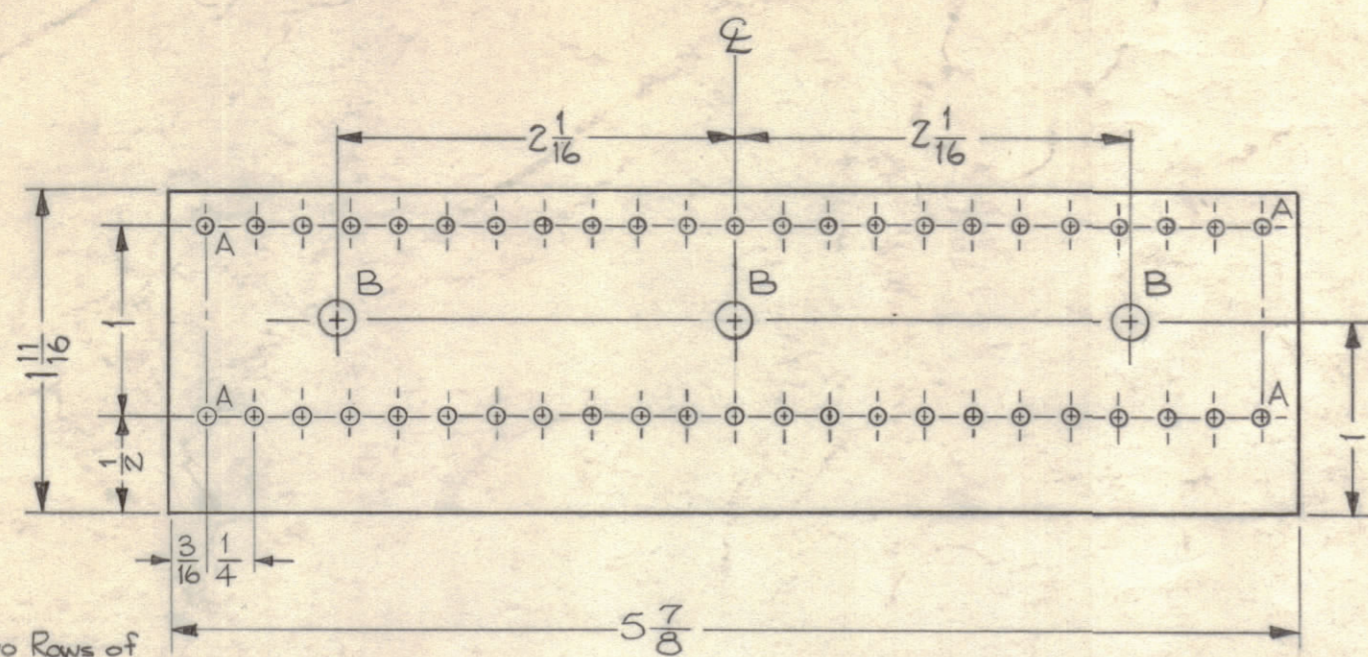


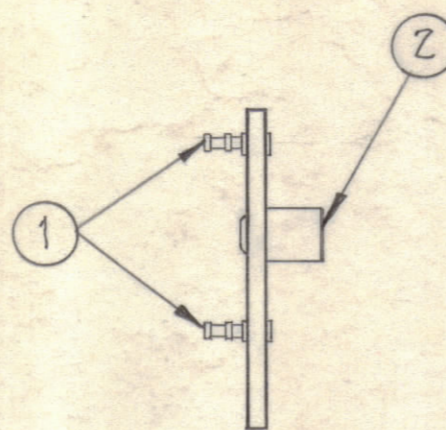
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

HOLES
 A ~ 5/64 (.078) Dia. 46
 B ~ #12 drill (.189) Dia. 3



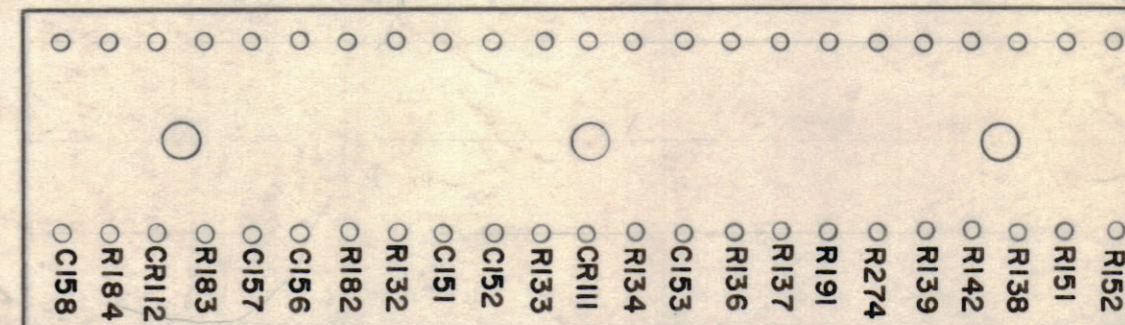
STAGE 1 ~ MACHINING (TOP)



STAGE 2 SUB-ASSEMBLY (SIDE)

MARKING PROCESS: AS PER T.M.C SPECIFICATION S-727

ALL LETTERING 1/8 HIGH BLACK GOTHIC

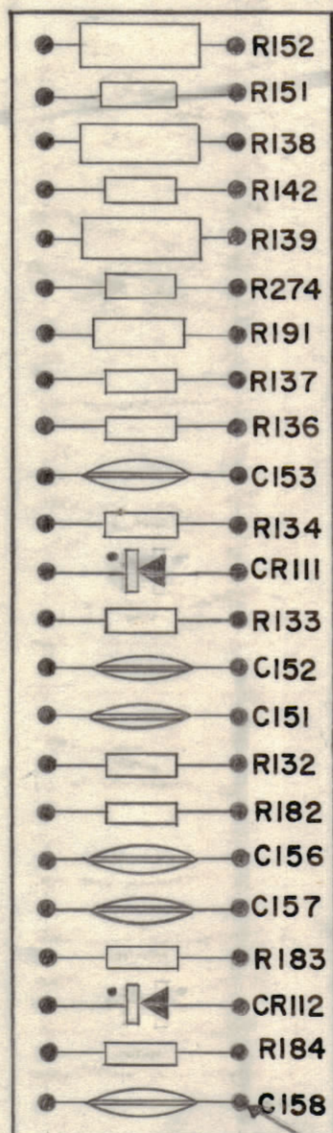


STAGE 3 ~ STAMPING (TOP)

NOTE:
 46 holes into two Rows of 23, 1/4" C. to C.

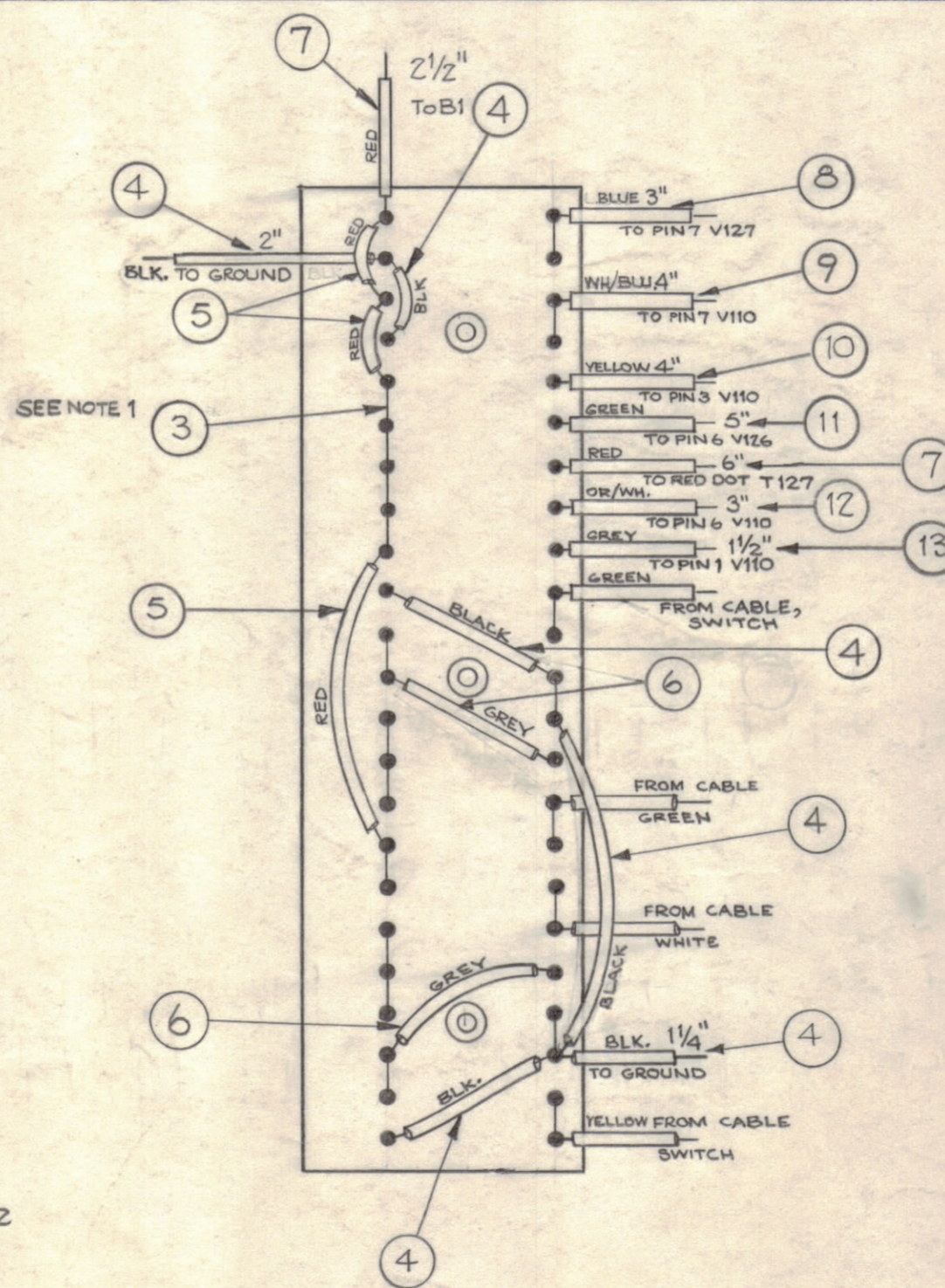
~NOTES~

- ALL BUSS WIRE USED IS WL-100-7 (#22 WIRE).
- ALL SPOTS MARKED ● ARE TO BE SOLDERED WITH BS-100.



~STAGE 4~ COMPONENT LAYOUT (TOP)

SEE NOTE 2



~STAGE 5~ WIRING (BOTTOM)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	2 24	IN303	DIODE
	6 23	CC-100-16	CAPACITOR, DISK
	2 22	RC20GF106K	RESISTOR, FIXED, COMP.
	2 21	RC20GF224K	
	1 20	RC30GF102K	
	1 19	RC20GF823K	
	1 18	RC42GF104K	
	4 17	RC20GF104K	
	1 16	RC20GF102K	
	1 15	RC20GF821K	
	2 14	RC42GF823K	RESISTOR, FIXED, COMP.
	1 1/2 13	MWC22(7)U8	WIRE, ELECTRICAL, INSULATED
	3" 12	93	
	5" 11	5	
	4" 10	4	
	4" 9	96	
	3" 8	MWC22(7)U6	
	8 1/2 7	MWC22(7)U2	WIRE, ELECTRICAL, INSULATED
	X 6	PX-100-8-034	INSULATION, SLEEVING
	X 5	PX-100-2-034	
	X 4	PX-100-0-034	INSULATION, SLEEVING
	X 3	WL-100-7	WIRE, BUSS-BAR, TINNED
	3 2	TE-108-1	STANDOFF, RIVET TYPE
	46 1	TE-168-4B	TERMINAL, MINIATURE

1/16 THK.		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK, NEW YORK	
Phenolic		TERMINAL BOARD	
MATERIAL WEIGHT PER PC.		(SBE-3)	
XXXX Laminate		D.J. MANCUSO	
TYPE & TEMPER.		DRAWN ELEC. DES. APP. MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED FINAL APPROVAL	
Natural		A-1798	
FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±						
	ANGULAR DIM. ±						

1	SBE-3	AX-205		11-3-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	USED ON			