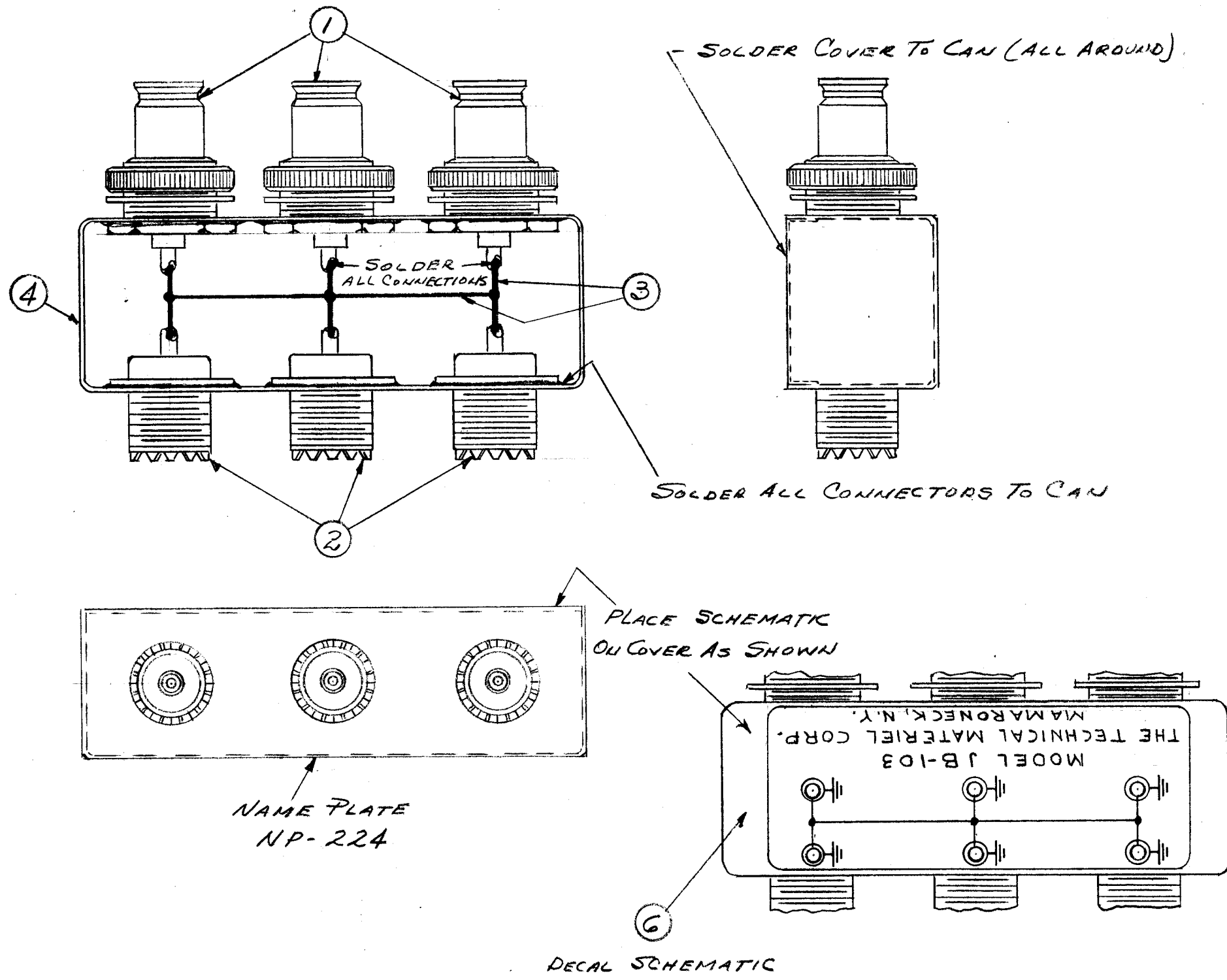


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- ### ASSEMBLY PROCEDURE
1. MOUNT & SOLDER ITEM 1 & 2 TO CASE.
 2. CONNECT EACH ITEM 1 TO EACH ITEM 2 WITH ITEM 3 (WIRE, BARE)
 3. SOLDER COVER TO CAN (ALL AROUND). SAND SMOOTH AFTER SOLDERING.
 4. FINISH AS FOLLOWS:
 S 114-ZINC CHROMATE PRIMER
 S 115 SMOOTH GRAY ENAMEL
 NOTE - FINISH CAN ONLY. DO NOT ALLOW FINISH TO RUN ON CONNECTOR THREADS
 5. PLACE SCHEMATIC DECAL (ITEM 6) ON COVER AS SHOWN.

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 MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	7	NP-224	NAME PLATE
1	6	NP-239	SCHEMATIC DIAGRAM (DECAL)
X	5	B5-100	SOLDER, SOFT
1	4	BX-167	CASE & COVER
X	3	WL-100-4	WIRE, BUSS BAR TINNED 16 GA.
3	2	SO-239	CONNECTOR, RECEPTACLE
3	1	JJ-164	CONNECTOR, RECEPTACLE
CPO		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
CPO		FINAL ASS'Y	
CPO		JB-103	
CPO	CPO	10-29-58	10-29-58
CPO		TYPE & TEMPER	HEAT TREAT. SPEC.
CPO		FINISH & SPEC. NO.	ELEC. DES. APP. MECH. DES. APP.
		A-1595	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE: CPO					
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.					
FRAC. DIM. ±		REMOVE ALL BURRS AND SHARP EDGES					
ANGULAR DIM. ±							

REQ. PER UNIT	JB-103	PROJECT NO.	BJP-1	DATE	10-29-58
USED ON					