IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A- 11/64 (.171) DIA. — 6 HOLES REQ.
B- 1/2 (.500) " — 4 " "
C- DRILL & C'SINK 4-40 F.H.S. — 6 " "
D- " B " 6-32 " — 13 " "
E- 3/16 X 1/4 SLOT — 11 " "
F- 3/16 (.187) DIA. — 11 " "
G- 7/8 (.875) " . — 1 " "

J-*AB(.076) DIA — 2 HOLES REQ. FOR CANADIAN UNITS ONLY.

NOTE: C & D HOLES MUST BE SO COUNTERSUNK THAT SCREW HEAD IS 1/64 BELOW SURFACE.

K- 9/64 (.140) D — 1 HOLE REQ.

NOTE: OUTSIDE DIMENSIONS MUST BE HELD TO TOLERANCES SPECIFIED.

NOTE:
MS-937-1 AS SHOWN.
MS-937-2 FOR CANADIAN UNITS ONLY. SEE BELOW FOR ADDED HOLES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

ALL BENDS 90° WITH 1/16 INSIDE RADIUS

REF: A-1298 BOTTOM COVER

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S-404 IRIDITE WAS S-10 CAUSTIC DIP	12/15/59	1001	AB		EMN

TOLERANCES: ALL OTHERS — DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PERD-3	458		3-21-56

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
7	2	NT-108-2	NUT, SPEED	
X	1	MS-937	HEAD FRAME (NO DWG.)	

.064 — STOCK SIZE
ALUMINUM — MATERIAL — WEIGHT PER PC.
5052-H32 — TYPE & TEMPER
HEAT TREAT. SPEC.
S-404 IRIDITE — FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

HEAD FRAME SUB ASSY.

DRAWN	ELEC. DES. APP.	MECH DES. APP.
ESB	PLK 3/21/56	
CHECKED	FINAL APPROVAL	
JA		

A-1299 | A

FORM — 111