

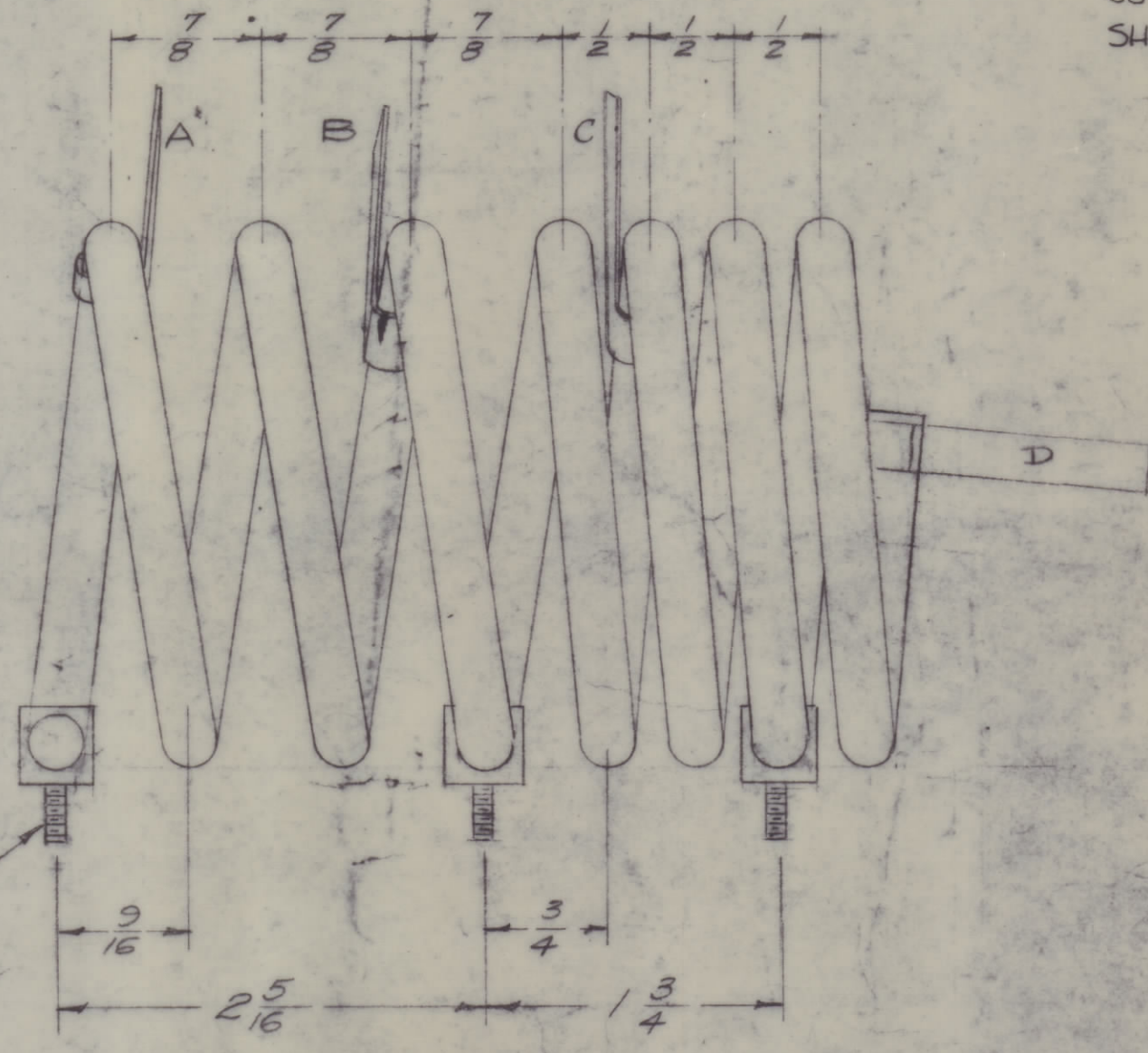
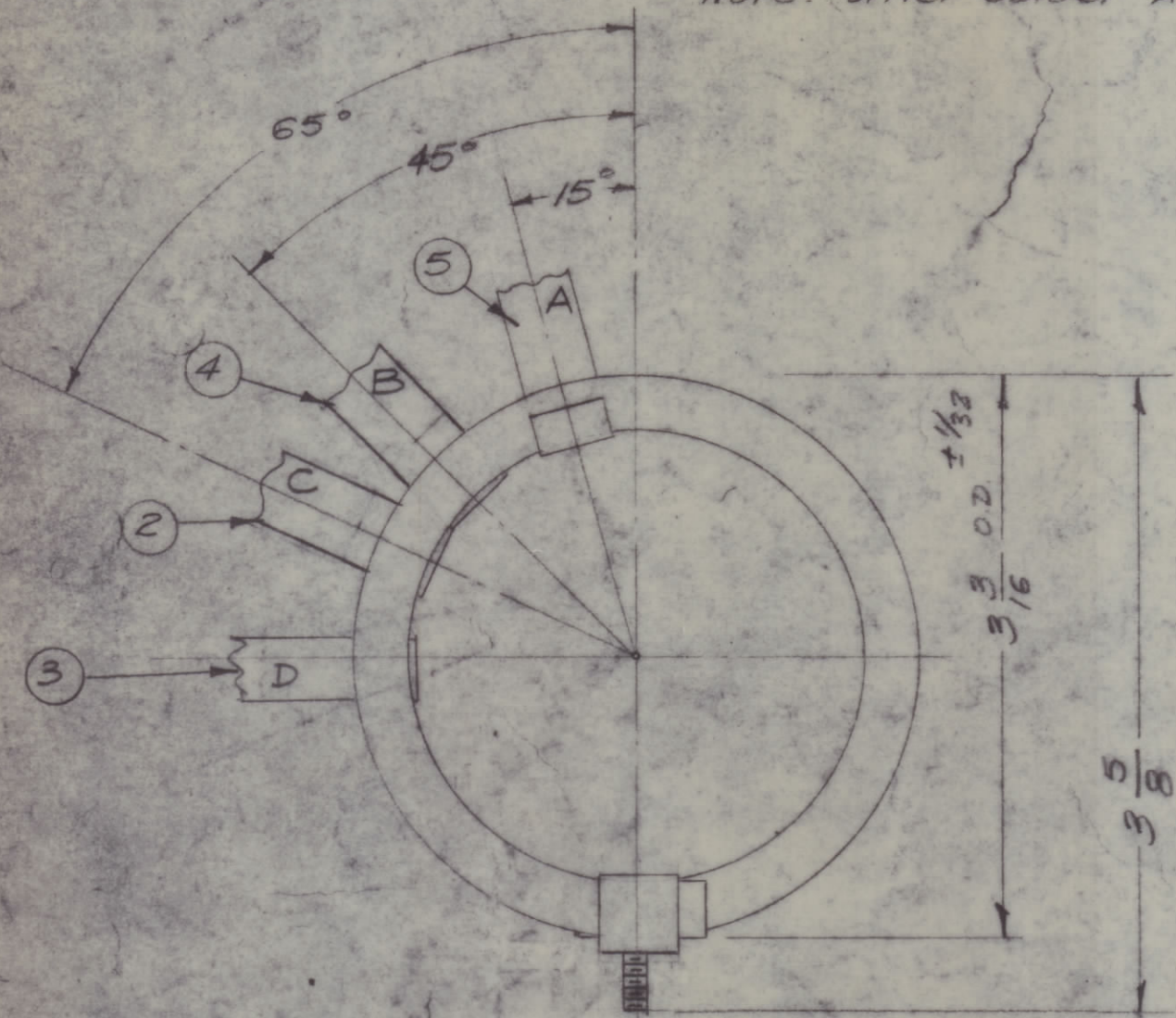
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

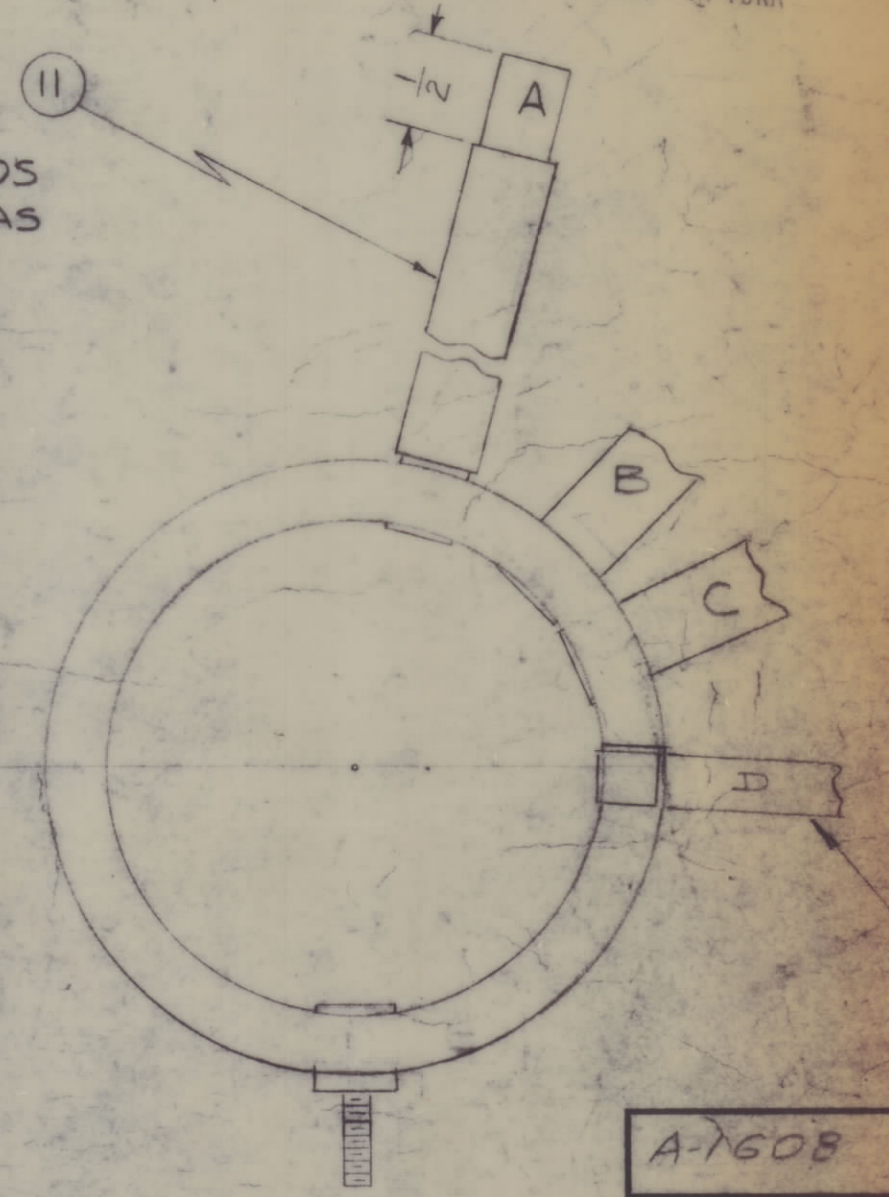
THE TECHNICAL MATERIAL CORPORATION claims no right in the use of identified labels. This drawing is issued in confidence and containing information not to be re-used or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIAL CORPORATION to the user, who may as is learned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIAL CORPORATION
MAMARONECK, NEW YORK

Note: Silver Solder All Straps to Tubing



SLEEVING TYR. FOR ALL LEADS CUT 1/2" BACK AS SHOWN



Winding Direction - CW
No. of Turns - 7 1/4

A-1608 F

SUPERSEDED
DIRECTLY REPLACED BY - CL 143

F	Replaced by CL143	2-24-71	20220	RJ	W. P. B.		
E	IT. II WAS PX-370-3-7	8-28-68	19033	H.S.	JAG FB		
D	IT. II WAS PX-370-37-7	12-15-66	17461	RME	JAG FB		
C	ITEM (II) Added	8-14-61	5425	G.D.L.	KU LG		
B	DELE. ITEM 6 (NOT USED)	5-20-59	1038	W	JAG FB		
A	ITEM 10 WAS PX-370-0-7	3/24/58	883	JAG	APB		
	ITEM 2 WAS UTM 1032 BU 10						
	ITEM 7 WAS SLS 51032 BNS						
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: 1" = 1"					
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	FRAC. DIM. ±	V64					
	ANGULAR DIM. ±						

20"	II	PX-370-37-7	Insulation, sleeving teflon	
3	10	PM-561	STUD, COIL MOUNTING	
X	9	BS-101-1	Solder, Silver	
	8		DELETED (WAS UTM 1032 BU 10)	
	7		DELETED (WAS SLS 51032 BNS)	
	6		DELETED (WAS MS-202-1-1.56)	
1	5	MS-202-1-7.00	Lead, Connecting, 7/16 wide	7' 1/2"
1	4	MS-202-1-6.00	Lead, Connecting, 7/16 wide	6' 1/2"
1	3	MS-202-1-5.00	Lead, Connecting, 7/16 wide	5' 1/2"
1	2	MS-202-1-4.00	Lead, Connecting, 7/16 wide	4' 7/8"
X	1	TU-100-5N	Tubing, Copper (5/16 O.D. x .248 I.D.)	
REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIAL CORP. MAMARONECK, NEW YORK				
STOCK SIZE				
IPA H.F. TANK COIL ASS'Y.				
MATERIAL		WEIGHT PER PC.		
		12-28 MC (CL-143)		
TYPE & TEMPER		DRAWN		
		ELEC. DES. APP. MECH. DES. APP.		
HEAT TREAT. SPEC.		CHECKED		
		FINAL APPROVAL		
FINISH & SPEC. NO.		A-1608 F		

1	GPT10000	IPA	12/18/58
REQ. PER UNIT	MODEL	PROJECT NO.	DATE
		ASSY. NO.	
USED ON			