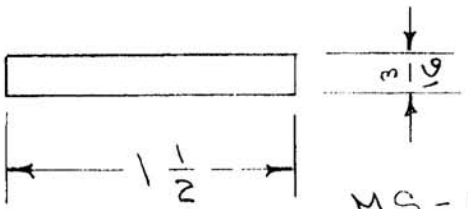
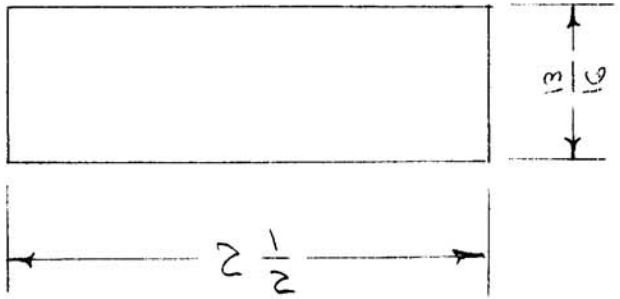
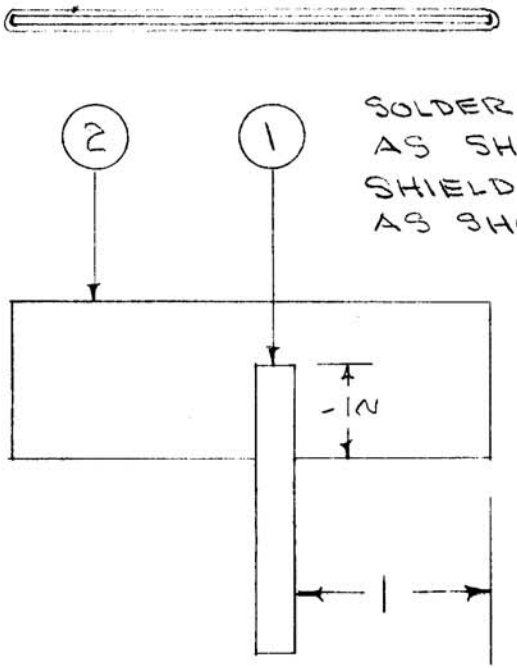
REQ. PER UNIT	480 USED ON			A-1289
	MODEL	ASS'Y. NO.	DATE	
1	TRC-100	A-1290	5-9-56	



MS-932-1
CONTACT



MS-932-2 SHIELD



SOLDER CONTACT IN PLACE AS SHOWN. COVER SHIELD WITH 1" TAPE AS SHOWN ABOVE.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	A	TA-108-7	TAPE	
X	3	BS-100	SOLDER, SOFT	
1	2	MS-932-2	SHIELD (NO DRAWING)	
1	1	MS-932-1	CONTACT (NO ")	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/32
ANGULAR DIM. ±

SCALE: 480

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

.002
STOCK SIZE

BRASS
MATERIAL

SHIM STOCK | TYPE & TEMPER | HEAT TREAT. SPEC.

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

SHIELD ASSEMBLY
TRC-100

DRAWN	CHECKED	FINAL APPROVAL
CDD 5/8/56	AJC	AJJ
ELEC. DES. APP.	MECH. DES. APP.	A-1289
ARB	MC	

A-108-A