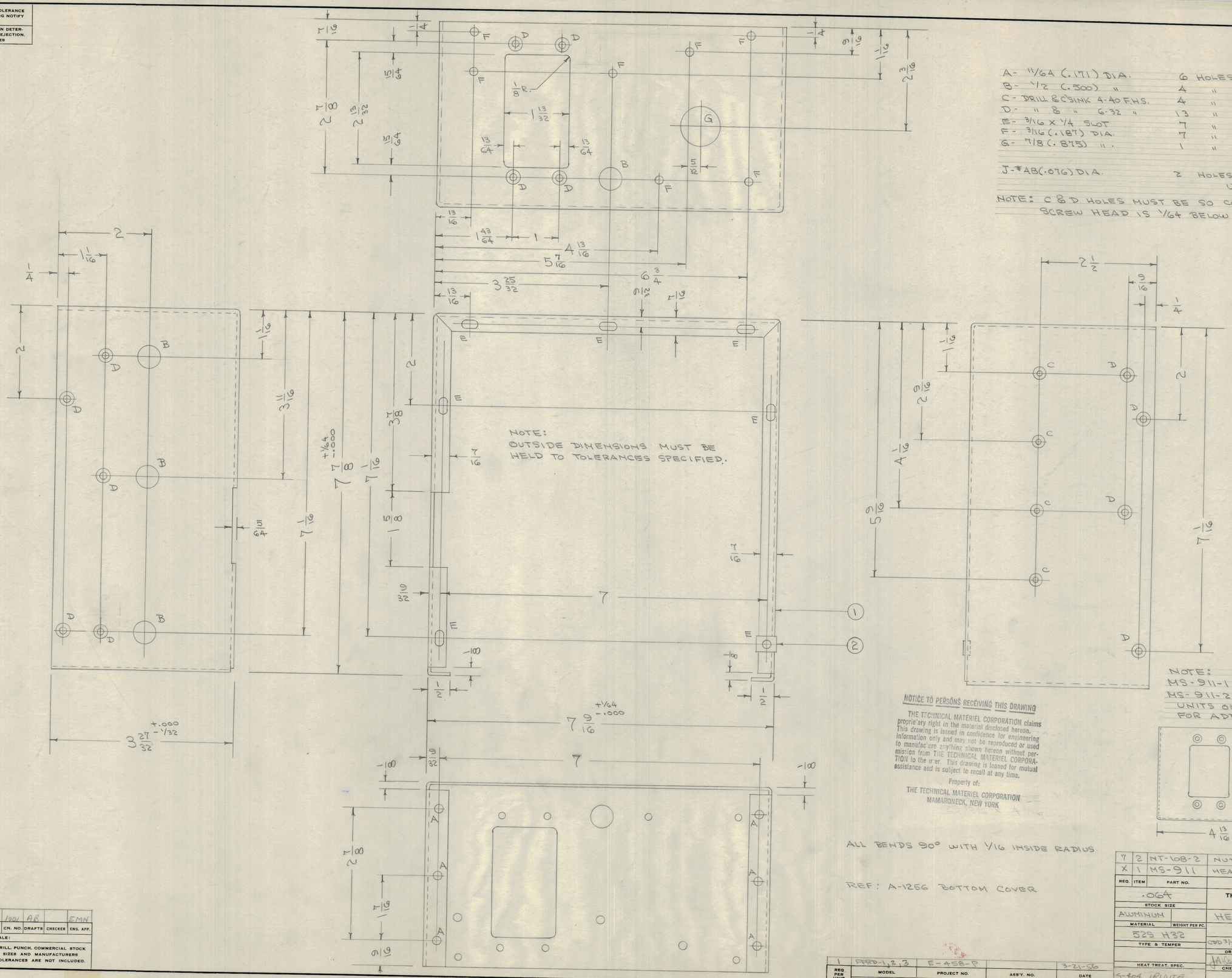
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

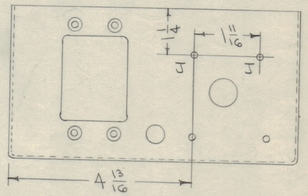
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



A- 11/64 (.171) DIA.	6	HOLES REQ.
B- 1/2 (.500) "	4	" "
C- DRILL & C'SINK 4-40 F.H.S.	4	" "
D- " & " 6-32 "	13	" "
E- 3/16 X 1/4 SLOT	7	" "
F- 3/16 (.187) DIA.	7	" "
G- 7/8 (.875) " .	1	" "
J- #48 (.076) DIA.	2	HOLES REQ. FOR CANADIAN UNITS ONLY.

NOTE: C & D HOLES MUST BE SO COUNTERSUNK THAT SCREW HEAD IS 1/64 BELOW SURFACE.

NOTE:
MS-911-1 AS SHOWN.
MS-911-2 FOR CANADIAN UNITS ONLY. SEE BELOW FOR ADDED HOLES.



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MAMARONECK, NEW YORK

ALL BENDS 90° WITH 1/16 INSIDE RADIUS.

REF: A-1256 BOTTOM COVER

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
7	2	NT-108-2	NUT, SPEED	
X	1	MS-911	HEAD FRAME (NO DWG.)	

STOCK SIZE	.064
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	52S H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

HEAD FRAME SUB ASSY.

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CDD 3/21/56	P.L.K. 3-27-56	[illegible]

CHECKED: [illegible]
FINAL APPROVAL: [illegible]

A-1257 A

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	FFRD-1,2,3	E-458-P		3-21-56

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	12/7/59	1001	AB		EMN

TOLERANCES

ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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