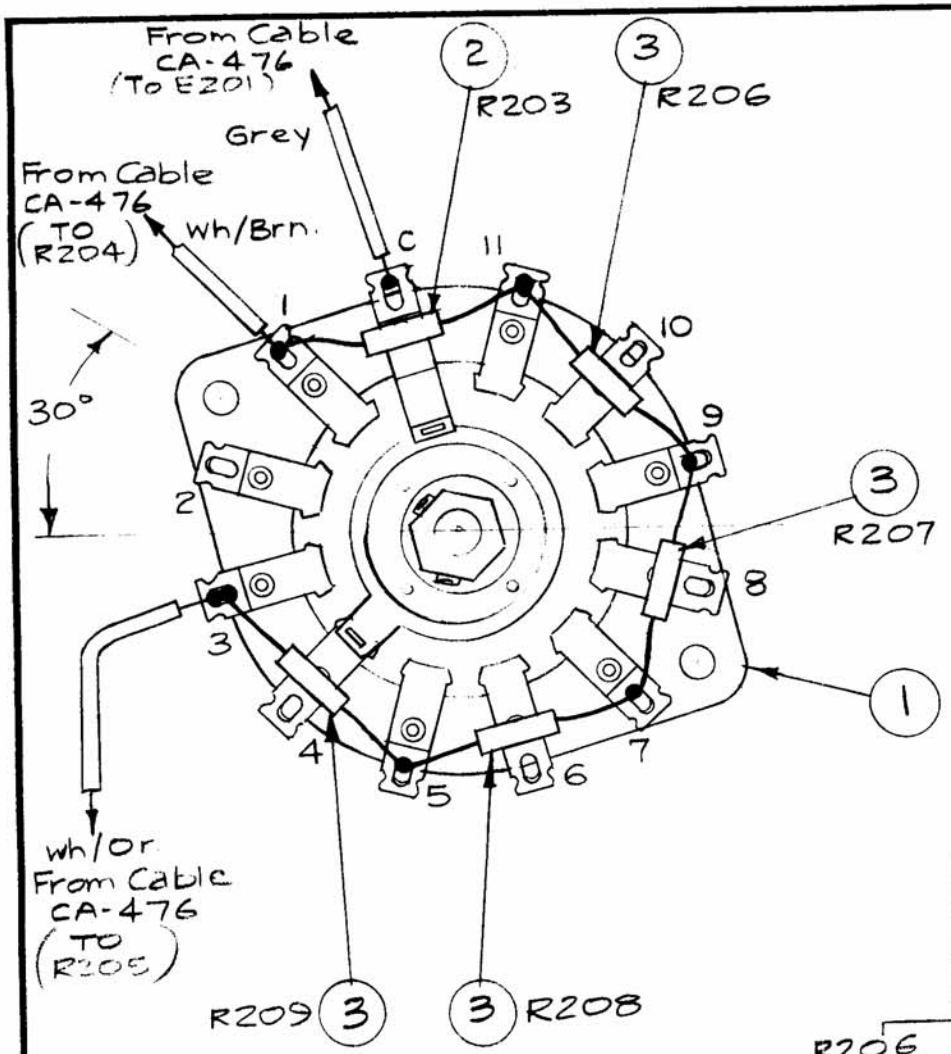

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE	A-1777	A
1	TU-2		10-1-59		

ASS'Y. SHOWN AT 30° ANGLE AS IT MOUNTS INTO UNIT. SOLDER ALL CONNECTIONS EXCEPT CABLE CONNECTIONS, WHICH WILL BE SOLDERED UPON ASS'Y. OF WAFER INTO UNIT.

USE SLEEVING ON RESISTOR LEADS IF DANGER OF SHORTING EXISTS

R206
R207
R208
R209

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	5	BS-100	Solder, Soft	
X	4	PX-100-1-034	Insulation, Sleeving	BLK.
4	3	RC20GF332J	Resistor, Fixed, Comp.	
1	2	RC20GF202J	Resistor, Fixed, Comp.	R203
1	1	AS-114	WAFER & ROTOR	520A

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
	A	ITS. 263 LAST LETTER IN P/N CHG. FROM K TO J	8-2-72	20786	GE	EJ	EJ

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

WAFER & RESISTOR ASS'Y.

DRAWN	CHECKED	FINAL APPROVAL
10/19/59		

ELEC. DES. APP | MECH. DES. APP

A-1777 A

FORM 108-A