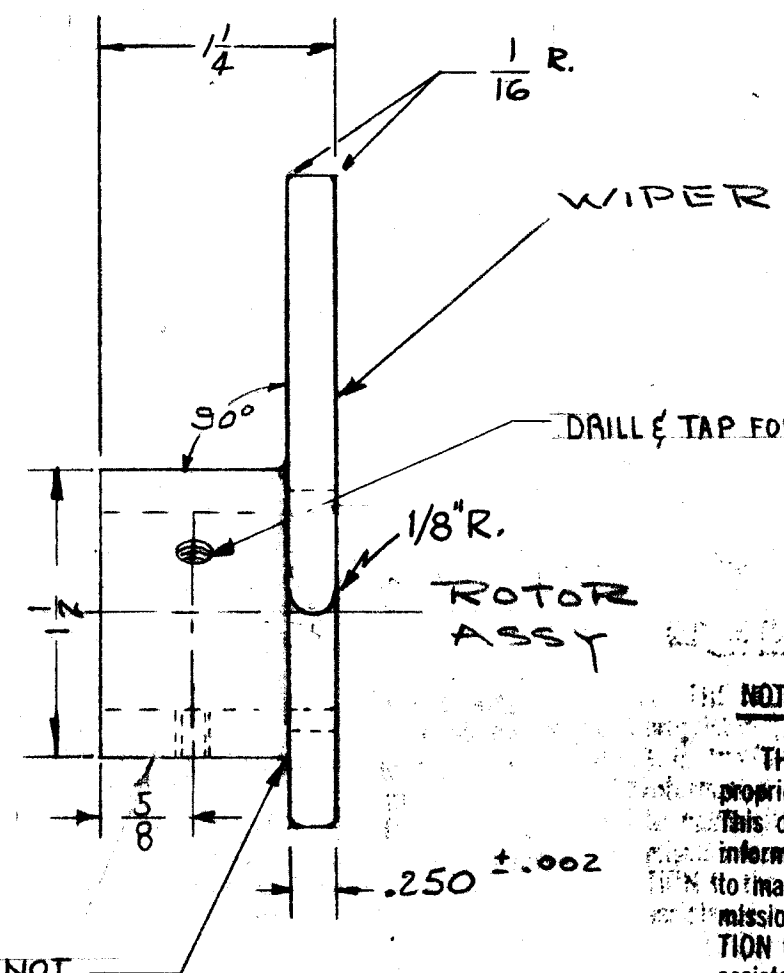
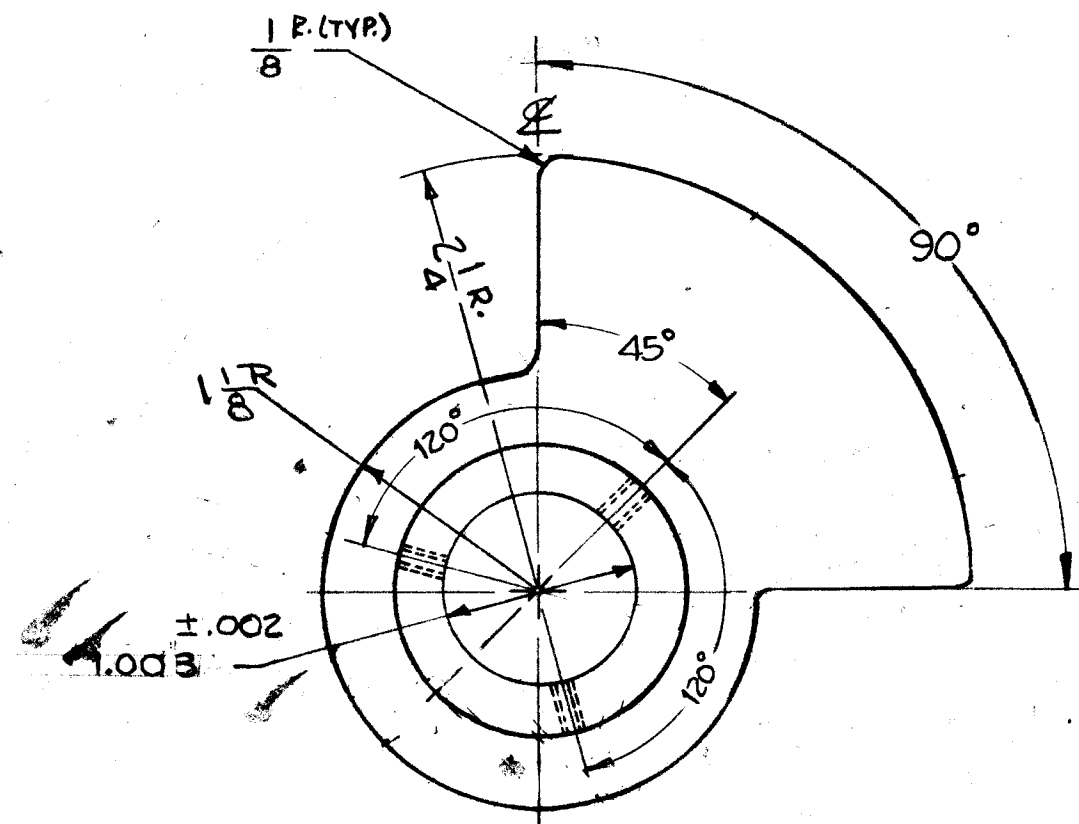


A-1630 G



TYP. FILLET SHALL NOT EXCEED 1/32

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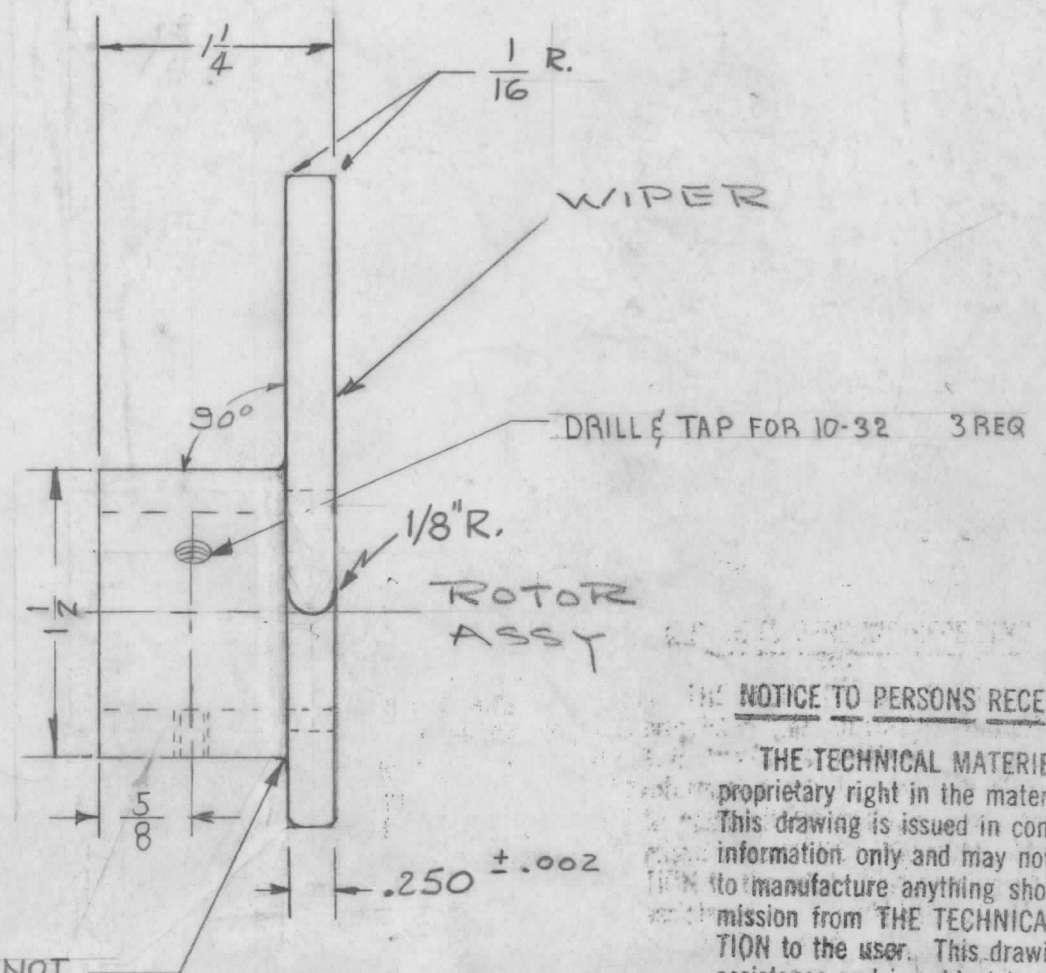
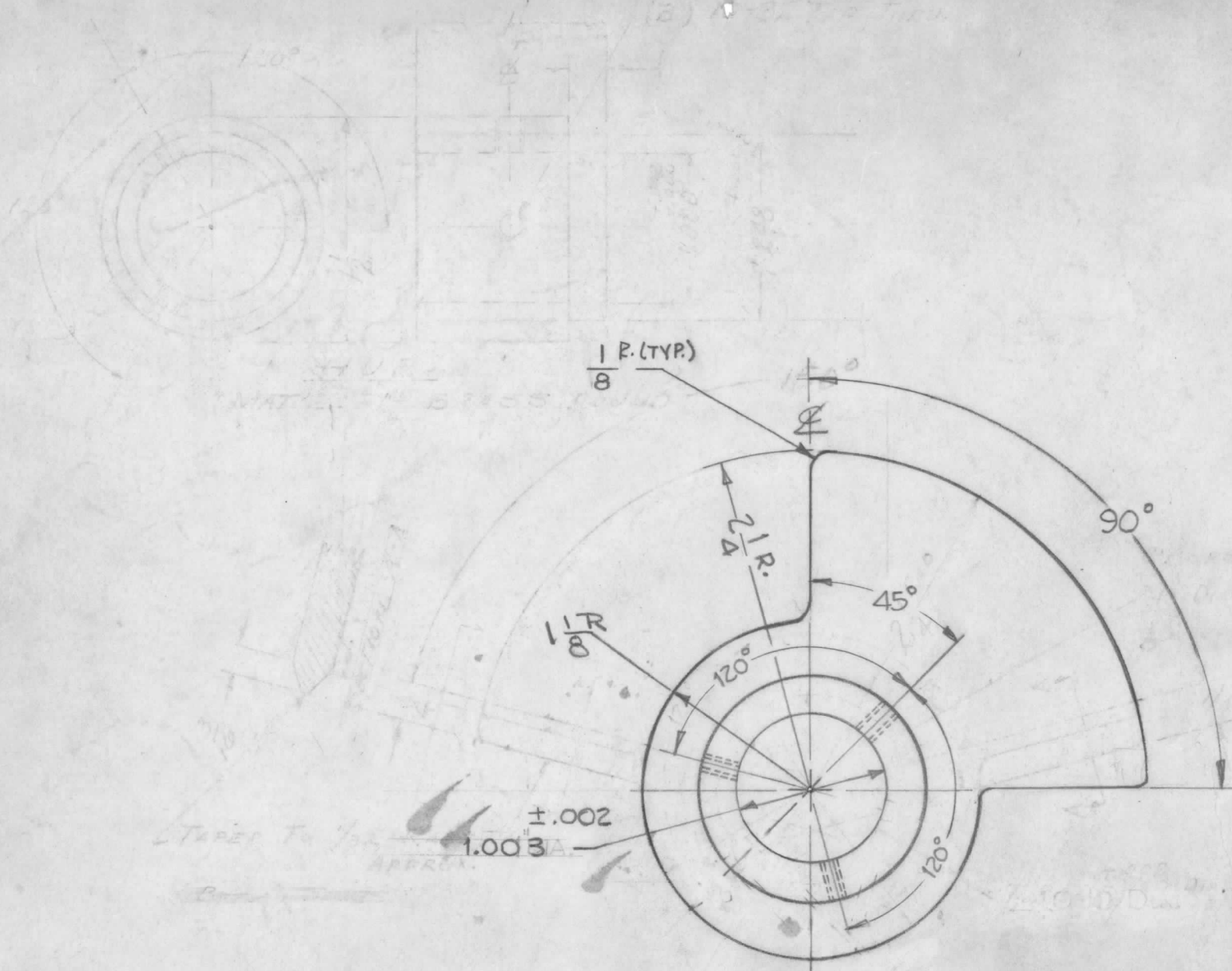
Property of:  
 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

G	1	ADDED FILLET NOTE	6/22/64	11635	A.M.		
F	1	±.003 ±.002 WAS 1"	1/20/64	10767			
E	2	KEYWAY DELETED; 1/16" VIL R. ADDED	10-24-62	7469			
	1	±.003 ±.002 DIM WAS 1/4					
D	1	COMPLETELY REDESIGN	6-23-60	2545			
C	2	DRILL & TAP FOR 10-32 (3 REG) ADDED	1-28-60	1816			
	1	DIM. 5/8 ADDED					
B	1	Hub & Wiper Combined make 1 pc.	9/21/59	PR/21			
A		ADDED RADIUS CUT	4/17/50	820			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: <i>1/4"</i>					
DIM. ± 1/4 AS NOTED		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION: REMOVE ALL BURRS AND SHARP EDGES					
DIM. ± 1/64							
AR DIM. ± 0.5°							

REQ. PER UNIT	1	MODEL	GPT-10K	PROJECT NO.	AS-119	ASSY. NO.	A-2178	DATE	2-6-53
USED ON									

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		BRASS	AX-15B ASSY.	
		MATERIAL	(PABANDSWITCH ROTOR ASSY.)	
			acc	
			J.D.	
			Alb	
		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN
		BRASS		CHECKED
		FINISH & SPEC. NO.		FINAL APPROV.
				28
				A-1630 G
			ELEC. DES. APP	MECH. DES. APP

A-1639 G



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Property of:  
 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

G	1	ADDED FILLET NOTE	6/22/64	11635	A.M.	asc	asc
F	1	1.003 ± .002 WAS 1"	1/20/64	10767	DM	asc	asc
E	2	KEYWAY DELETED; 1/8" VILR. ADDED	10-24-62	7469	DM	asc	asc
	1	.750 ± .002 DIM WAS V4					
D	1	COMPLETELY REDESIGN	6-23-60	2545	DM	asc	asc
C	2	DRILL & TAP FOR 10-32 (3REQ) ADDED	1-28-60	1816	DM	asc	asc
	1	DIM. 5/8 ADDED					
B	1	Hub & Wiper Combined make 1pc.	9/21/59	PR/21	DM	asc	asc
A		ADDED RADIUS CUT	2/19/59	820	DM	asc	asc

ISSUE ITEM		CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: <i>1/4"</i>					
DIM. ± .0002		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION:					
DIM. ± 1/64		REMOVE ALL BURRS AND SHARP EDGES					
AR DIM. ± 0.5°							

REQ. PER UNIT	1	MODEL	GPT-10K	PROJECT NO.	AS-119 - EK	ASSY. NO.	A-2178	DATE	2-6-59
USED ON									

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
STOCK SIZE			
BRASS		MAX-158 ASSY.	
MATERIAL		(PABANDSWITCH ROTOR ASSY.)	
		asc	asc
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN
RHODIUM .000025			CHECKED
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		2B	A-1639 G