Signature]	[Signature]
F 1	AX-209 Ref. Deleted	12-15-62	6371	LL	[Signature]	[Signature]
E 1	HEAT TREATMENT NOTE ADDED	9-26-60	3085	[Signature]	[Signature]	[Signature]
D 2	CH. 1 DELETED	9-8-60	2915	RU	[Signature]	[Signature]
C 1	MODIFICATION & RE-DIMENSIONING	4-25-60	2168	CS	[Signature]	[Signature]
B 1	A-1819-1 + 1819-2 ADDED	3-14-60	~	[Signature]	[Signature]	[Signature]
A 2	A-1819-2 DELETED	3-11-60	~	[Signature]	[Signature]	[Signature]
A 1	AT-101 ADDED					

REG. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 3	BS101-1	SOLDER, SILVER	
1 2	PM-586	SHOE, CONTACT	
1 1	MS1984-1	LEAF, CONTACT	

STOCK SIZE		THE TECHNICAL MATERIAL CORP. MAMARONECK, NEW YORK	
MATERIAL		ASSEMBLY, SHOE CONTACT	
SEE NOTE		DRAWN [Signature]	
TYPE & TEMPER	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
RHODIUM .000025		[Signature]	A-1819 H
FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.		

TOLERANCES
MAXIMUM ALLOWABLE TOLERANCES HAVE
BEEN DETERMINED AND ANY DEVIATIONS
WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ± 0.5°