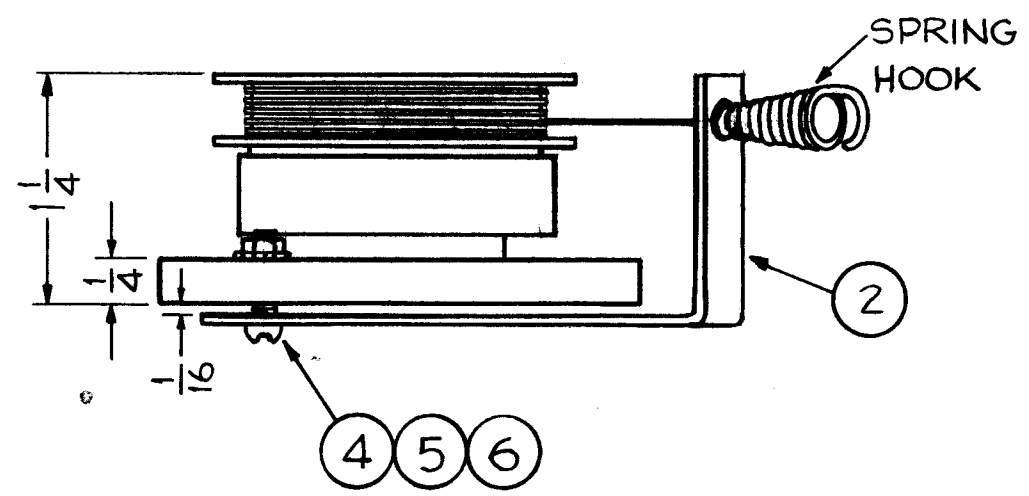
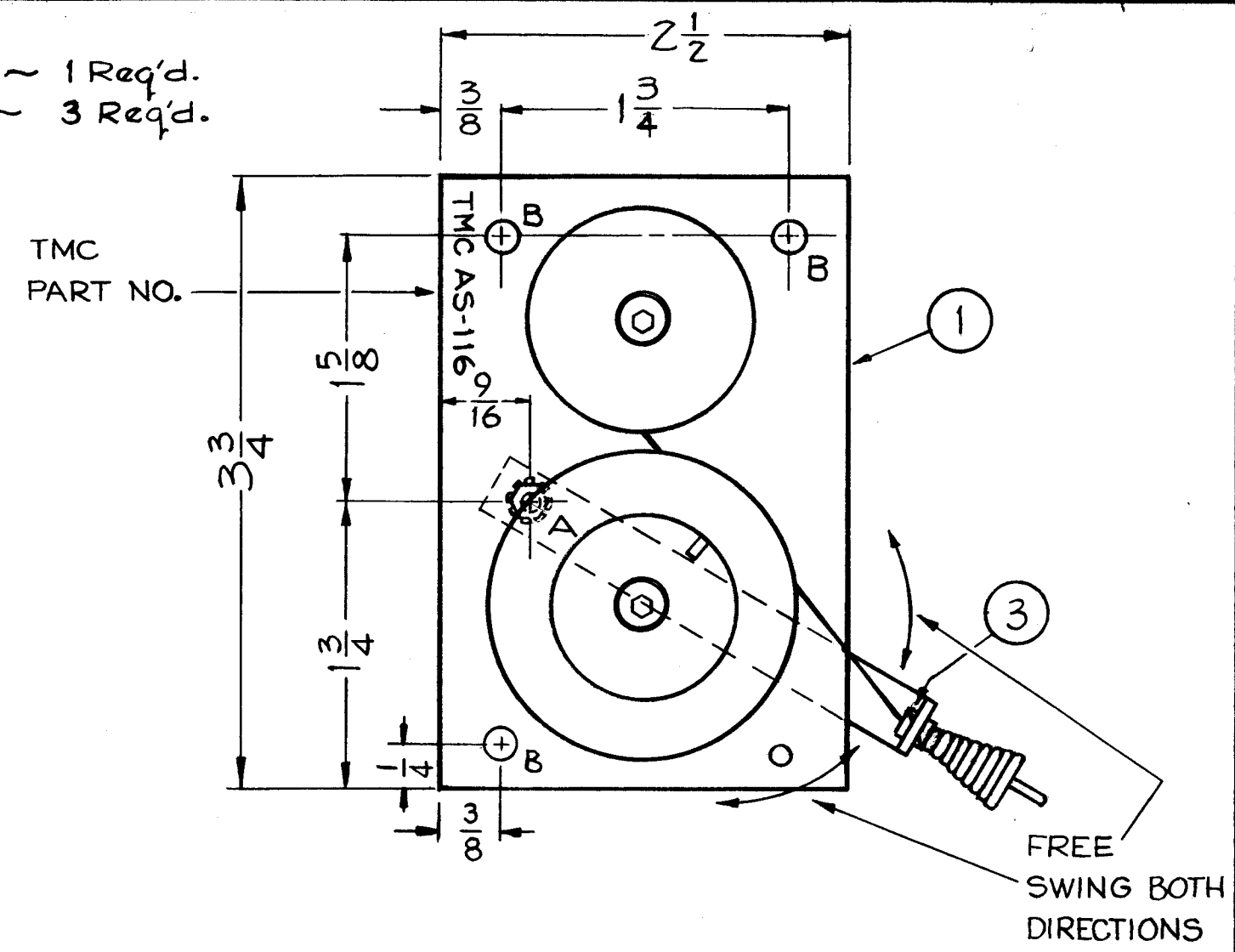


A-1787 C

A ~ DRILL & TAP 6-32 ~ 1 Req'd.  
 B ~ 13/64 (204) DIA. ~ 3 Req'd.



PROCEDURE ~

- 1 ~ REMOVE ALL MFG. INFORMATION FROM BASE. (DO NOT MAR SURFACE)
  - 2 ~ DRILL HOLES AS SHOWN.
  - 3 ~ STAMP WITH TMC PART NO. AS-116 AS SHOWN, 1/8" HIGH WHITE GOTHIC.
  - 4 ~ EXTEND CABLE 12", AND CLAMP BIG WHEEL.
  - 5 ~ CUT WIRE AT BASE OF SPRING HOOK.
  - 6 ~ REMOVE EXISTING BRACKET AND RETURN TO STOCK.
  - 7 ~ ASSEMBLE SPRING RETAINING BRACKET (ITEM 2) TO (ITEM 3).
  - 8 ~ ASSEMBLE SPRING RETAINING BRACKET SUB-ASSY TO BASE OF ITEM 1 AS SHOWN.
  - 9 ~ THREAD CABLE THRU ITEM 3 AND SPRING HOOK.
  - 10 ~ ATTACH FERRULE (ITEM 7) TO END OF CABLE
- CRIMP TO END
- 11 ~ REMOVE CLAMP (BE CAREFUL NOT TO UNRAVEL CABLE).

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	7	CU101-9	FERRULE, COAXIAL CABLE
1	6	NTH0632BN8	NUT, HEXAGON, DOUBLE CHAMFER
1	5	LWE06MRN	LOCKWASHER, EXTERNAL TOOTH
1	4	SCBP0632BN8	SCREW, MACHINE
1	3	BB117-Z	BEARING, NYLON
1	2	MS-1879	BRACKET, SPRING RETAINING
1	1	SP137-Z	SPRING, RETRACTING

THE TECHNICAL MATERIEL CORP.  
 MAMARONECK, NEW YORK

**AS-116 ASSEMBLY**  
 (SPRING, RETRACTING)

J.C. Biele	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
FINISH & SPEC. NO.	ELEC. DES. APP.	MACH. DES. APP.	<b>A-1787 C</b>

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	3	ITEM 6 WAS NTH0632BC8	8-30-62	1163	G.S.	<i>[Signature]</i>	<i>[Signature]</i>
	2	ITEM 5 WAS LWE06MRC					
	1	ITEM 4 WAS SCBS0632BN8					
B	1	1(B) Hole Added	2-16-61	4193	RU	<i>[Signature]</i>	<i>[Signature]</i>
A	1	1 3/4 WAS 1 3/8	1-27-60	1817	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

TOLERANCES: DEC. DIM. ±, FRAC. DIM. ±, ANGULAR DIM. ±

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

2	SBT-1K	10-26-59
REQ. PER UNIT	MODEL	PROJECT NO.
		ASSY. NO.
		DATE
	USED ON	